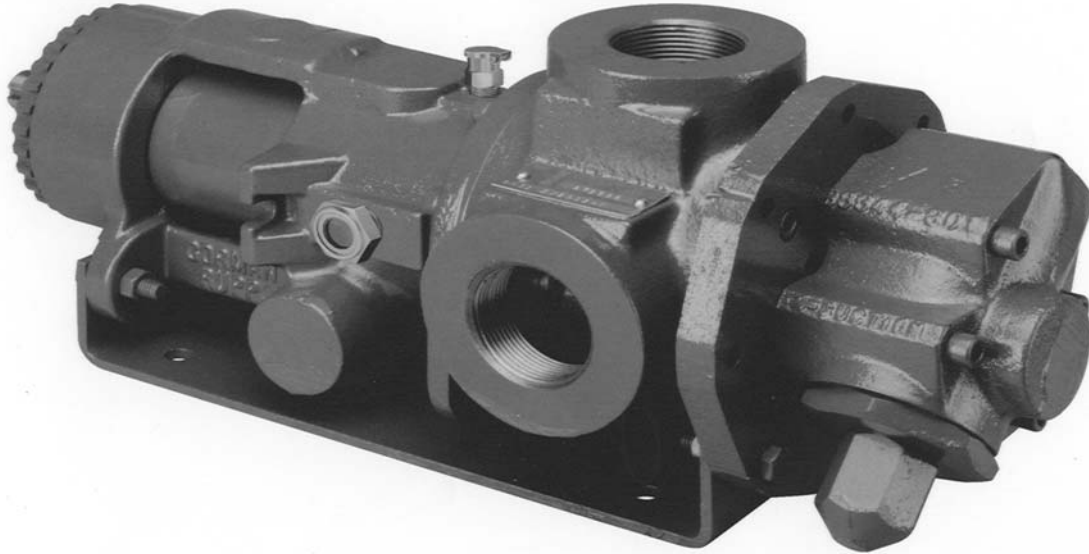


**GHA SERIES  
 EXTREME DUTY ABRASIVE  
 G, J, N, R & S HYD SIZE  
 ROTARY GEAR PUMP**



The GHA series is designed for applications in the operating ranges noted below. These units are available with head and backhead jackets for temperature control, and packing or carbide mechanical seal options described on the following pages.

This abrasive handling, extreme duty series, provides superior wear resistance. The design also provides superior rotor shaft support and an integral, maintenance-free radial/thrust bearing for reduced deflection and wear. Reduced speeds enable service over extended periods. Information such as percentage, size and hardness of solids present in the liquid are useful to estimate pump life.

**FEATURES**

*HARDENED, WEAR RESISTANT GEARS,  
 HOUSING, HEAD, PIN, AND BUSHING  
 HARD FACE, WEAR RESISTANT  
 MECHANICAL SEAL  
 OVERSIZED TAPERED SEAL CAVITY  
 HEAVY DUTY NEEDLE ROLLER  
 BEARING  
 ROTOR END CLEARANCE EXTERNALLY  
 ADJUSTABLE  
 FLEXIBLE SEAL DESIGN ALLOWS FOR  
 A VARIETY OF INDUSTRY  
 STANDARD SEALS OR PACKING  
 BALL BEARING THRUST CONTROL*

**OPERATING RANGE**

CAPACITY (GPM) : (8 TO 325)  
 [LPM] : [25 TO 1020]  
 PRESSURE (PSI) : [0 TO 200]  
 [BAR] : [0 TO 14]  
 VISCOSITY (SSU) : (28 TO 250,000)  
 [cSt] : [1 TO 55,000]  
 TEMPERATURE (F) : (-60° TO 500°)  
 [C] : [-51° TO 260°]

**APPLICATIONS**

USE WITH ANY LIQUID  
 COMPATIBLE WITH  
 CAST IRON  
 ★ PAINTS  
 ★ INKS  
 ★ ADHESIVES  
 ★ WASTE LIQUIDS  
 ★ EMULSIONS  
 ★ FILTERING

EXTER- IOR	ROTOR & IDLER	HSG PORTS	IDLER BUSHING	BACKHD BEARING	IDLER PIN	SHAFT	SHAFT SEALING		ROTA- TION	INTERNAL RELIEF VALVE	
							MECHANICAL SEAL ●	PACKING ■		MATERIAL	SETTING
CAST IRON	HARD IRON	90° TAPPED/ FLNG'D	SILICON CARBIDE	① NEEDLE BEARING	TUNGSTEN CARBIDE	HARD. STEEL	SILICON CARB. SILICON CARB. VITON	ARAMID FIBER W/GRAPHITE	C.W.	DUCTILE IRON	75 PSI [5 BAR]

## Standard Models

**G H A 2 NK 3 - B**  
 | | | | | | |  
 GEAR DUTY DESIGN PORT SIZE HYDRAULIC SEAL STYLE  
 SIZE SIZE

MODEL NUMBER	NOM. CAPACITY-SPEED		MAXIMUM				SHIPPING DATA		
	MAXIMUM		DIFFERENTIAL PRESSURE - PSI [BAR]			TEMP.	② Weight	Volume	
	GPM [LPM]	RPM 60 Hz [50 HZ]	BELOW 38 SSU [4 cSt]	38 TO 100 SSU [21 cSt]	100 TO 250,000 SSU [55,000 cSt]	°F [°C]			LBS [KG]
GHA 1-1/2 GC 3-B ● GHA 1-1/2 GC 4-B ■	8 [25]	870 [720]						57 [25,9]	2.9
GHA 1-1/2 GF 3-B ● GHA 1-1/2 GF 4-B ■	11 [36]							57 [25,9]	
GHA 1-1/2 GH 3-B ● GHA 1-1/2 GH 4-B ■	15 [49]							57 [25,9]	
GHA 1-1/2 GJ 3-B ● GHA 1-1/2 GJ 4-B ■	19 [60]							57 [25,9]	
GHA 2 JJ 3-B ● GHA 2 JJ 4-B ■	28 [88]		100 [7]	150 [10]	200 [14]	● 250 [119]		144 [65,5]	5.3
GHA 2 JL 3-B ● GHA 2 JL 4-B ■	38 [121]							144 [65,5]	
GHA 2 JP 3-B ● GHA 2 JP 4-B ■	54 [169]							144 [65,5]	
GHA 2 NK 3-B ● GHA 2 NK 4-B ■	60 [188]	580 [480]				■ 500 [260]		180 [81,6]	5.3
GHA 3 NK 3-B ● GHA 3 NK 4-B ■								180 [81,6]	
GHA 2 NM 3-B ● GHA 2 NM 4-B ■	80 [251]							180 [81,6]	
GHA 3 NM 3-B ● GHA 3 NM 4-B ■								180 [81,6]	
GHA 2 NP 3-B ● GHA 2 NP 4-B ■	99 [313]							180 [81,6]	
GHA 3 NP 3-B ● GHA 3 NP 4-B ■								180 [81,6]	10.7

STANDARD MODELS CONT.

① EXCEPT "S" SIZE AND 4-B MODELS (SILICON CARBIDE BUSHING).

② FOR 4-B UNIT WEIGHT, REFER TO GHS SECTION

● MECHANICAL SEAL  
■ PACKING

**THE GORMAN-RUPP COMPANY • MANSFIELD, OHIO**  
GORMAN-RUPP OF CANADA LIMITED • ST. THOMAS, ONTARIO, CANADA

MODEL NUMBER	NOM. CAPACITY-SPEED		MAXIMUM				SHIPPING DATA		
	MAXIMUM		DIFFERENTIAL PRESSURE - PSI [BAR]			TEMP.	Weight	Volume	
	GPM [LPM]	RPM 60 Hz [50 HZ]	BELOW 38 SSU [4 cSt]	38 TO 100 SSU [21 cSt]	100 TO 250,000 SSU [55,000 cSt]	°F [°C]	LBS [KG]	CU. FT.	
GHA 2 RM 3-B ● GHA 2 RM 4-B ■	85 [271]	350 [290]	100 [7]	150 [10]	200 [14]	● 250 [119] ■ 500 [260]	357 [162]	10.7	
GHA 2-1/2 RM 3-B ● GHA 2-1/2 RM 4-B ■							357 [162]		
GHA 3 RM 3-B ● GHA 3 RM 4-B ■							357 [162]		
GHA 3 RP 3-B ● GHA 3 RP 4-B ■							105 [339]		357 [162]
GHA 3 RR 3-B ● GHA 3 RR 4-B ■							125 [402]		357 [162]
GHA 3 RS 3-B ● GHA 3 RS 4-B ■							146 [465]		357 [162]
GHA 4 RS 3-B ● GHA 4 RS 4-B ■							146 [465]		357 [162]
GHA 3 SR 3-B ● GHA 3 SR 4-B ■	210 [660]	350 [290]	100 [7]	150 [10]	200 [14]	● 400 [204] ■ 500 [260]	530 [240]	17.3	
GHA 4 SR 3-B ● GHA 4 SR 4-B ■							530 [240]		
GHA 3 SU 3-B ● GHA 3 SU 4-B ■							325 [1020]		530 [240]
GHA 4 SU 3-B ● GHA 4 SU 4-B ■									530 [240]

PORTS ARE COMPATIBLE WITH 125# ANSI CAST IRON FLANGES. ALL OTHER PORTS ARE TAPPED NPT FOR ANSI PIPE.

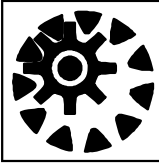
NOTE: PROPER PUMP APPLICATION REQUIRES CONSIDERATION OF ADDITIONAL FACTORS. PLEASE REVIEW APPLICATION GUIDE IN SECTION 500 OR CONSULT THE FACTORY.

# **GHA**

**FOR GHA DRIVE OPTIONS  
AND DIMENSIONS**

**SEE**

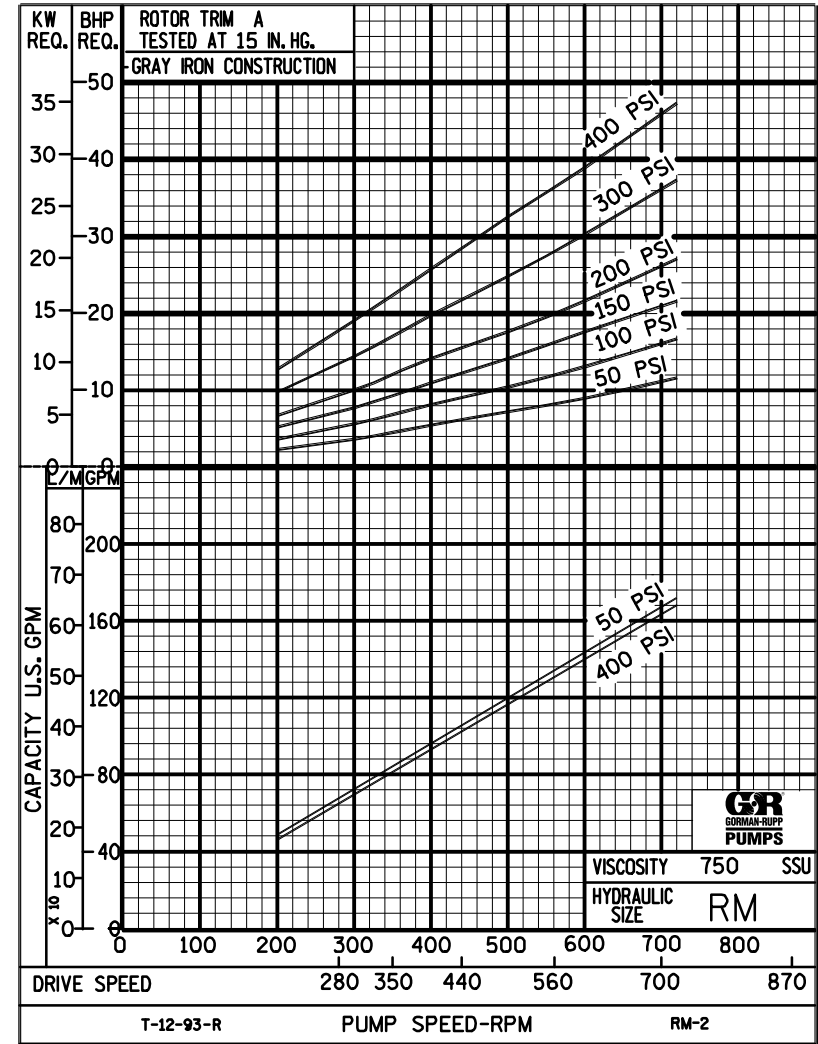
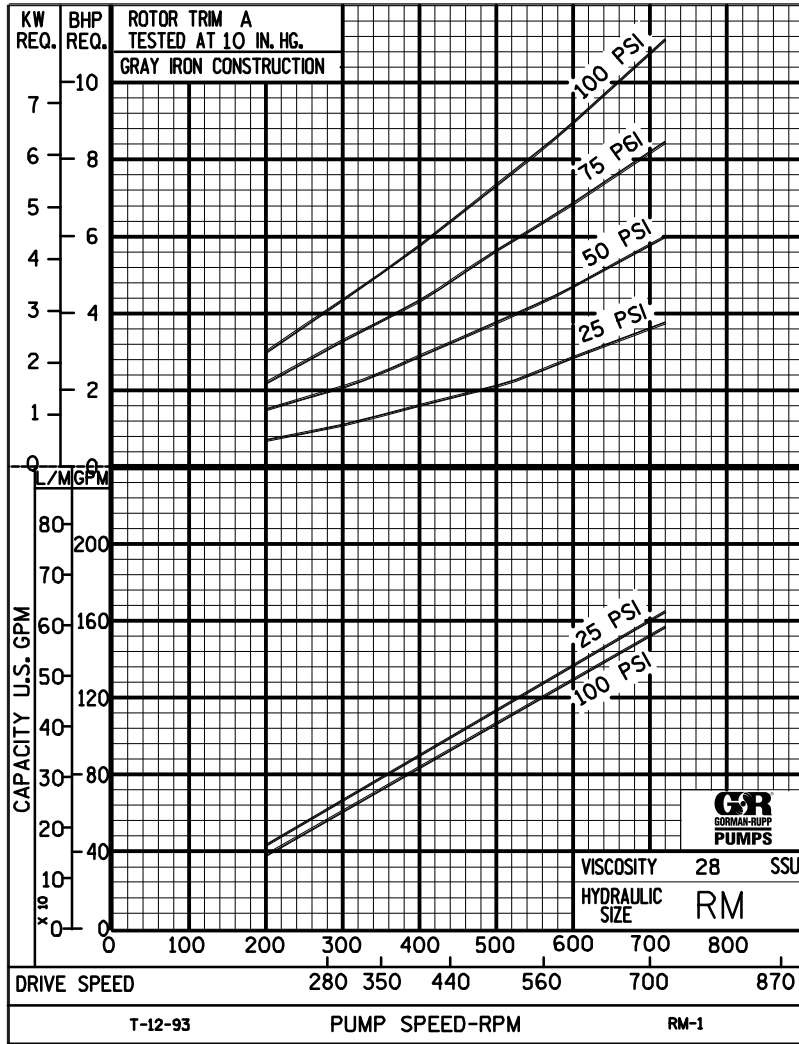
**SECTION 545**



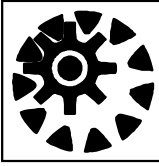
# PERFORMANCE CURVES

## SPEED VS. CAPACITY/HORSEPOWER

**RM** Hydraulic Size



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# PERFORMANCE CURVES

## SPEED VS. CAPACITY/HORSEPOWER

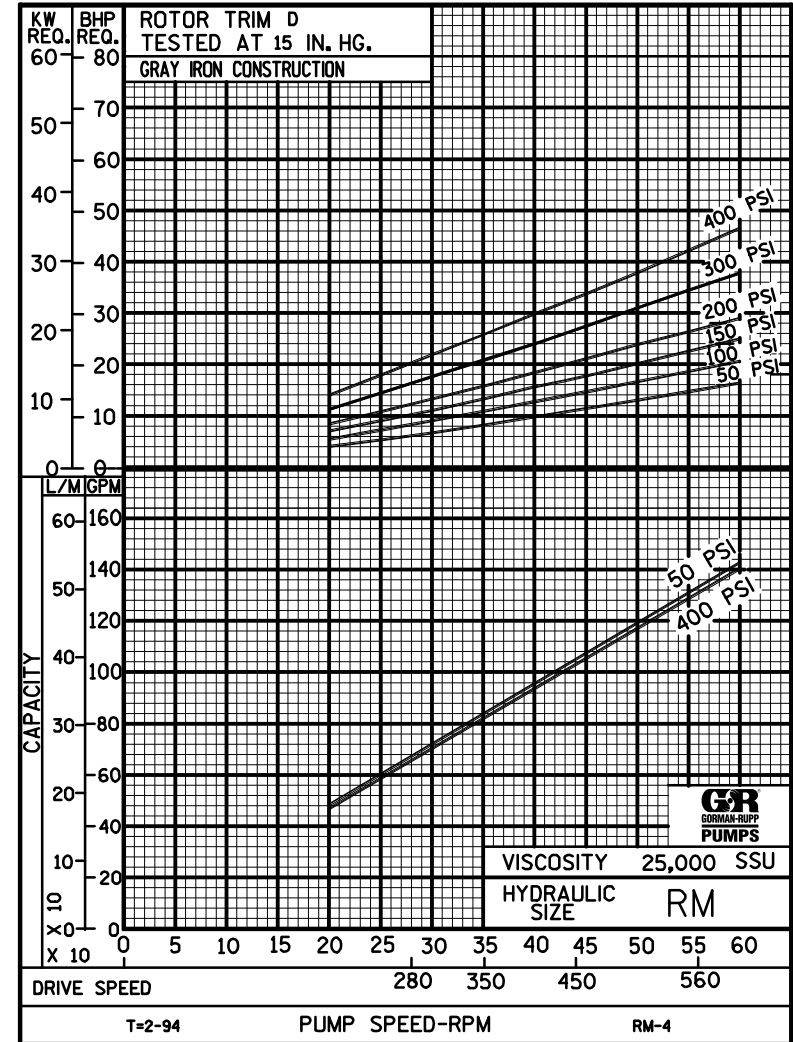
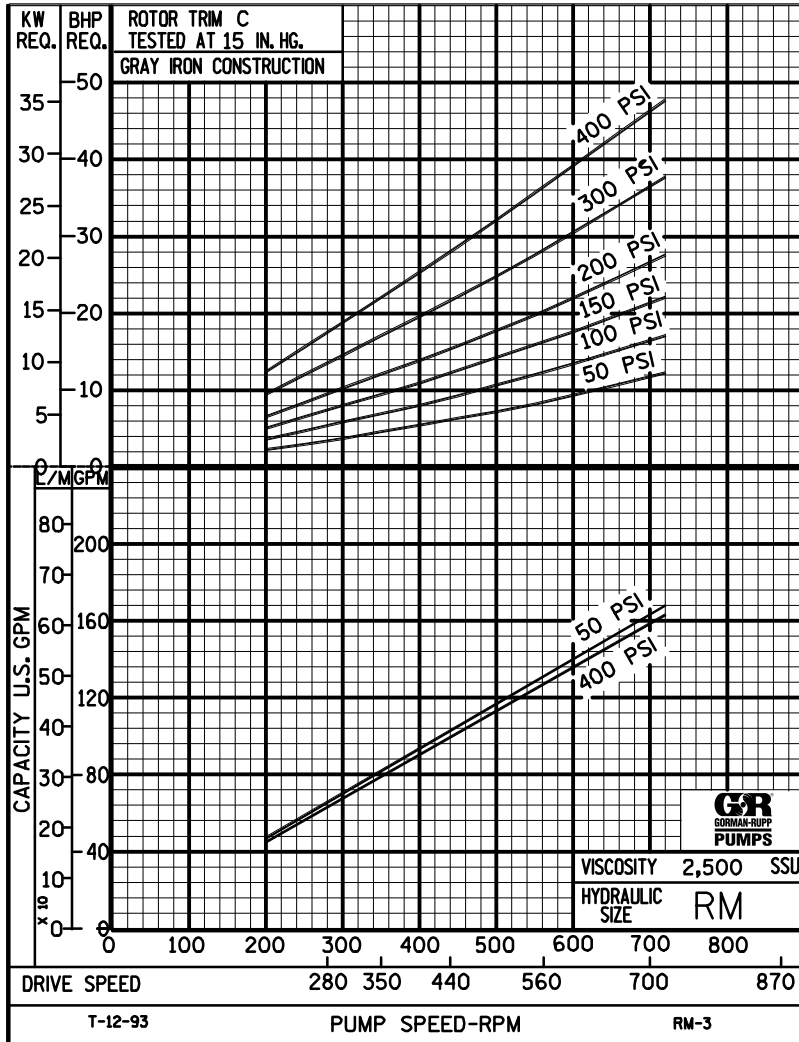
# RM

Hydraulic Size

SEC. 500

Page 105

January 2010



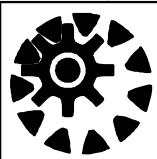
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# RM

## PUMP HYDRAULIC SIZE CHART

SEC. 500

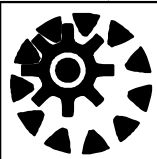
Page 108

January 2010

125 GPM  
520 RPM

NOMINAL		ROTOR TRIM	VISCOSITY (SSU)	N.I.P.R. (PSIA)	FRICTION PIPE LOSS (PSI/FT) <small>(Based on Sch 40 Steel Pipe)</small>					FULL BYPASS RELIEF VALVE PRESSURE (PSI)					CAPACITY (GPM) / H.P. REQUIRED								
CAP. GPM	SPEED RPM				PIPE DIAMETER					CRACKING PRESS. (PSI)					DIFFERENTIAL PRESSURE (PSI)								
					2"	2 1/2"	3"	4"	6"	LOW PRES R/V		HI PRES R/V			MEDIUM DUTY AND HEAVY DUTY				HEAVY DUTY ONLY				
125	520	STD	28	1.9	.11	.05	.02	-	-	55	83	119	176	116	113	112	109						
			32		.12	.05	.02	-	-					2.3	4.1	7.1	9.8						
			38	1.9	.13	.05	.02	.01	-	57	85	121	177	118	115	113	111	108					
			50		.15	.06	.02	.01	-					3.5	5.1	7.9	10	14					
			70	1.9	.16	.07	.02	.01	-	60	88	123	180	236	120	118	117	115	113	110			
			100		.18	.08	.03	.01	-					4.5	6.1	8.9	11	15	18				
			150	1.9	.21	.09	.03	.01	-	64	91	125	182	239	122	121	120	119	117	115	113	111	
			200		.22	.10	.03	.01	-					5.2	6.8	9.3	11	15	18	26	34		
			300	1.9	.25	.11	.02	.01	-	68	95	128	185	242	124	123	122	121	120	119	118	117	
			500		.20	.10	.04	.01	-					5.6	7.4	9.4	11	15	18	26	34		
		750	2.0	.30	.15	.06	.02	-	72	98	130	187	244	125	124	124	123	123	122	122	121		
		1,000		.40	.20	.08	.03	.01					5.9	7.6	9.6	11	15	18	26	34			
		2,000	2.3	.81	.40	.17	.06	.01	78	104	134	191	249	123	122	122	121	120	120	118	118		
		3,500		1.41	.69	.29	.10	.02					6.7	8.4	11	12	16	19	26	34			
		5,000	2.6	2.01	.99	.42	.14	.03	81	107	136	194	252	123	123	122	122	121	121	119	119		
		7,500		3.02	1.48	.62	.21	.04					8.4	10	12	14	17	21	28	35			
		10,000	2.9	4.03	1.98	.83	.28	.05	85	110	139	196	254	124	123	123	122	122	122	120	120		
		15,000		6.04	2.97	1.25	.42	.08					10	12	14	16	19	23	30	37			
		20,000	3.2	8.06	3.96	1.66	.56	.11	87	112	140	197	256	124	124	123	123	123	123	122	121		
		25,000		10.1	4.95	2.08	.70	.14					12	13	16	17	21	25	32	39			
50,000	4.6	20.1	9.90	4.15	1.40	.27	93	117	143	202	260	124	124	123	123	123	123	122	121				
75,000		30.2	14.8	6.23	2.10	.41					16	18	20	22	26	30	38	45					
100,000																							
150,000																							
200,000																							
250,000																							

(NOTE) For speeds not shown on the pump hydraulic charts, consult factory.



# RM

## PUMP HYDRAULIC SIZE CHART

SEC. 500

Page 109  
January 2010

85 GPM  
350 RPM

NOMINAL		ROTOR TRIM	VISCOSITY (SSU)	N.I.P.R. (PSIA)	FRICTION PIPE LOSS (PSI/FT) (Based on Sch 40 Steel Pipe)					FULL BYPASS RELIEF VALVE PRESSURE (PSI)					CAPACITY (GPM) / H.P. REQUIRED									
CAP. GPM	SPEED RPM				PIPE DIAMETER					CRACKING PRESS. (PSI)					DIFFERENTIAL PRESSURE (PSI)									
					2"	2 1/2"	3"	4"	6"	LOW PRES R/V		HI PRES R/V			MEDIUM DUTY AND HEAVY DUTY				HEAVY DUTY ONLY					
85	350	STD	28	1.3	.05	.02	.01	-	-	54	81	117	171		78	74	72	70						
			32		.06	.02	.01	-	-							1.3	3.1	4.1	5.2					
			38	1.3	.06	.03	.01	-	-	55	82	118	172		79	75	74	72	70					
			50		.07	.03	.01	-	-							2.1	3.1	4.8	6.1	7.9				
			70	1.3	.08	.04	.01	-	-	58	85	119	173	227		80	78	77	76	74	73			
			100		.09	.04	.01	-	-							2.8	3.8	5.3	6.6	8.6	11			
			150	1.3	.11	.05	.02	-	-							82	80	79	79	78	78	77	76	
			200		.12	.05	.02	-	-	61	87	121	174	228		3.3	4.1	5.8	6.9	9.1	12	17	22	
			300	1.3	.13	.04	.02	.01	-							83	82	81	81	80	80	80	79	
			500		.14	.07	.03	.01	-	65	90	123	176	230		3.4	4.2	5.9	7.1	9.3	12	17	22	
		750	1.4	.21	.10	.04	.01	-							84	83	83	82	82	82	82	81		
		1,000		.27	.13	.06	.02	-	67	93	124	177	231		3.4	4.3	6.0	7.2	9.4	12	17	22		
		2,000	1.6	.55	.27	.11	.04	.01							83	82	82	81	81	80	80	79		
		3,500		.96	.47	.20	.07	.01	73	97	127	179	233		3.6	5.1	6.2	7.9	9.8	12	17	22		
		5,000	1.8	1.37	.67	.28	.10	.02							83	83	83	82	82	81	80	80		
		7,500		2.05	1.01	.42	.14	.03	75	100	128	181	235		4.6	5.8	7.1	9.1	11	13	19	23		
		10,000	2.2	2.74	1.35	.56	.19	.04							83	83	82	82	82	82	81	81		
		15,000		4.11	2.02	.85	.29	.06	78	102	130	182	236		5.6	7.1	8.2	10	12	14	20	25		
		20,000	2.6	5.48	2.69	1.13	.38	.07							84	83	83	83	83	82	82	82		
		25,000		6.85	3.36	1.41	.48	.09	80	104	131	183	237		6.8	8.1	9.5	11	13	16	21	26		
50,000	4.1	13.7	6.73	2.82	.95	.18							84	83	83	83	83	82	82	82				
75,000		20.6	10.0	4.23	1.43	.28	85	108	133	185	239		10	12	14	15	17	19	25	30				
100,000	5.6	27.4	13.5	5.64	1.90	.37							84	83	83	83	83	82	82	82				
150,000		41.0	20.2	8.47	2.86	.55	87	110	134	186	240		13	15	17	18	22	24	30	35				
200,000	7.5	54.8	27.0	11.3	3.81	.74							84	83	83	83	83	82	82	82				
250,000		68.5	33.7	14.1	4.76	.92	89	112	135	187	241		15	17	19	20	26	27	33	39				

(NOTE) For speeds not shown on the pump hydraulic charts, consult factory.