# INSTALLATION, OPERATION, AND MAINTENANCE MANUAL

WITH PARTS LIST



# **10 SERIES PUMPS**

MODELS 14D2–M14 14D2–M14 S/G

THE GORMAN-RUPP COMPANY 

MANSFIELD, OHIO

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The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

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# INTRODUCTION

This Installation, Operation, and Maintenance manual is designed to help you achieve the best performance and longest life from your Gorman-Rupp pump.

This pump is a 10 Series, semi-open impeller, selfpriming centrifugal model with a suction check valve. It is close-coupled to a single cylinder air cooled Kohler gasoline engine. The pump is designed for handling dirty water containing specified entrained solids. The basic material of construction for wetted parts is gray iron with gray iron impeller and steel wearing parts.

If there are any questions regarding the pump or its application which are not covered in this manual or in other literature accompanying this unit, please contact your Gorman-Rupp distributor, or write:

The Gorman-Rupp CompanyorGorman-Rupp of Canada LimitedP.O. Box 121770 Burwell RoadMansfield, Ohio 44901–1217St. Thomas, Ontario N5P 3R7

The following are used to alert maintenance personnel to procedures which require special attention, to those which could damage equipment, and to those which could be dangerous to personnel:

# NOTE

Instructions to aid in installation, operation, and maintenance or which clarify a procedure.



INSTRUCTIONS WHICH MUST BE FOLLOWED TO AVOID CAUSING DAMAGE TO THE PRODUCT OR OTHER EQUIPMENT INCIDENTAL TO THE INSTALLATION. THESE INSTRUCTIONS DESCRIBE THE REQUIREMENTS AND THE POSSIBLE DAMAGE WHICH COULD RESULT FROM FAILURE TO FOLLOW THE PROCEDURES.



THESE INSTRUCTIONS MUST BE FOLLOWED TO AVOID CAUSING INJURY OR DEATH TO PERSONNEL, AND DESCRIBE THE PROCEDURE REQUIRED AND THE INJURY WHICH COULD RESULT FROM FAILURE TO FOLLOW THE PROCEDURE.

# **WARNINGS - SECTION A**

THESE WARNINGS APPLY TO 10 SERIES EN-GINE DRIVEN PUMPS. REFER TO THE MANUAL ACCOMPANYING THE ENGINE BEFORE AT-TEMPTING TO BEGIN OPERATION.



BEFORE ATTEMPTING TO OPEN OR SERVICE THE PUMP:

- 1. FAMILIARIZE YOURSELF WITH THIS MANUAL.
- 2. SHUT DOWN THE ENGINE AND DISCON-NECT THE SPARK PLUG WIRE TO EN-SURE THAT THE PUMP WILL REMAIN IN-OPERATIVE.
- 3. ALLOW THE PUMP TO COOL IF OVER-HEATED.
- 4. CHECK THE TEMPERATURE BEFORE OPENING ANY COVERS, PLATES, OR PLUGS.
- 5. CLOSE THE SUCTION AND DISCHARGE VALVES.
- 6. VENT THE PUMP SLOWLY AND CAU-TIOUSLY.
- 7. DRAIN THE PUMP.

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THIS PUMP IS DESIGNED TO HANDLE DIRTY WATER CONTAINING SPECIFIED ENTRAINED SOLIDS. DO NOT ATTEMPT TO PUMP VOLA-TILE, CORROSIVE, OR FLAMMABLE LIQUIDS WHICH MAY DAMAGE THE PUMP OR ENDAN-GER PERSONNEL AS A RESULT OF PUMP FAIL-URE.



USE LIFTING AND MOVING EQUIPMENT IN GOOD REPAIR AND WITH ADEQUATE CAPAC-ITY TO PREVENT INJURIES TO PERSONNEL OR DAMAGE TO EQUIPMENT. THE BAIL IS IN-TENDED FOR USE IN LIFTING THE PUMP AS-SEMBLY ONLY. SUCTION AND DISCHARGE HOSES AND PIPING MUST BE REMOVED FROM THE PUMP BEFORE LIFTING.

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AFTER THE PUMP HAS BEEN INSTALLED, MAKE CERTAIN THAT THE PUMP AND ALL PIP-ING OR HOSE CONNECTIONS ARE TIGHT, PROPERLY SUPPORTED AND SECURE BE-FORE OPERATION.

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DO NOT OPERATE THE PUMP AGAINST A CLOSED DISCHARGE VALVE FOR LONG PERI-ODS OF TIME. IF OPERATED AGAINST A CLOSED DISCHARGE VALVE, PUMP COMPO-NENTS WILL DETERIORATE, AND THE LIQUID COULD COME TO A BOIL, BUILD PRESSURE, AND CAUSE THE PUMP CASING TO RUPTURE OR EXPLODE.

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WARNING	
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OVERHEATED PUMPS CAN CAUSE SEVERE BURNS AND INJURIES. IF OVERHEATING OF THE PUMP OCCURS:

- 1. STOP THE PUMP IMMEDIATELY.
- 2. VENTILATE THE AREA.
- 3. ALLOW THE PUMP TO COOL.
- 4. CHECK THE TEMPERATURE BEFORE OPENING ANY COVERS, PLATES, GAUGES, OR PLUGS.
- 5. VENT THE PUMP SLOWLY AND CAU-TIOUSLY.
- 6. REFER TO INSTRUCTIONS IN THIS MAN-UAL BEFORE RESTARTING THE PUMP.



DO NOT REMOVE PLATES, COVERS, GAUGES, PIPE PLUGS, OR FITTINGS FROM AN OVER-HEATED PUMP VAPOR PRESSURE WITHIN THE PUMP CAN CAUSE PARTS BEING DISENGAGED TO BE EJECTED WITH GREAT FORCE. ALLOW THE PUMP TO COOL BEFORE SERVICING.



DO NOT OPERATE AN INTERNAL COMBUS-TION ENGINE IN AN EXPLOSIVE ATMOSPHERE. WHEN OPERATING INTERNAL COMBUSTION ENGINES IN AN ENCLOSED AREA, MAKE CER-TAIN THAT EXHAUST FUMES ARE PIPED TO THE OUTSIDE. THESE FUMES CONTAIN CAR-BON MONOXIDE, A DEADLY GAS THAT IS COL-ORLESS, TASTELESS, AND ODORLESS.



FUEL USED BY INTERNAL COMBUSTION EN-GINES PRESENTS AN EXTREME EXPLOSION AND FIRE HAZARD. MAKE CERTAIN THAT ALL FUEL LINES ARE SECURELY CONNECTED AND FREE OF LEAKS. NEVER REFUEL A HOT OR RUNNING ENGINE. AVOID OVERFILLING THE FUEL TANK. ALWAYS USE THE CORRECT TYPE OF FUEL.

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NEVER TAMPER WITH THE GOVERNOR TO GAIN MORE POWER. THE GOVERNOR ESTAB-LISHES SAFE OPERATING LIMITS THAT SHOULD NOT BE EXCEEDED. THE MAXIMUM CONTINUOUS OPERATING SPEED FOR THIS PUMP IS 3100 RPM.

# **INSTALLATION – SECTION B**

### **Review all WARNINGS in Section A.**

Since pump installations are seldom identical, this section offers only general recommendations and practices required to inspect, position, and arrange the pump and piping.

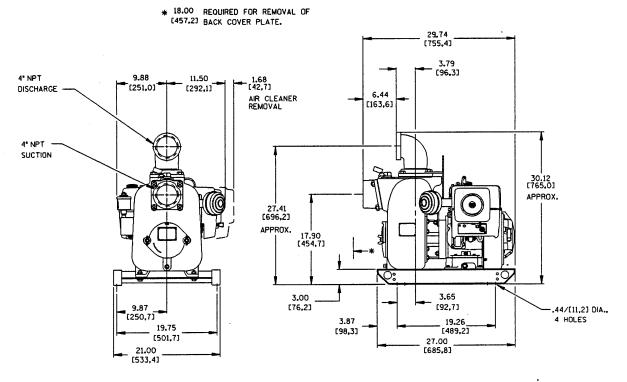
Most of the information pertains to a standard **static lift** application where the pump is positioned above the free level of liquid to be pumped.

If installed in a **flooded suction application** where the liquid is supplied to the pump under pressure, some of the information such as mounting, line configuration, and priming must be tailored to the specific application. Since the pressure supplied to the pump is critical to performance and safety, **be sure** to limit the incoming pressure to 50% of the maximum permissible operating pressure as shown on the pump performance curve. (See Section E, Page 1.) If the pump is fitted with a Gorman-Rupp double grease lubricated seal, the maximum incoming pressure must be reduced to 10 p.s.i.

For further assistance, contact your Gorman-Rupp distributor or the Gorman-Rupp Company.

#### **Pump Dimensions**

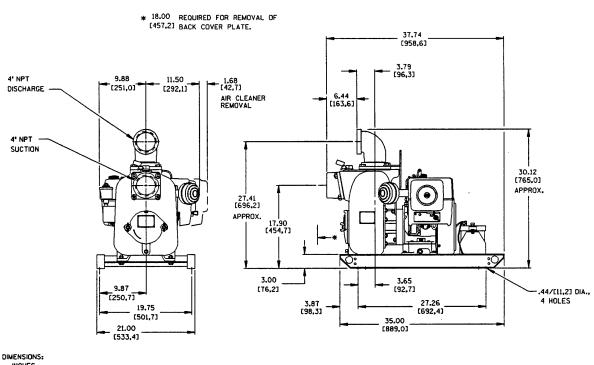
See Figure 1 and 2 for the approximate physical dimensions of this pump.



### **OUTLINE DRAWING**

DIMENSIONS: INCHES [MILLIMETERS]

#### Figure 1. Pump Model 14D2-M14



DIMENSIONS: INCHES [MILLIMETERS]

Figure 2. Pump Model 14D2-M14 S/G

# **PREINSTALLATION INSPECTION**

The pump assembly was inspected and tested before shipment from the factory. Before installation, inspect the pump for damage which may have occurred during shipment. Check as follows:

- a. Inspect the pump and engine for cracks, dents, damaged threads, and other obvious damage.
- b. Check for and tighten loose attaching hardware. Since gaskets tend to shrink after drying, check for loose hardware at mating surfaces.
- Carefully read all tags, decals, and markings on the pump assembly, and perform all duties indicated.
- d. Check levels and lubricate as necessary. Refer to LUBRICATION in the MAINTENANCE AND REPAIR section of this manual and perform duties as instructed.

e. If the pump and engine have been stored for more than 12 months, some of the components or lubricants may have exceeded their maximum shelf life. These must be inspected or replaced to ensure maximum pump service.

If the maximum shelf life has been exceeded, or if anything appears to be abnormal, contact your Gorman-Rupp distributor or the factory to determine the repair or updating policy. **Do not** put the pump into service until appropriate action has been taken.

### **Battery Specifications And Installation**

Unless otherwise specified on the pump order, the engine battery for model 14D2–M14 S/G was not included with the unit. Refer to the following specifications when selecting a battery.

Voltage	Cold Crank Amps @ 0° F	Reserve Capacity @ 80° F (Minutes)	Amp/ Hr. Rating	Approx. Overali Dims. (Inches)
12 Volts	220-255	41	33	7.75L x 5.13W x 7.38H

### Table 1. Battery Specifications

Refer to the information accompanying the battery and/or electrolyte solution for activation and charging insructions.

Before installing the battery, clean the positive and negative cable connectors, and the battery terminals. Secure the battery by tightening the holddown brackets. The terminals and clamps may be coated with petroleum jelly to retard corrosion. Connect and tighten the positive cable first, then the negative cable.

# **POSITIONING PUMP**

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USE LIFTING AND MOVING EQUIPMENT IN GOOD REPAIR AND WITH ADEQUATE CAPAC-ITY TO PREVENT INJURIES TO PERSONNEL OR DAMAGE TO EQUIPMENT. THE BAIL IS IN-TENDED FOR USE IN LIFTING THE PUMP AS-SEMBLY ONLY. SUCTION AND DISCHARGE HOSES AND PIPING MUST BE REMOVED FROM THE PUMP BEFORE LIFTING.

### Lifting

Use lifting equipment with a capacity of at least five (5) times the weight of the unit. The pull start unit weighs approximately **380 pounds (172,4 kg)**. The starter/generator unit weighs approximately **410 pounds (186,0 kg)**. Neither of the weights include accessories and optional wheel kit. Customer installed equipment such as suction and discharge piping **must** be removed before attempting to lift.



THE PUMP ASSEMBLY CAN BE SERIOUSLY DAM-AGED IF THE CABLES OR CHAINS USED TO LIFT

# AND MOVE THE UNIT ARE IMPROPERLY WRAPPED AROUND THE PUMP.

### Mounting

Locate the pump in an accessible place as close as practical to the liquid being pumped. Level mounting is essential for proper operation.

The pump may have to be supported or shimmed to provide for level operation or to eliminate vibration.

If the pump has been mounted on a moveable base, make certain the base is stationary by setting the brake and blocking the wheels before attempting to operate the pump.

To ensure sufficient lubrication and fuel supply to the engine, **do not** position the pump and engine more than 15° off horizontal for continuous operation. The pump and engine may be positioned up to 30° off horizontal for **intermittent operation only**; however, the engine manufacturer should be consulted for continuous operation at angles greater than 15°.

### Clearance

When positioning the pump, allow a minimum clearance of **18 inches (457,2 mm)** in front of the back cover to permit removal of the cover and easy access to the pump interior.

# SUCTION AND DISCHARGE PIPING

Pump performance is adversely effected by increased suction lift, discharge elevation, and friction losses. See the performance curve and notes on Page E-1 to be sure your overall application allows pump to operate within the safe operation range.

### Materials

Either pipe or hose maybe used for suction and discharge lines; however, the materials must be compatible with the liquid being pumped. If hose is used in suction lines, it must be the rigid-wall, reinforced type to prevent collapse under suction. Using piping couplings in suction lines is not recommended.

#### **Line Configuration**

Keep suction and discharge lines as straight as possible to minimize friction losses. Make minimum use

INSTALLATION

of elbows and fittings, which substantially increase friction loss. If elbows are necessary, use the longradius type to minimize friction loss.

### **Connections to Pump**

Before tightening a connecting flange, align it exactly with the pump port. Never pull a pipe line into place by tightening the flange bolts and/or couplings.

Lines near the pump must be independently supported to avoid strain on the pump which could cause excessive vibration, decreased bearing life, and increased shaft and seal wear. If hose-type lines are used, they should have adequate support to secure them when filled with liquid and under pressure.

### Gauges

Most pumps are drilled and tapped for installing discharge pressure and vacuum suction gauges. If these gauges are desired for pumps that are not tapped, drill and tap the suction and discharge lines not less than 18 inches (457,2 mm) from the suction and discharge ports and install the lines. Installation closer to the pump may result in erratic readings.

# **SUCTION LINES**

To avoid air pockets which could affect pump priming, the suction line must be as short and direct as possible. When operation involves a suction lift, the line must always slope upward to the pump from the source of the liquid being pumped; if the line slopes down to the pump at any point along the suction run, air pockets will be created.

# Fittings

Suction lines should be the same size as the pump inlet. If reducers are used in suction lines, they should be the eccentric type, and should be installed with the flat part of the reducers uppermost to avoid creating air pockets. Valves are not normally used in suction lines, but if a valve is used, install it with the stem horizontal to avoid air pockets. If a strainer is furnished with the pump, be certain to use it; any spherical solids which pass through a strainer furnished with the pump will also pass through the pump itself.

If a strainer is not furnished with the pump, but is installed by the pump user, make certain that the total area of the openings in the strainer is at least three or four times the cross section of the suction line, and that the openings will not permit passage of solids larger than the solids handling capability of the pump.

This pump is designed to handle up to 2 inch (50,8 mm) diameter spherical solids.

# Sealing

Since even a slight leak will affect priming, head, and capacity, especially when operating with a high suction lift, all connections in the suction line should be sealed with pipe dope to ensure an airtight seal. Follow the sealant manufacturer's recommendations when selecting and applying the pipe dope. The pipe dope should be compatible with the liquid being pumped.

# **Suction Lines In Sumps**

If a single suction line is installed in a sump, it should be positioned away from the wall of the sump at a distance equal to 1-1/2 times the diameter of the suction line.

If there is a liquid flow from an open pipe into the sump, the flow should be kept away from the suction inlet because the inflow will carry air down into the sump, and air entering the suction line will reduce pump efficiency.

If it is necessary to position inflow close to the suction inlet, install a baffle between the inflow and the suction inlet at a distance 1-1/2 times the diameter of the suction pipe. The baffle will allow entrained air to escape from the liquid before it is drawn into the suction inlet.

If two suction lines are installed in a single sump, the flow paths may interact, reducing the efficiency of one or both pumps. To avoid this, position the suction inlets so that they are separated by a distance equal to at least 3 times the diameter of the suction pipe.

#### **Suction Line Positioning**

The depth of submergence of the suction line is critical to efficient pump operation. Figure 3 shows recommended minimum submergence vs. velocity.

### NOTE

The pipe submergence required may be reduced by installing a standard pipe increaser fitting at the end of the suction line. The larger opening size will reduce the inlet velocity. Calculate the required submergence using the following formula based on the increased opening size (area or diameter).

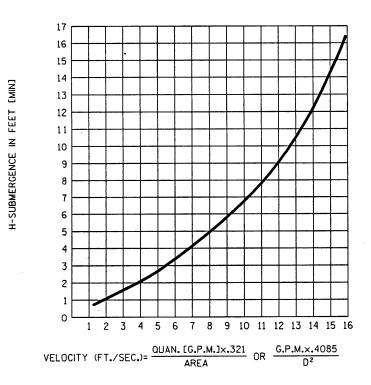


Figure 3. Recommended Minimum Suction Line Submergence vs. Velocity

# **DISCHARGE LINES**

#### Siphoning

Do not terminate the discharge line at a level lower than that of the liquid being pumped unless a siphon breaker is used in the line. Otherwise, a siphoning action causing damage to the pump could result.

#### Valves

If a throttling valve is desired in the discharge line, use a valve as large as the largest pipe to minimize friction losses. Never install a throttling valve in a suction line. A check valve in the discharge line is normally recommended, but it is not necessary in low discharge head applications.

With high discharge heads, it is recommended that a throttling valve and a system check valve be installed in the discharge line to protect the pump from excessive shock pressure and reverse rotation when it is stopped.

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IF THE APPLICATION INVOLVES A HIGH DIS-CHARGE HEAD, GRADUALLY CLOSE THE DIS-CHARGE THROTTLING VALVE BEFORE STOPPING THE PUMP.

### **Bypass Lines**

If a system check valve is used due to high discharge head, it may be necessary to vent trapped air from the top of the pump during the priming process. This may be accomplished by installing a bypass line from the top of the pump, back to the source of liquid. The end of the bypass line must be submerged. The line must be large enough to prevent clogging, but not so large as to affect pump discharge capacity.

# **OPERATION – SECTION C**

Review all warnings in Section A.

Follow the instructions on all tags, labels and decals attached to the pump.

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WARNING

NEVER TAMPER WITH THE GOVERNOR TO GAIN MORE POWER. THE GOVERNOR ESTAB-LISHES SAFE OPERATING LIMITS THAT SHOULD NOT BE EXCEEDED. THE MAXIMUM CONTINUOUS OPERATING SPEED FOR THIS PUMP IS 3100 RPM.

# PRIMING

Install the pump and piping as described in **INSTAL-LATION**. Make sure that the piping connections are tight, and that the pump is securely mounted. Check that the pump is properly lubricated (see **LUBRICA-TION** in **MAINTENANCE AND REPAIR**).

This pump is self-priming, but the pump should never be operated unless there is liquid in the pump casing.



NEVER OPERATE THIS PUMP UNLESS THERE IS LIQUID IN THE PUMP CASING. THE PUMP WILL NOT PRIME WHEN DRY. EXTENDED OPERATION OF A DRY PUMP WILL DESTROY THE SEAL AS-SEMBLY.

Add liquid to the pump casing when:

- 1. The pump is being put into service for the first time.
- 2. The pump has not been used for a considerable length of time.
- 3. The liquid in the pump casing has evaporated.

Once the pump casing has been filled, the pump will prime and reprime as necessary.



AFTER FILLING THE PUMP CASING, REIN-STALL AND TIGHTEN THE FILL PLUG. DO NOT ATTEMPT TO OPERATE THE PUMP UNLESS ALL CONNECTING PIPING IS SECURELY IN-STALLED. OTHERWISE, LIQUID IN THE PUMP FORCED OUT UNDER PRESSURE COULD CAUSE INJURY TO PERSONNEL.

To fill the pump, remove the pump casing fill cover or fill plug in the top of the casing, and add clean liquid until the casing is filled. Replace the fill cover or fill plug before operating the pump.

# STARTING

Consult the operations manual furnished with the engine.

# **OPERATION**



PUMP SPEED AND OPERATING CONDITION POINTS MUST BE WITHIN THE CONTINUOUS PER-FORMANCE RANGE SHOWN ON THE CURVE. (SEE SECTION E, PAGE 1.)

### Lines With a Bypass

Close the discharge throttling valve (if so equipped) so that the pump will not have to prime against the

weight of the liquid in the discharge line. Air from the suction line will be discharged through the bypass line back to the wet well during the priming cycle. When the pump is fully primed and liquid is flowing steadily from the bypass line, open the discharge throttling valve. Liquid will then continue to circulate through the bypass line while the pump is in operation.

### Lines Without a Bypass

Open all valves in the discharge line and start the engine. Priming is indicated by a positive reading on the discharge pressure gauge or by a quieter operation. The pump may not prime immediately because the suction line must first fill with liquid. If the pump fails to prime within five minutes, stop it and check the suction line for leaks.

After the pump has been primed, partially close the discharge line throttling valve in order to fill the line slowly and guard against excessive shock pressure which could damage pipe ends, gaskets, sprinkler heads, and any other fixtures connected to the line. When the discharge line is completely filled, adjust the throttling valve to the required flow rate.

### Leakage

No leakage should be visible at pump mating surfaces, or at pump connections or fittings. Keep all line connections and fittings tight to maintain maximum pump efficiency.

# Liquid Temperature And Overheating

The **maximum** liquid temperature for this pump is 110° F (43°C). Do not apply it at a higher operating temperature.

Overheating can occur if operated with the valves in the suction or discharge lines closed. Operating against closed valves could bring the liquid to a boil, build pressure, and cause the pump to rupture or explode. If overheating occurs, stop the pump and allow it to cool before servicing it. Refill the pump casing with cool liquid.



DO NOT REMOVE PLATES, COVERS, GAUGES, PIPE PLUGS, OR FITTINGS FROM AN OVER-HEATED PUMP. VAPOR PRESSURE WITHIN THE PUMP CAN CAUSE PARTS BEING DISENGAGED TO BE EJECTED WITH GREAT FORCE. ALLOW THE PUMP TO COOL BEFORE SERVICING.

# **Strainer Check**

If a suction strainer has been shipped with the pump or installed by the user, check the strainer regularly, and clean it as necessary. The strainer should also be checked if pump flow rate begins to drop. If a vacuum suction gauge has been installed, monitor and record the readings regularly to detect strainer blockage.

Never introduce air or steam pressure into the pump casing or piping to remove a blockage. This could result in personal injury or damage to the equipment. If backflushing is absolutely necessary, **liquid pressure** must be limited to 50% of the maximum permissible operating pressure shown on the pump performance curve. (See Section E, Page 1.) If the pump is fitted with a Gorman-Rupp double grease lubricated seal, the maximum incoming pressure must be reduced to 10 p.s.i.

# Pump Vacuum Check

With the pump inoperative, install a vacuum gauge in the system, using pipe dope on the threads. Block the suction line and start the pump. At operating speed the pump should pull a vacuum of 20 inches (508,0 mm) or more of mercury. If it does not, check for air leaks in the seal, gasket, or discharge valve.

Open the suction line, and read the vacuum gauge with the pump primed and at operation speed. Shut off the pump. The vacuum gauge reading will immediately drop proportionate to static suction lift, and should then stabilize. If the vacuum reading falls off rapidly after stabilization, an air leak exists. Before checking for the source of the leak, check the point of installation of the vacuum gauge.

# STOPPING

Never halt the flow of liquid suddenly. If the liquid being pumped is stopped abruptly, damaging shock waves can be transmitted to the pump and piping system. Close all connecting valves slowly.

On engine driven pumps, reduce the throttle speed slowly and allow the engine to idle briefly before stopping.



IF THE APPLICATION INVOLVES A HIGH DIS-CHARGE HEAD, GRADUALLY CLOSE THE DIS-CHARGE THROTTLING VALVE BEFORE STOPPING THE PUMP.

After stopping the pump, remove the engine ignition key to ensure that the pump will remain inoperative.

# **Cold Weather Preservation**

In below freezing conditions, drain the pump to prevent damage from freezing. Also, clean out any solids by flushing with a hose. Operate the pump for approximately one minute; this will remove any remaining liquid that could freeze the pump rotating parts. If the pump will be idle for more than a few hours, or if it has been pumping liquids containing a large amount of solids, drain the pump, and flush it thoroughly with clean water. To prevent large solids from clogging the drain port and preventing the pump from completely draining, insert a rod or stiff wire in the drain port, and agitate the liquid during the draining process. Clean out any remaining solids by flushing with a hose.

# **TROUBLESHOOTING - SECTION D**

# **Review all WARNINGS in Section A.**



### **BEFORE ATTEMPTING TO OPEN OR SERVICE THE PUMP:**

- 1. FAMILIARIZE YOURSELF WITH THIS MANUAL.
- 2. SHUT DOWN THE ENGINE AND DISCONNECT THE SPARK PLUG WIRE TO ENSURE THAT THE PUMP WILL REMAIN INOPERATIVE.
- 3. ALLOW THE PUMP TO COOL IF OVERHEATED.
- 4. CHECK THE TEMPERATURE BEFORE OPENING ANY COVERS, PLATES, OR PLUGS.
- 5. CLOSE THE SUCTION AND DISCHARGE VALVES.
- 6. VENT THE PUMP SLOWLY AND CAUTIOUSLY.
- 7. DRAIN THE PUMP.

TROUBLE	POSSIBLE CAUSE	PROBABLE REMEDY
PUMP FAILS TO PRIME	Not enough liquid in casing.	Add liquid to casing. See PRIMING.
	Suction check valve contaminated or damaged.	Clean or replace check valve.
	Air leak in suction line.	Correct leak.
	Lining of suction hose collapsed.	Replace suction hose.
	Leaking or worn seal or pump gasket.	Check pump vacuum. Replace leak- ing or worn seal or gasket.
	Suction lift or discharge head too high.	Check piping installation and install bypass line if needed. See INSTAL-LATION.
	Strainer clogged.	Check strainer and clean if neces- sary.
PUMP STOPS OR	Air leak in suction line.	Correct leak.
FAILS TO DELIVER	Lining of suction hose collapsed.	Replace suction hose.
PRESSURE	Leaking or worn seal or pump gasket.	Check pump vacuum. Replace leak- ing or worn seal or gasket.
	Suction intake not submerged at proper level or sump too small.	Check installation and correct sub- mergence as needed.
	Impeller or other wearing parts worn or damaged.	Replace worn or damaged parts. Check that impeller is properly cen- tered and rotates freely.

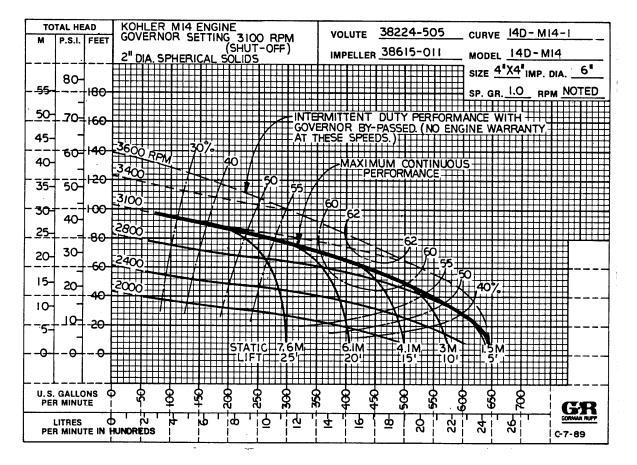
TROUBLESHOOTING

TROUBLE	POSSIBLE CAUSE	PROBABLE REMEDY
PUMP STOPS OR FAILS TO DELIVER RATED FLOW OR	Strainer clogged.	Check strainer and clean if neces- sary.
PRESSURE (cont.)	Impeller clogged.	Free impeller of debris.
	Suction lift or discharge head too high.	Check piping installation and install bypass line if needed. See INSTAL-LATION.
PUMP REQUIRES TOO MUCH POWER	Pump speed too high.	Check driver output; check that sheaves or couplings are correctly sized.
	Discharge head too low.	Adjust discharge valve.
	Liquid solution too thick.	Dilute if possible.
PUMP CLOGS FREQUENTLY	Discharge flow too slow.	Open discharge valve fully to in- crease flow rate, and run engine at maximum governed speed.
	Suction check valve or foot valve clogged or binding.	Clean valve.
	Discharge line clogged or restricted; hose kinked.	Check discharge lines; straighten hose.
EXCESSIVE NOISE	Cavitation in pump.	Reduce suction lift and/or friction losses in suction line. Record vac- uum and pressure gauge readings and consult local representative or factory.
	Pumping entrained air.	Locate and eliminate source of air bubble.
	Pump or drive not securely mounted.	Secure mounting hardware.
	Impeller clogged or damaged.	Clean out debris; replace damaged parts.

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# **PUMP MAINTENANCE AND REPAIR - SECTION E**

MAINTENANCE AND REPAIR OF THE WEARING PARTS OF THE PUMP WILL MAINTAIN PEAK OPER-ATING PERFORMANCE.



\* STANDARD PERFORMANCE FOR PUMP MODELS 14D2-M14 AND 14D2-M14 S/G

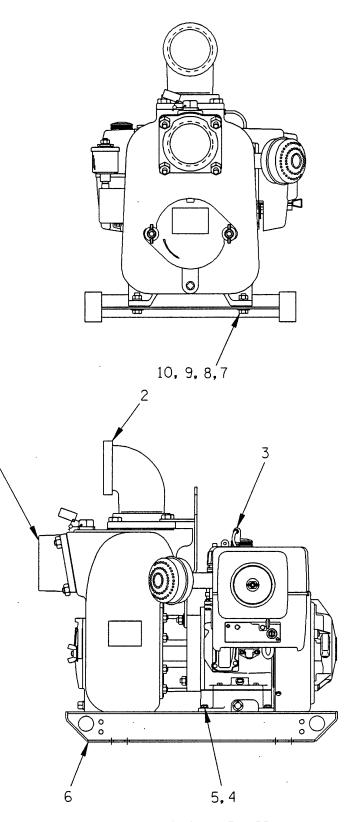
\* Based on 70° F (21° C) clear water at sea level with minimum suction lift. Since pump installations are seldom identical, your performance may be difference due to such factors as viscosity, specific gravity, elevation, temperature, and impeller trim.

If your pump serial number is followed by an "N", your pump is **NOT** a standard production model. Contact the Gorman-Rupp Company to verify performance or part numbers.



NEVER TAMPER WITH THE GOVERNOR TO GAIN MORE POWER. THE GOVERNOR ESTAB-LISHES SAFE OPERATING LIMITS THAT SHOULD NOT BE EXCEEDED. THE MAXIMUM CONTINUOUS OPERATING SPEED FOR THIS PUMP IS 3100 RPM.

# SECTION DRAWING





1

# PARTS LIST Pump Model 14D2–M14 (From S/N 937386 up)

If your pump serial number is followed by an "N", your pump is **NOT** a standard production model. Contact the Gorman-Rupp Company to verify part numbers.

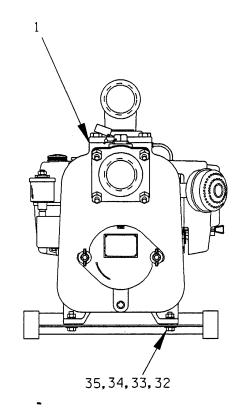
ITEM NO.	PART NAME	PART NUMBER	MAT'L CODE	QTY			
1	PUMP END ASSY	14D2		1			
2	STREET ELBOW	RS64	11990	1			
3	KOHLER M14 ENGINE	29127-132		1			
4	HEX HD CAPSCREW	B0605	15991	4			
5	HEX NUT W/FLANGE	21765-314		4			
6	COMBINATION BASE	41566-099	24150	1			
7	HEX HD CAPSCREW	B0807	15991	2			
8	LOCKWASHER	30L	15991	2			
9	FLAT WASHER	K08	15991	2			
10	HEX NUT	D08	15991	2			
NOT SH	NOT SHOWN:						
	WARNING DECAL	2613-FE		1			
OPTION	AL:						
	WHEEL KIT	GRP30-03A		1			

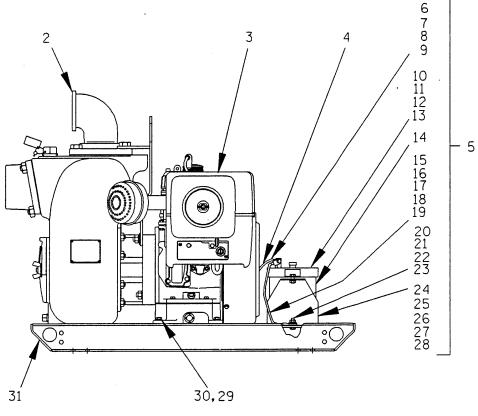
# \* INDICATES PARTS RECOMMENDED FOR STOCK

Above Serial Numbers Do Not Apply To Pumps Made In Canada.

CANADIAN SERIAL NO. ..... AND UP

# **SECTION DRAWING**





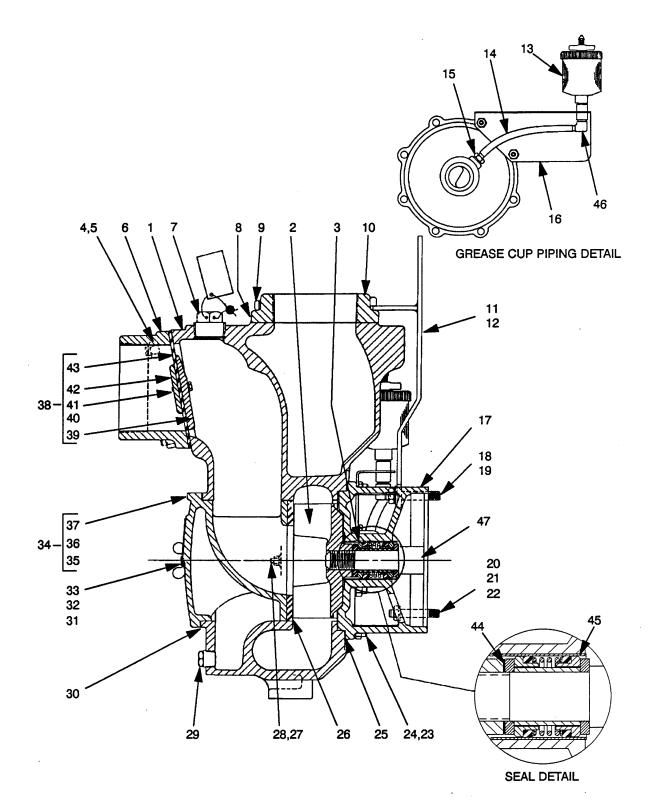


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ITEM NO.	PART NAME	PART NUMBER	MAT'L CODE	QTY	ITEM NO.	PART NAME	PART NUMBER	MAT'L CODE	QTY
1	PUMP END ASSY	14D2		1	22	-LOCKWASHER	J05	15991	1
2	STREET ELBOW	RS64	11990	1	23	-FLAT WASHER	K05	15991	1
3	KOHLER M14 ENGINE	29127-133		1	24	-BATTERY BOX	11281	24000	1
4 *	POS CABLE ASSY	5795-CQ	24040	1	25	-HEX HD CAPSCREW	B0503	15991	1
5	BATTERY BOX ASSY	GRP40-05		1	26	-HEX NUT	D05	15991	1
6	-HEX HD CAPSCREW	B0503	15991	1	27	-LOCKWASHER	J05	15991	1
7	-HEX NUT	D05	15991	1	28	-BATTERY TAG	38818-680		1
8	-LOCKWASHER	J05	15991	1	29	HEX HD CAPSCREW	B0605	15991	4
9	-FLAT WASHER	K05	15991	1	30	HEX NUT W/FLANGE	21765-314		4
10	-BATTERY BOX COVER	11870	24000	1	31	COMBINATION BASE	41566-101	24150	1
11	-HEX HD CAPSCREW	B0503	15991	2	32	HEX HD CAPSCREW	B0807	15991	2
12	-HEX NUT	D05	15991	2	33	LOCKWASHER	J08	15991	2
13	-LOCKWASHER	J05	15991	2	34	FLAT WASHER	K08	15991	2
14 *	-BATTERY	SEE OPTIO	NS LIST	1	35	HEX NUT	D08	15991	2
15	-CABLE ASSY	5795-AS	24040	1					
16	-HEX HD CAPSCREW	B0403	15991	1	NOT	SHOWN:			
17	-HEX NUT	D04	15991	1		WARNING DECAL	2613-FE		1
18	-LOCKWASHER	J04	15991	1					
19	-FLAT WASHER	K04	15991	1	OPTIC	DNAL:			
20	-HEX HD CAPSCREW	B0504	15991	1		12V BATTERY	S1680		1
21	-HEX NUT	D05	15991	1		WHEEL KIT	GRP30-03A		1

PARTS LIST Pump Model 14D2–M14 S/G

\* INDICATES PARTS RECOMMENDED FOR STOCK

# **SECTION DRAWING**





MAINTENANCE & REPAIR

### **10 SERIES**

ITEM PART NAME NO.         PART NUMBER         MAT'L CODE         OTY CODE         ITEM PART NAME NO.         PART NO.         MAT'L NUMBER         OTY NUMBER         MAT'L CODE         OTY NUMBER         MAT'L CODE         OTY NUMBER         ITEM PART NAME NO.         PART NUMBER         MAT'L CODE         OTY NUMBER         MAT'L CODE         MAT'L NUMSHER         OTH SUTIO         MAT'L COD	r			_					
2 * IMPELLER       38615-011       10010       1       29       CASING DRAIN PLUG       P08       11990       1         3 * SEAL ASSY       GS1000-C        1       30       * COVER PLATE GSKT       38682-015       20000       1         4       STUD       C0808       15991       4       31       STUD       C0808       15991       2         5       HEX NUT       D08       15991       4       32       FLAT WASHER       K08       15991       2         6       SUCTION FLANGE       38645-506       10010       1       33       COVER VING NUT       BB08       15991       2         7       FILL PLUG ASSY       48271-065        1       34       COVER VING NUT       BB08       15991       2         8       DISCH FLANGE GSKT       38645-506       10010       1       35       -WARNING PLATE       2613-EV       13990       1         9       HEX HD CAPSCREW       B1005       15991       2       36       -DRIVE SCREW       BM#04-03       15990       4         11       HOISTING BAIL ASSY       44711-017       24150       1       39       * -VALVE WEIGHT       4718       10010				QTY		PART NAME			<b>Ο</b> ΤΥ
3 * SEAL ASSY       GS100-C	1 PUMP CASI	NG 38224-513	10010	1	28	HEX NUT	D04	15991	2
4       STUD       C0808       15991       4       31       STUD       C0808       15991       2         5       HEX NUT       D08       15991       4       32       FLAT WASHER       K08       15991       2         6       SUCTION FLANGE       38645-506       10010       1       33       COVER PLATE ASSY       42111-91        1         7       FILL PLUG ASSY       48271-065        1       34       COVER PLATE ASSY       42111-911        1         8       DISCH FLANGE GSKT       38687-009       20000       1       35       -WARNING PLATE       2613-EV       13990       4         9       HEX HD CAPSCREW       B1005       15991       2       36       -DRIVE SCREW       BM#04-03       15990       4         10       DISCHARGE FLANGE       38644-506       10010       1       37       -BACK COVER PLATE       NOT AVAILABLE       1         11       HOISTING BAIL ASSY       44711-017       24150       1       38       CHECK VALVE ASSY       46413-029        1         12       HEX HD CAPSCREW       B1007       15991       2       39       -VALVE WEIGHT	2 * IMPELLER	38615-011	10010	1	29	CASING DRAIN PLUG	P08	11990	1
5         HEX NUT         D08         15991         4         32         FLAT WASHER         K08         15991         2           6         SUCTION FLANGE         38645-506         10010         1         33         COVER WING NUT         BB08         15991         2           7         FILL PLUG ASSY         48271-065          1         33         COVER PLATE ASSY         42111-911          1           8 * DISCH FLANGE GSKT         38687-009         20000         1         35         -WARNING PLATE         2613-EV         13990         4           10         DISCHARGE FLANGE         38644-506         10010         1         37         -BACK COVER PLATE         NOT AVAILABLE         1           11         HOISTING BAIL ASSY         44711-017         24150         1         38         CHECK VALVE ASSY         46413-029          1           12         HEX HD CAPSCREW         B1007         15991         2         39         * -VALVE WEIGHT         4718         10010         1           13 * GREASE CUP         S1509          1         40         -LOCKWASHER         J04         17000         2           14 * TUBING	3 * SEAL ASSY	GS1000-C		1	30 *	COVER PLATE GSKT	38682-015	20000	
6       SUCTION FLANGE       38645-506       10010       1       33       COVER WING NUT       BB08       15991       2         7       FILL PLUG ASSY       48271-065        1       34       COVER PLATE ASSY       42111-911        1         8 * DISCH FLANGE GSKT       38687-009       20000       1       35       -WARNING PLATE       2613-EV       13990       1         9       HEX HD CAPSCREW       B1005       15991       2       36       -DRIVE SCREW       BM#04-03       15990       4         10       DISCHARGE FLANGE       38644-506       10010       1       37       -BACK COVER PLATE       NOT AVAILABLE       1         11       HOSTING BAIL ASSY       44711-017       24150       1       38       CHECK VALVE ASSY       46413-029        1         12       HEX HD CAPSCREW       B1007       15991       2       39       * -VALVE WEIGHT       4718       10010       1         13       # GREASE CUP       S1509        1       42       * -VALVE WEIGHT       19       10010       1         14       -HEX HD CAPSCREW       B0403-1/2       17000       2       14       * -HEX	4 STUD	C0808	15991	4	31	STUD	C0808	15991	
7       FILL PLUG ASSY       48271-065        1       34       COVER PLATE ASSY       42111-911        1         8 * DISCH FLANGE GSKT       38687-009       20000       1       35       -WARNING PLATE       2613-EV       13990       1         9       HEX HD CAPSCREW       B1005       15991       2       36       -DRIVE SCREW       BM#04-03       15990       4         10       DISCHARGE FLANGE       38644-506       10010       1       37       -BACK COVER PLATE       NOT AVAILABLE       1         11       HOISTING BAIL ASSY       44711-017       24150       1       38       CHECK VALVE ASSY       46413-029        1         12       HEX HD CAPSCREW       B1007       15991       2       39       * -VALVE WEIGHT       4718       10010       1         13*       GREASE CUP       S1509        1       40       -LOCKWASHER       J04       17000       2         14*       TUBING       31411-241       19550       1       43 * -CHECK VALVE GSKT       38671-626       19070       1         16       MOUNTING BRACKET       41881-340       24150       1       43 * -CHECK VALVE GSKT	5 HEX NUT	D08	15991	4	32	FLAT WASHER	K08	15991	
8 * DISCH FLANGE GSKT       38687-009       20000       1       35       -WARNING PLATE       2613-EV       13990       1         9 HEX HD CAPSCREW       B1005       15991       2       36       -DRIVE SCREW       BM#04-03       15990       4         10       DISCHARGE FLANGE       38644-506       10010       1       37       -BACK COVER PLATE       NOT AVAILABLE       1         11       HOISTING BAIL ASSY       44711-017       24150       1       38       CHECK VALVE ASSY       46413-029        1         12       HEX HD CAPSCREW       B1007       15991       2       39 * -VALVE WEIGHT       4718       10010       1         13 * GREASE CUP       S1509        1       40       -LOCKWASHER       J04       17000       2         14 * TUBING       31411-241       19550       1       41       -HEX HD CAPSCREW       B0403-1/2       17000       2         15       MALE CONNECTOR       26171-013        1       42 * -VALVE WEIGHT       19       10010       1         16       MOUNTING BRACKET       41881-340       24150       1       43 * -CHECK VALVE GSKT       38671-626       19070       1 <t< td=""><td>6 SUCTION F</td><td>LANGE 38645-506</td><td>10010</td><td>1</td><td>33</td><td>COVER WING NUT</td><td>BB08</td><td>15991</td><td>2</td></t<>	6 SUCTION F	LANGE 38645-506	10010	1	33	COVER WING NUT	BB08	15991	2
9       HEX HD CAPSCREW       B1005       15991       2       36       -DRIVE SCREW       BM#04-03       15990       4         10       DISCHARGE FLANGE       38644-506       10010       1       37       -BACK COVER PLATE       NOT AVAILABLE       1         11       HOISTING BAIL ASSY       44711-017       24150       1       38       CHECK VALVE ASSY       46413-029        1         12       HEX HD CAPSCREW       B1007       15991       2       39       * -VALVE WEIGHT       4718       10010       1         13       GREASE CUP       S1509        1       40       -LOCKWASHER       J04       17000       2         14       TUBING       31411-241       19550       1       41       -HEX HD CAPSCREW       B0403-1/2       17000       2         15       MALE CONNECTOR       26171-013        1       42       * -VALVE WEIGHT       19       10010       1         16       MOUNTING BRACKET       41881-340       24150       1       43       -CHECK VALVE GSKT       38671-626       19070       1         17       INTERMEDIATE       5-B       10010       1       44       14	7 FILL PLUG	ASSY 48271-065		1	34		42111-911		1
10       DISCHARGE FLANGE       B1003       10010       1       37       -BACK COVER PLATE       NOT AVAILABLE       1         11       HOISTING BAIL ASSY       44711-017       24150       1       38       CHECK VALVE ASSY       46413-029        1         12       HEX HD CAPSCREW       B1007       15991       2       39       * -VALVE WEIGHT       4718       10010       1         13       * GREASE CUP       S1509        1       40       -LOCKWASHER       J04       17000       2         14       * TUBING       31411-241       19550       1       41       -HEX HD CAPSCREW       B0403-1/2       17000       2         15       MALE CONNECTOR       26171-013        1       42       * -VALVE WEIGHT       19       10010       1         16       MOUNTING BRACKET       41881-340       24150       1       43       * -CHECK VALVE GSKT       38671-626       19070       1         17       INTERMEDIATE       5-B       10010       1       44       * IMP ADJ SHIM SET       2-X       17090       REF         18       STUD       C0710       15991       2       45       SEAL LINER	8 * DISCH FLA	NGE GSKT 38687-009	20000	1					1
11       HOISTING BAIL ASSY       44711-017       24150       1       38       CHECK VALVE ASSY       46413-029        1         12       HEX HD CAPSCREW       B1007       15991       2       39       * -VALVE WEIGHT       4718       10010       1         13       * GREASE CUP       S1509        1       40       -LOCKWASHER       J04       17000       2         14       * TUBING       31411-241       19550       1       41       -HEX HD CAPSCREW       B0403-1/2       17000       2         15       MALE CONNECTOR       26171-013        1       42       * -VALVE WEIGHT       19       10010       1         16       MOUNTING BRACKET       41881-340       24150       1       43       * -CHECK VALVE GSKT       38671-626       19070       1         17       INTERMEDIATE       5-B       10010       1       44       * IMP ADJ SHIM SET       2-X       17090       REF         18       STUD       C0710       15991       2       45       * SEAL LINER       83       14080       REF         20       STUD       C0710       15991       4       MALE ELBOW       26171-038 <td>9 HEX HD CA</td> <td>PSCREW B1005</td> <td>15991</td> <td>2</td> <td></td> <td></td> <td></td> <td></td> <td>4</td>	9 HEX HD CA	PSCREW B1005	15991	2					4
12       HEX HD CAPSCREW       B1007       15991       2       39 * -VALVE WEIGHT       4718       10010       1         13 * GREASE CUP       \$1509        1       40       -LOCKWASHER       J04       17000       2         14 * TUBING       31411-241       19550       1       41       -HEX HD CAPSCREW       B0403-1/2       17000       2         15       MALE CONNECTOR       26171-013        1       42 * -VALVE WEIGHT       19       10010       1         16       MOUNTING BRACKET       41881-340       24150       1       43 * -CHECK VALVE GSKT       38671-626       19070       1         17       INTERMEDIATE       5-B       10010       1       44 * IMP ADJ SHIM SET       2-X       17090       REF         18       STUD       C0711       15991       2       45 * SEAL LINER       83       14080       REF         19       FLAT WASHER       J07       15991       2       46       MALE ELBOW       26171-038        1         20       STUD       C0710       15991       4       47       ENGINE CRANKSHAFT       NOT AVAILABLE       REF         21       LOCKWASHER <td< td=""><td>10 DISCHARG</td><td>E FLANGE 38644-506</td><td>10010</td><td>1</td><td></td><td></td><td></td><td>BLE</td><td>1</td></td<>	10 DISCHARG	E FLANGE 38644-506	10010	1				BLE	1
13 * GREASE CUP       S1509        1       40       -LOCKWASHER       J04       17000       2         14 * TUBING       31411-241       19550       1       41       -HEX HD CAPSCREW       B0403-1/2       17000       2         15       MALE CONNECTOR       26171-013        1       42       *-VALVE WEIGHT       19       10010       1         16       MOUNTING BRACKET       41881-340       24150       1       43       *-CHECK VALVE GSKT       38671-626       19070       1         17       INTERMEDIATE       5-B       10010       1       44       * IMP ADJ SHIM SET       2-X       17090       REF         18       STUD       C0711       15991       2       45       * SEAL LINER       83       14080       REF         19       FLAT WASHER       K07       15991       2       45       * SEAL LINER       83       14080       REF         20       STUD       C0710       15991       2       47       ENGINE CRANKSHAFT       NOT AVAILABLE       REF         21       LOCKWASHER       J07       15991       4       NOT SHOWN:       .       .       .       .       .	11 HOISTING	BAIL ASSY 44711-017	24150	1	38	CHECK VALVE ASSY	46413-029		1
14 * TUBING       31411-241       19550       1       41       -HEX HD CAPSCREW       B0403-1/2       17000       2         15       MALE CONNECTOR       26171-013        1       42       -VALVE WEIGHT       19       10010       1         16       MOUNTING BRACKET       41881-340       24150       1       43       -CHECK VALVE GSKT       38671-626       19070       1         17       INTERMEDIATE       5-B       10010       1       44       * IMP ADJ SHIM SET       2-X       17090       REF         18       STUD       C0711       15991       2       45       * SEAL LINER       83       14080       REF         19       FLAT WASHER       K07       15991       2       46       MALE ELBOW       26171-038        1         20       STUD       C0710       15991       2       47       ENGINE CRANKSHAFT       NOT AVAILABLE       REF         21       LOCKWASHER       J07       15991       4       NOT SHOWN:       .       .       .       .       .       .       .       .       .       .       .       .       .       .       .       .       .       .<	12 HEX HD CA	PSCREW B1007	15991	2	39 *	-VALVE WEIGHT	4718	10010	
15       MALE CONNECTOR       26171-013        1       42 * -VALVE WEIGHT       19       10010       1         16       MOUNTING BRACKET       41881-340       24150       1       43 * -CHECK VALVE GSKT       38671-626       19070       1         17       INTERMEDIATE       5-B       10010       1       44 * IMP ADJ SHIM SET       2-X       17090       REF         18       STUD       C0711       15991       2       45 * SEAL LINER       83       14080       REF         19       FLAT WASHER       K07       15991       2       46       MALE ELBOW       26171-038        1         20       STUD       C0710       15991       2       47       ENGINE CRANKSHAFT       NOT AVAILABLE       REF         21       LOCKWASHER       J07       15991       4       NOT SHOWN:       .       .       .       .       .       .       .       .       .       .       .       .       .       .       .       .       .       .       .       .       .       .       .       .       .       .       .       .       .       .       .       .       .       .	13 * GREASE CL	JP \$1509		1	40	-LOCKWASHER	J04	17000	
16       MOUNTING BRACKET       41881-340       24150       1         16       MOUNTING BRACKET       41881-340       24150       1         17       INTERMEDIATE       5-B       10010       1         18       STUD       C0711       15991       2         19       FLAT WASHER       K07       15991       2         20       STUD       C0710       15991       2         21       LOCKWASHER       J07       15991       4         22       HEX NUT       D07       15991       4         23       STUD       C0606       15991       8         24       HEX NUT       D06       15991       8         25 * CASING GSKT SET       48211-022        1         26 * WEAR PLATE ASSY       46451-302       24150       1	14 * TUBING	31411-241	19550	1	41	-HEX HD CAPSCREW	B0403-1/2	17000	2
17       INTERMEDIATE       5-B       10010       1       44 * IMP ADJ SHIM SET       2-X       17090       REF         18       STUD       C0711       15991       2       45 * SEAL LINER       83       14080       REF         19       FLAT WASHER       K07       15991       2       46       MALE ELBOW       26171-038        1         20       STUD       C0710       15991       2       47       ENGINE CRANKSHAFT       NOT AVAILABLE       REF         21       LOCKWASHER       J07       15991       4       47       ENGINE CRANKSHAFT       NOT AVAILABLE       REF         23       STUD       C0606       15991       8       NAME PLATE       38818-021       13990       1         24       HEX NUT       D06       15991       8       DRIVE SCREW       BM#04-03       15990       4         25 * CASING GSKT SET       48211-022        1       STRAINER       2690       24000       1         26 * WEAR PLATE ASSY       46451-302       24150       1       SUCTION STICKER       6588-AG        1	15 MALE CON	NECTOR 26171-013		1	42 *	-VALVE WEIGHT	19	10010	1
18       STUD       C0711       15991       2       45 * SEAL LINER       83       14080       REF         19       FLAT WASHER       K07       15991       2       46       MALE ELBOW       26171-038        1         20       STUD       C0710       15991       2       47       ENGINE CRANKSHAFT       NOT AVAILABLE       REF         21       LOCKWASHER       J07       15991       4       A7       ENGINE CRANKSHAFT       NOT AVAILABLE       REF         23       STUD       C0606       15991       4       NOT SHOWN:        1         24       HEX NUT       D06       15991       8       DRIVE SCREW       BM#04-03       15990       4         25 * CASING GSKT SET       48211-022        1       STRAINER       2690       24000       1         26 * WEAR PLATE ASSY       46451-302       24150       1       SUCTION STICKER       6588-AG        1	16 MOUNTING	BRACKET 41881-340	24150	1	43 *	-CHECK VALVE GSKT	38671-626	19070	1
19       FLAT WASHER       K07       15991       2       46       MALE ELBOW       26171-038        1         20       STUD       C0710       15991       2       46       MALE ELBOW       26171-038        1         21       LOCKWASHER       J07       15991       4       47       ENGINE CRANKSHAFT       NOT AVAILABLE       REF         21       LOCKWASHER       J07       15991       4       47       ENGINE CRANKSHAFT       NOT AVAILABLE       REF         23       STUD       C0606       15991       8       NAME PLATE       38818-021       13990       1         24       HEX NUT       D06       15991       8       DRIVE SCREW       BM#04-03       15990       4         25 * CASING GSKT SET       48211-022        1       STRAINER       2690       24000       1         26 * WEAR PLATE ASSY       46451-302       24150       1       SUCTION STICKER       6588-AG        1	17 INTERMEDI	ATE 5-B	10010	1	44 *	IMP ADJ SHIM SET	2-X	17090	REF
20         STUD         C0710         15991         2         47         ENGINE CRANKSHAFT         NOT AVAILABLE         REF           21         LOCKWASHER         J07         15991         4         47         ENGINE CRANKSHAFT         NOT AVAILABLE         REF           22         HEX NUT         D07         15991         4         NOT SHOWN:         38818-021         13990         1           23         STUD         C0606         15991         8         NAME PLATE         38818-021         13990         1           24         HEX NUT         D06         15991         8         DRIVE SCREW         BM#04-03         15990         4           25 * CASING GSKT SET         48211-022          1         STRAINER         2690         24000         1           26 * WEAR PLATE ASSY         46451-302         24150         1         SUCTION STICKER         6588-AG          1	18 STUD	C0711	15991	2	45 *	SEAL LINER	83	14080	REF
21       LOCKWASHER       J07       15991       4         22       HEX NUT       D07       15991       4         23       STUD       C0606       15991       8         24       HEX NUT       D06       15991       8         25       * CASING GSKT SET       48211-022        1         26       * WEAR PLATE       ASSY       46451-302       24150       1	19 FLAT WASH	IER K07	15991	2	46	MALE ELBOW	26171-038		1
22         HEX NUT         D07         15991         4         NOT SHOWN:           23         STUD         C0606         15991         8         NAME PLATE         38818-021         13990         1           24         HEX NUT         D06         15991         8         DRIVE SCREW         BM#04-03         15990         4           25 * CASING GSKT SET         48211-022          1         STRAINER         2690         24000         1           26 * WEAR PLATE ASSY         46451-302         24150         1         SUCTION STICKER         6588-AG          1	20 STUD	C0710	15991	2	47	ENGINE CRANKSHAFT	NOT AVAILA	BLE	REF
23         STUD         C0606         15991         8         NAME PLATE         38818-021         13990         1           24         HEX NUT         D06         15991         8         DRIVE SCREW         BM#04-03         15990         4           25 * CASING GSKT SET         48211-022          1         STRAINER         2690         24000         1           26 * WEAR PLATE ASSY         46451-302         24150         1         SUCTION STICKER         6588-AG          1	21 LOCKWASH	IER J07	15991	4					
24         HEX NUT         D06         15991         8         DRIVE SCREW         BM#04-03         15990         4           25 * CASING GSKT SET         48211-022          1         STRAINER         2690         24000         1           26 * WEAR PLATE ASSY         46451-302         24150         1         SUCTION STICKER         6588-AG          1	22 HEX NUT	D07	15991	4	NOTS	HOWN:			
25 * CASING GSKT SET         48211-022          1         STRAINER         2690         24000         1           26 * WEAR PLATE ASSY         46451-302         24150         1         SUCTION STICKER         6588-AG          1	23 STUD	C0606	15991	8		NAME PLATE	38818-021	13990	1
26 * WEAR PLATE ASSY 46451-302 24150 1 SUCTION STICKER 6588-AG 1	24 HEX NUT	D06	15991	8		DRIVE SCREW	BM#04-03	15990	4
	25 * CASING GS	SKT SET 48211-022		1		STRAINER	2690	24000	1
27 LOCKWASHER J04 15991 2 DISCHARGE STICKER 6588-BJ 1	26 * WEAR PLAT	TE ASSY 46451-302	24150	1		SUCTION STICKER	6588-AG		1
	27 LOCKWASH	IER J04	15991	2		DISCHARGE STICKER	6588-BJ		1

PARTS LIST Pump End Assembly 14D2-(M14/M14 S/G)

\* INDICATES PARTS RECOMMENDED FOR STOCK

# PUMP AND SEAL DISASSEMBLY AND REASSEMBLY

Review all warnings in Section A.

Follow the instructions on all tags, label and decals attached to the pump.

This pump requires little service due to its rugged, minimum-maintenance design. However, if it becomes necessary to inspect or replace the wearing parts, follow these instructions which are keyed to the sectional views (see Figures 1, 2 and 3) and the accompanying parts lists.

Before attempting to service the pump, shut down the engine and remove the key to ensure that it will remain inoperative. Close all valves in the suction and discharge lines.

For engine disassembly and repair, consult the literature supplied with the engine, or contact your local Kohler engine representative.

BEFORE ATTEMPTING TO OPEN OR SERVICE THE PUMP:

- 1. FAMILIARIZE YOURSELF WITH THIS MANUAL.
- 2. SHUT DOWN THE ENGINE AND DISCON-NECT THE SPARK PLUG WIRE TO EN-SURE THAT THE PUMP WILL REMAIN IN-OPERATIVE.
- 3. ALLOW THE PUMP TO COOL IF OVER-HEATED.
- 4. CHECK THE TEMPERATURE BEFORE OPENING ANY COVERS, PLATES, OR PLUGS.
- 5. CLOSE THE SUCTION AND DISCHARGE VALVES.
- 6. VENT THE PUMP SLOWLY AND CAU-TIOUSLY.
- 7. DRAIN THE PUMP.

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USE LIFTING AND MOVING EQUIPMENT IN GOOD REPAIR AND WITH ADEQUATE CAPAC-ITY TO PREVENT INJURIES TO PERSONNEL OR DAMAGE TO EQUIPMENT. THE BAIL IS IN-TENDED FOR USE IN LIFTING THE PUMP AS-SEMBLY ONLY. SUCTION AND DISCHARGE HOSES AND PIPING MUST BE REMOVED FROM THE PUMP BEFORE LIFTING.

Suction Check Valve Disassembly

(Figure 3)

Before attempting to service the pump, remove the pump casing drain plug (29) and drain the pump. Clean and reinstall the drain plug.

To service the suction check valve, remove the suction piping. Remove the nuts (5) securing the suction flange (6) to the pump casing (1). Pull the check valve assembly (38) from the suction port.

Remove the hardware (40 and 41) securing the check valve weights (39 and 42) to the check valve (43).

If no further disassembly is required, see Suction Check Valve Installation.

### **Back Cover Removal**

(Figure 3)

The wear plate assembly (26) can be serviced after the back cover assembly (34) has been removed.

Remove the wing nuts and flat washers (33 and 32) securing the back cover to the casing. Pull the back cover and assembled wear plate from the pump casing. Inspect the wear plate and if replacement is required, remove the hardware (27 and 28) securing it to the back cover.

Remove the cover plate gasket (30) and clean the mating surfaces.

### **Pump Casing Removal**

(Figure 3)

To service the impeller or seal assembly, disconnect the discharge piping. See Figure 1 or 2 and remove the hardware securing the pump casing to the base.

Disengage the hardware (12) securing the pump casing to the hoisting bail (11). Support the pump casing using a suitable hoist and sling, and remove

the nuts (24) securing the pump casing and grease cup bracket (16) to the intermediate (17). Separate the parts by pulling the casing straight away from the intermediate. If shims have been used under the mounting feet to level the pump casing, tie and tag these shims.

Remove the casing gasket set (25). Record the thickness of the gaskets for future reference. Clean the mating surfaces of the intermediate and pump casing.

#### **Impeller** Removal

### (Figure 3)

Before removing the impeller, turn the cross arm on the automatic grease cup (13) clockwise until it rest against the cover (see Figure 5). This will prevent the grease from escaping when the impeller is removed.

To loosen the impeller (2), tap the vanes of the impeller in a counterclockwise direction (when facing the impeller) with a block of wood or a soft-faced mallet. Unscrew the impeller and replace it if cracked or badly worn. Use caution when removing the impeller; tension on the seal spring will be released as the impeller is unscrewed.

Slide the impeller adjusting shims (44) off the impeller shaft. Tie and tag the shims or measure and record their thickness for ease of reassembly.

### Seal Removal and Disassembly

#### (Figure 3 and 4)

To remove the seal assembly (3), remove the grease cup and piping (14, 15, 16 and 46) from the intermediate.

Carefully remove the outer stationary and rotating seal elements, packing ring, stationary washer, seal spring, and spacer sleeve from the intermediate. Using a stiff wire with a hooked end, remove the inboard stationary washer, packing ring and stationary and rotating seal elements.

# NOTE

The seal assembly may also be removed by disengaging the hardware (19, 21 and 22) securing the intermediate to the engine and sliding the intermediate and seal assembly off the shaft as a single unit. Use a dowel of suitable size to press the remaining seal components from the intermediate.

Inspect the seal liner (45) for wear or grooves which could cause leakage or damage to the seal packing rings. The seal liner is a press fit in the intermediate and does not normally require replacement. If replacement is necessary, disengage the hardware (19, 21 and 22) and separate the hoisting bail and intermediate from the engine.

If no further disassembly is required, see Seal Reassembly and Installation.

#### Seal Reassembly and Installation

(Figures 3 and 4)

Before installing the seal, inspect the bore of the seal liner (45) for wear or grooves which might cause leakage or damage to the seal packing rings. If the seal liner requires replacement, remove the intermediate as described in **Seal Removal And Disas-sembly**, and position it on the bed of an arbor (or hydraulic) press. Use a new sleeve to force the old one out. After the new liner is properly installed, a 1/4-inch (6,4 mm) diameter hole must be drilled through it to permit the flow of lubricant to the seal assembly. **Be careful** to center the drill in the threaded grease piping hole and not damage the threads. Deburr the hole from the inside of the seal liner after drilling.

Inspect the engine crankshaft (47) for damage. Small scratches or nicks may be removed with a fine file. If excessive wear exists, the shaft will have to be replaced in the engine. (Refer to the engine service manual).

Position the intermediate against the engine, install the hoisting bail (11) and secure both parts in place using the attaching hardware (19, 21 and 22). Be sure the threaded seal lubricant hole in the intermediate is positioned as shown in Figure 3.

Clean the seal cavity and shaft with a cloth soaked in fresh cleaning solvent.

**MAINTENANCE & REPAIR** 



MOST CLEANING SOLVENTS ARE TOXIC AND FLAMMABLE. USE THEM ONLY IN A WELL-VENTILATED AREA FREE FROM EXCESSIVE HEAT, SPARKS, AND FLAME. READ AND FOL-LOW ALL PRECAUTIONS PRINTED ON SOL-VENT CONTAINERS.

The seal is not normally reused because wear patterns on the finished faces cannot be realigned during reassembly. This could result in premature failure. If necessary to reuse an old seal in an emergency, **carefully** wash all metallic parts in **fresh** cleaning solvent and allow to dry thoroughly.

Handle the seal parts with extreme care to prevent damage. Be careful not to contaminate precision finished faces; even fingerprints on the faces can shorten seal life. If necessary, clean the faces with a non-oil based solvent and a clean, lint-free tissue. Wipe **lightly** in a concentric pattern to avoid scratching the faces.

Inspect the seal components for wear, scoring, grooves, and other damage that might cause leakage. Clean and polish the seal spacer sleeve, or replace it if there are nicks or cuts on either end. If any components are worn, replace the complete seal; **never mix old and new seal parts**.

If a replacement seal is being used, remove it from the container and inspect the precision finished faces to ensure that they are free of any foreign matter.

To ease installation of the seal, lubricate the packing rings and seal liner with water or a very **small** amount of oil, and apply a drop of light lubricating oil on the finished faces. Assemble the seal as follows, (see Figure 4).

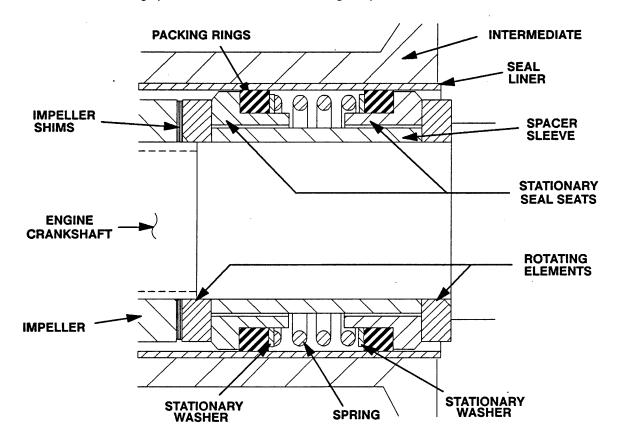


Figure 4. GS1000-C Seal Assembly

THIS SEAL IS NOT DESIGNED FOR OPERATION AT TEMPERATURES ABOVE 110°F (43°C). DO NOT USE AT HIGHER OPERATING TEMPERATURES.

Position the inboard rotating element on the shaft with the chamfered side toward the shaft shoulder and slide it on until fully seated.

Subassemble the inboard stationary seat, packing ring and stationary washer. Press this unit into the lubricated seal liner until the seal faces contact. A push tube cut from a length of plastic pipe would aid this installation. The I.D. of the tube should be approximately the same size as the I.D. of the seal spring.

Install the spacer sleeve and seal spring.

Subassemble the outboard stationary seat, packing ring and stationary washer. Press this unit into the lubricated seal liner. Install the outboard rotating element with the chamfered side toward the impeller.

After the impeller and grease cup have been installed, lubricate the seal as indicated in LUBRICA-TION, Section E.

#### Impeller Installation And Adjustment

### (Figure 3)

Inspect the impeller, and replace it if cracked or badly worn. Install the same thickness of impeller shims (44) as previously removed, and screw the impeller onto the shaft until tight.

A clearance of .020 to .040 inch (0,51 to 1,02 mm) between the impeller and the intermediate is necessary for maximum pump efficiency. Measure this clearance and add or remove impeller shims until this clearance is reached.

### Pump Casing Installation

### (Figure 3)

Install the same thickness of pump casing gaskets (25) as previously removed and secure the pump casing to the intermediate with the nuts (24). **Do not** fully tighten the nuts at this time.

A clearance of .008 to .015 inch (0,20 to 0,38 mm) between the impeller and the wear plate is also recommended for maximum pump efficiency. Install the back cover and set this clearance by adding or removing gaskets in the pump casing gasket set until the impeller binds against the wear plate when the shaft is turned. After the impeller binds add .015 inch (0,38 mm) of gaskets.

### NOTE

An alternate method of adjusting this clearance is to reach through the discharge port with a feeler gauge and measure the gap. Add or subtract pump casing gaskets accordingly.

After the face clearance has been set, install the grease cup (13) and the piping (14, 15, 16, and 46) and tighten the hardware securing the pump casing to the intermediate.

Install the hardware (12) securing the pump casing to the hoisting bail (11). Secure the pump casing to the base with the previously removed hardware. Be sure to reinstall any leveling shims used under the mounting feet of the pump casing.

### **Back Cover Installation**

### (Figure 3)

Inspect the wear plate (26) and replace it if badly worn or grooved. To remove the wear plate, disengage the hardware (27 and 28).

Clean any scale or debris from the back cover shoulder and pump casing which might prevent a good seal.

Replace the back cover gasket (30) and slide the back cover assembly (34) into the pump casing. Be sure the wear plate does not bind against the pump casing.

### NOTE

Apply a film of 'Never-Seez' or equivalent compound on the back cover shoulder or any surface which contacts the pump casing to ease future disassembly and to reduce rust and scale build up.

Secure the back cover assembly with the hardware (32 and 33). Do not over tighten the wing nuts; they

#### OM-03424-01

should be just tight enough to ensure a good seal at the back cover shoulder.

### **Suction Check Valve Installation**

### (Figure 3)

Inspect the check valve components and replace as required. Subassemble the check valve weights (39 and 42) and check valve gasket (43) with the hardware (40 and 41).

Position the check valve assembly (38) in the suction port with the large weight (39) facing toward the inside of the pump casing. Install the suction flange (6) and secure with the nuts (5). Check the operation of the check valve to ensure proper seating and free movement.

### **Final Pump Assembly**

### (Figure 1 or Figure 2)

Be sure the pump and engine are securely mounted to the base.

Install the suction and discharge lines and open all valves. Make certain that all piping connections are tight, properly supported and secure.

**Be sure** the pump and engine have been properly lubricated, see **LUBRICATION**.

Fill the pump casing with clean liquid. Reinstall the fill plug and tighten it.

Refer to **OPERATION**, Section C, before putting the pump back into service.

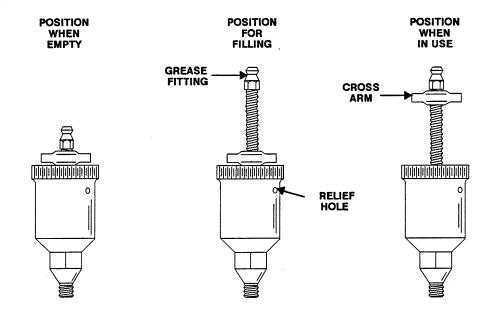
# LUBRICATION

Seal Assembly

### (Figure 3)

Fill the grease cup (13) through the grease fitting with No. 2 lithium base grease until grease escapes from the relief hole. Turn the grease cup arm counterclockwise until it is at the top of the stem; this will release the spring to apply grease to the seal (see Figure 5).

Before putting the pump into service, bleed off the seal cavity and supply line to eliminate an air pocket in the seal area.





### Engine

Consult the literature supplied with the engine, or contact your local Kohler engine representative.

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For U.S. and International Warranty Information, Please Visit www.grpumps.com/warranty or call: U.S.: 419–755–1280 International: +1–419–755–1352

For Canadian Warranty Information, Please Visit www.grcanada.com/warranty or call: 519–631–2870

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