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ACE



Standard Centrifugal Pump

Basic Pedestal Model 612C60-B

Size 12" x 10"

PUMP SPECIFICATIONS

Size: 12" x 10" (304 mm x 254 mm) Flanged.

Volute Casing: Gray Iron No. 30. Maximum Operating Pressure

98 psi (676 kPa).*

Open Type, Four Vane Impeller: Ductile Iron No. 80-60-03.

Handles 2 3/4" (69,9 mm) Diameter Spherical Solids.

Impeller Shaft: Alloy Steel 4140. Shaft Sleeve: Stainless Steel Type 304.

Replaceable Wear Plate: Ductile Iron No. 80-60-03.

Intermediate Bracket: Gray Iron No. 30.

Pedestal: Gray Iron No. 30. Seal Plate: Gray Iron No. 30.

Radial Bearing: Open Single Row Ball. Thrust Bearing: Open Double Row Ball.

Bearing and Seal Cavity Lubrication: SAE No. 30 Non-

Detergent Oil.

Suction Head: Gray Iron No. 30.

O-Rings: Fluorocarbon (DuPont Viton® or Equivalent)

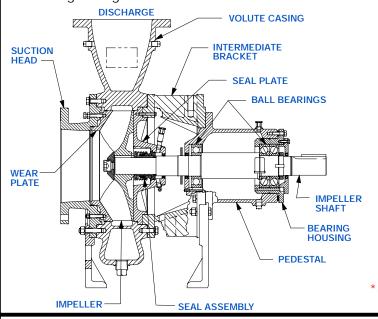
and Buna-N.

Hardware: Standard Plated Steel.

Strainer.

Seal Cavity Bottle Oiler. Bearing Cavity Bottle Oiler.

Optional Equipment: 12" NPT Flanged Suction Head. 10" NPT Discharge Flange.

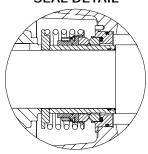




SEAL SPECIFICATIONS

Mechanical, Oil-Lubricated, Double-Floating, Self-Aligning. Silicon Carbide Rotating and Stationary Faces. Stainless Steel No. 316 Stationary Seat. Fluorocarbon Elastomers (DuPont Viton® or Equivalent). Stainless Steel Type 18-8 Cage and Spring. Maximum Temperature of Liquid Pumped, 160°F (71°C).*

SEAL DETAIL



*Consult Factory for Applications Exceeding Maximum Pressure and/or Temperature Indicated.



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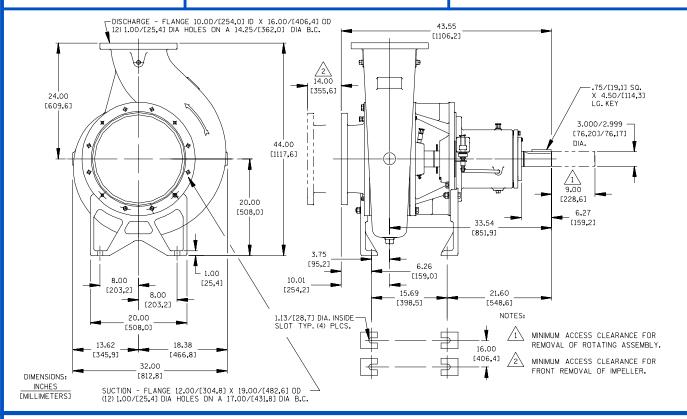
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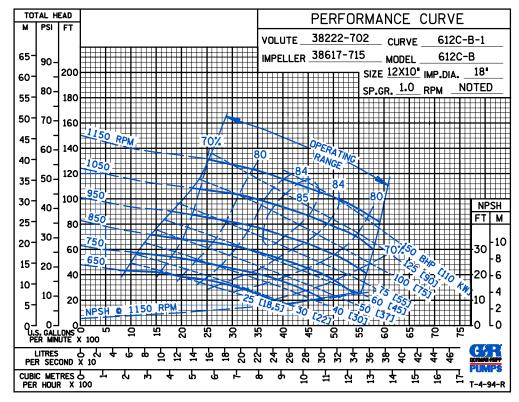
Specification Data

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APPROXIMATE DIMENSIONS and WEIGHTS

NET WEIGHT: 1820 LBS. (825,5 KG.) SHIPPING WEIGHT: 1900 LBS. (861,8 KG.) EXPORT CRATE: 69.4 CU. FT. (1,97 CU. M.)







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