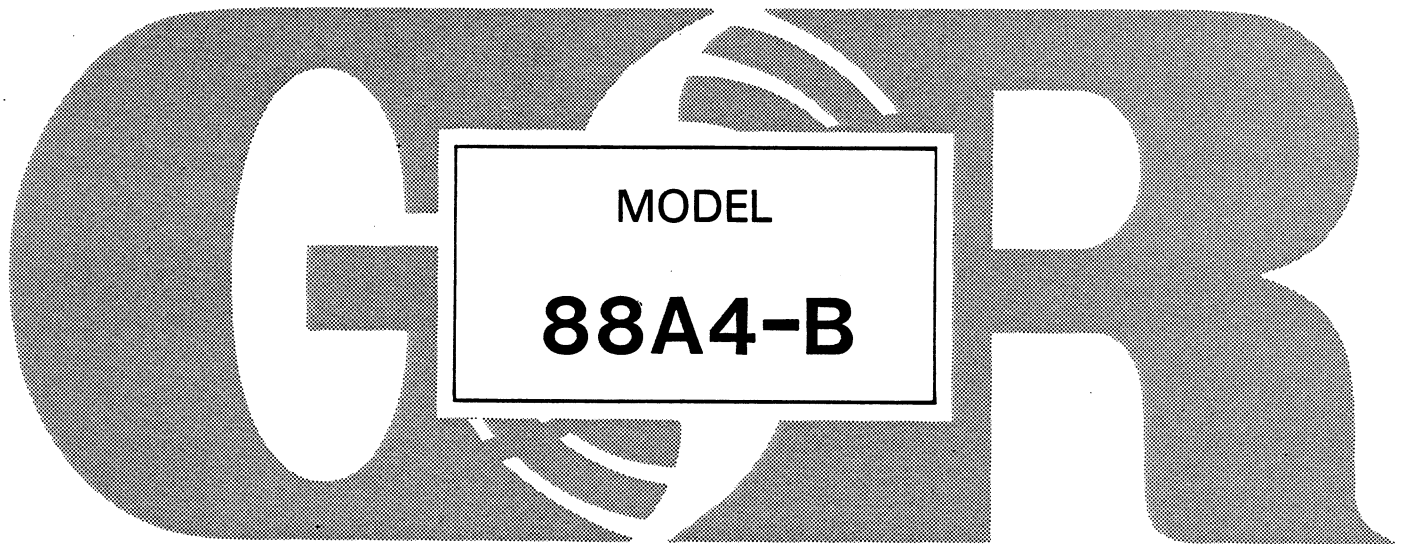

80 SERIES™

INSTALLATION, OPERATION, PARTS LIST, AND MAINTENANCE MANUAL



THE GORMAN-RUPP COMPANY • MANSFIELD, OHIO

GORMAN-RUPP OF CANADA LIMITED • ST. THOMAS, ONTARIO, CANADA

Printed in U.S.A.

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INTRODUCTION

This Installation, Operation, and Maintenance Manual is designed to help you achieve the best performance and longest life from your Gorman-Rupp pump.

This pump is an 80 Series, semi-open impeller, self-priming centrifugal model with a suction check valve. The pump is designed for handling dirty water containing specified entrained solids. The basic material of construction for wetted parts is gray iron. Be sure the liquid being pumped is compatible with these materials.

If there are any questions regarding the pump or its application which are not covered in this manual or in other literature accompanying this unit, please contact your Gorman-Rupp distributor, or write:

The Gorman-Rupp Company	or	Gorman-Rupp of Canada Limited
P.O. Box 1217		70 Burwell Road
Mansfield, Ohio 44901-1217		St. Thomas, Ontario N5P 3R7

For information or technical assistance on the power source, contact the power source manufacturer's local dealer or representative.

The following are used to alert maintenance personnel to procedures which require special attention, to those which could damage equipment, and to those which could be dangerous to personnel:

NOTE

Instructions to aid in installation, operation, and maintenance or which clarify a procedure.

CAUTION

Instructions which must be followed to avoid causing damage to the product or other equipment incidental to the installation. These instructions describe the requirements and the possible damage which could result from failure to follow the procedures.

WARNING

```

////////////////////////////////////
//                               //
// These instructions must be followed to avoid causing in- //
// jury or death to personnel, and describe the procedure //
// required and the injury which could result from failure //
// to follow the procedure. //
//                               //
////////////////////////////////////

```


WARNINGS

WARNINGS - SECTION A

THESE WARNINGS APPLY TO 80 SERIES BASIC PUMPS. GORMAN-RUPP HAS NO CONTROL OVER OR PARTICULAR KNOWLEDGE OF THE POWER SOURCE WHICH WILL BE USED. REFER TO THE MANUAL ACCOMPANYING THE POWER SOURCE BEFORE ATTEMPTING TO BEGIN OPERATION.

WARNING

Before attempting to open or service the pump:
1. Familiarize yourself with this manual.
2. Lock out the power source to ensure that the pump will remain inoperative.
3. Allow the pump to cool if overheated.
4. Vent the pump slowly and cautiously.
5. Close the suction and discharge valves.
6. Check the temperature before opening any covers, plates, or plugs.
7. Drain the pump.

WARNING

This pump is designed to pump dirty water containing specified entrained solids. Do not attempt to pump volatile, flammable or corrosive liquids which may damage the pump or endanger personnel as a result of pump failure.

WARNING

After the pump has been positioned, make certain that the pump and all piping connections are tight, properly supported and secure before operation.

WARNING

Do not operate the pump without shields and/or guards in place over rotating parts. Exposed rotating parts can catch clothing, fingers, or tools, causing severe injury to personnel.

WARNINGS

WARNING

```
////////////////////////////////////  
//  
// Overheated pumps can cause severe burns and injury. If //  
// overheating of the pump occurs: //  
//  
// 1. Stop the pump immediately. //  
// 2. Allow the pump to cool. //  
// 3. Refer to instructions in this manual before re- //  
// starting the pump. //  
//  
////////////////////////////////////
```

WARNING

```
////////////////////////////////////  
//  
// Do not remove plates, covers, gauges, pipe plugs, or //  
// fittings from an overheated pump. Vapor pressure within //  
// the pump can cause parts being disengaged to be ejected //  
// with great force. Allow the pump to cool before servic- //  
// ing. //  
//  
////////////////////////////////////
```

INSTALLATION - SECTION B

Since pump installations are seldom identical, this section offers only general recommendations and practices required to inspect, position, and arrange the pump and piping.

Most of the information pertains to a standard **static lift application** where the pump is positioned above the free level of liquid to be pumped.

If installed in a **flooded suction application** where the liquid is supplied to the pump under pressure, some of the information such as mounting, line configuration, and priming must be tailored to the specific application. Since the pressure supplied to the pump is critical to performance and safety, **be sure** to limit the incoming pressure to 50% of the maximum permissible operating pressure as shown on the pump performance curve.

For further assistance, contact your Gorman-Rupp distributor or the Gorman-Rupp Company.

Pump Dimensions

See Figure 1 for the approximate physical dimensions of this pump.

OUTLINE DRAWING

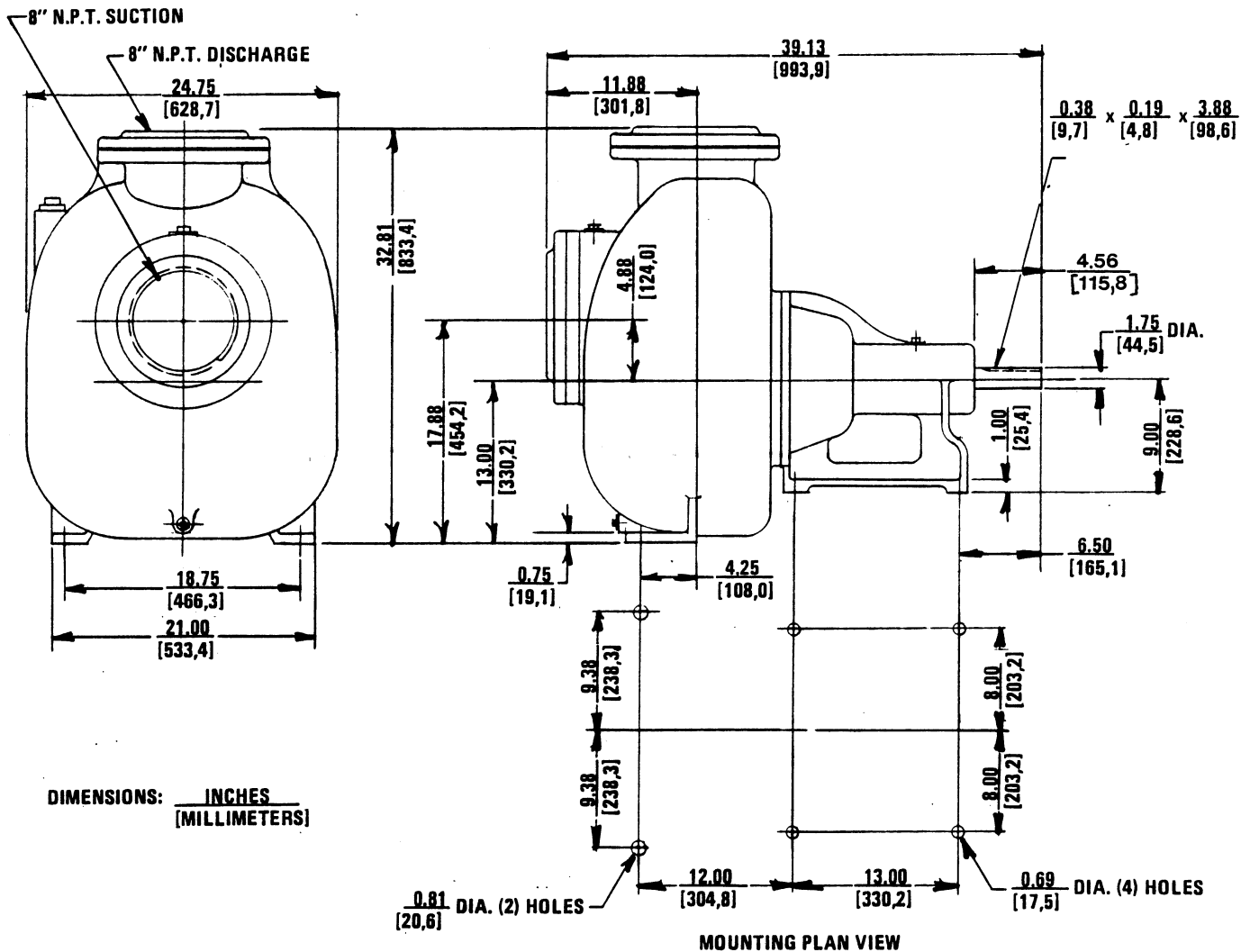


Figure 1. Pump Model 88A4-B

PREINSTALLATION INSPECTION

The pump assembly was inspected and tested before shipment from the factory. Before installation, inspect the pump for damage which may have occurred during shipment. Check as follows:

- Inspect the pump for cracks, dents, damaged threads, and other obvious damage.
- Check for and tighten loose bolts, nuts, capscrews, and other attaching hardware. Since gaskets tend to shrink after drying, check for and tighten loose nuts and capscrews securing mating surfaces.
- Carefully read all warning and cautions contained in this manual, and perform all duties indicated. Note the direction of rotation indicated

on the pump. Check that the pump shaft rotates counterclockwise facing the pump suction.

CAUTION

Only operate this pump in the direction indicated by the arrow on the pump body and on the accompanying decal. Otherwise, the impeller could become loosened from the shaft and seriously damage the pump.

- d. Check all lubricant levels and lubricate as necessary. Refer to LUBRICATION in the MAINTENANCE AND REPAIR section of this manual and perform duties as instructed.
- e. If the pump and power source have been stored for more than 12 months, some of the components or lubricants may have exceeded their maximum shelf life. These **must be inspected or replaced** to ensure maximum pump service.

If the maximum shelf life has been exceeded, or if anything appears to be abnormal, contact your Gorman-Rupp distributor or the factory to determine the repair or updating policy. **Do not** put the pump into service until appropriate action has been taken.

POSITIONING PUMP

Lifting

Use lifting equipment with a capacity of a least **3,450 pounds**. This pump weighs approximately **690 pounds**, not including the weight of accessories and mounting base with power source. Customer installed equipment such as suction and discharge piping **must** be removed before attempting to lift.

CAUTION

The pump assembly can be seriously damaged if the cables or chains used to lift and move the unit are improperly wrapped around the pump.

Mounting

Locate the pump in an accessible place as close as practical to the liquid being pumped. Level mounting is essential for proper operation. The pump may have to be supported or shimmed to provide for level operation or to eliminate vibration.

SUCTION AND DISCHARGE PIPING

Materials

Either pipe or hose may be used for suction and discharge lines; however, the materials must be compatible with the liquid being pumped. If hose is used in suction lines, it must be the rigid-wall, reinforced type to prevent collapse under suction. Using piping couplings in suction lines is not recommended.

Line Configuration

Keep suction and discharge lines as straight as possible to minimize friction losses. Make minimum use of elbows and fittings, which substantially increase friction loss. If elbows are necessary, use the long-radius type to minimize friction loss.

Connections to Pump

Before tightening a connecting flange, align it exactly with the pump port. Never pull a pipe line into place by tightening the flange bolts and/or couplings.

Lines near the pump must be independently supported to avoid strain on the pump which could cause excessive vibration, decreased bearing life, and increased shaft and seal wear. If hose-type lines are used, they should have adequate support to secure them when filled with liquid and under pressure.

Gauges

Most pumps are drilled and tapped for installing discharge pressure and vacuum suction gauges. If these gauges are desired for pumps that are not tapped, drill and tap the suction and discharge lines not less than 18 inches from the suction and discharge ports and install the lines. Installation closer to the pump may result in erratic readings.

SUCTION LINES

To avoid air pockets which could affect pump priming, the suction line must be as short and direct as possible. When operation involves a suction lift, the line must always slope upward to the pump from the source of the liquid being pumped; if the line slopes down to the pump at any point along the suction run, air pockets will be created.

Fittings

Suction lines should be the same size as the pump inlet. If reducers are used in suction lines, they should be the eccentric type, and should be installed with the flat part of the reducers uppermost to avoid creating air pockets. Valves are not normally used in suction lines, but if a valve is used, install it with the stem horizontal to avoid air pockets.

Strainers

If a strainer is furnished with the pump, be certain to use it; any spherical solids which pass through a strainer furnished with the pump will also pass through the pump itself.

If a strainer is not furnished with the pump, but is installed by the pump user, make certain that the total area of the openings in the strainer is at least three or four times the cross section of the suction line, and that the openings will not permit passage of solids larger than the solids handling capability of the pump.

This pump is designed to handle up to 2 inch diameter spherical solids.

Sealing

Since even a slight leak will affect priming, head, and capacity, especially when operating with a high suction lift, all connections in the suction line should be sealed with pipe dope to ensure an airtight seal. Follow the sealant manufacturer's recommendations when selecting and applying the pipe dope. The pipe dope should be compatible with the liquid being pumped.

Suction Lines In Sumps

If a single suction line is installed in a sump, it should be positioned away from the wall of the sump at a distance equal to one and one-half times the diameter of the suction line.

If there is a liquid flow from an open pipe into the sump, the flow should be kept away from the suction inlet because the inflow will carry air down into the sump, and air entering the suction line will reduce pump efficiency.

If it is necessary to position inflow close to the suction inlet, install a baffle between the inflow and the suction inlet at a distance one and one-half times the diameter of the suction pipe. The baffle will allow entrained air to escape from the liquid before it is drawn into the suction inlet.

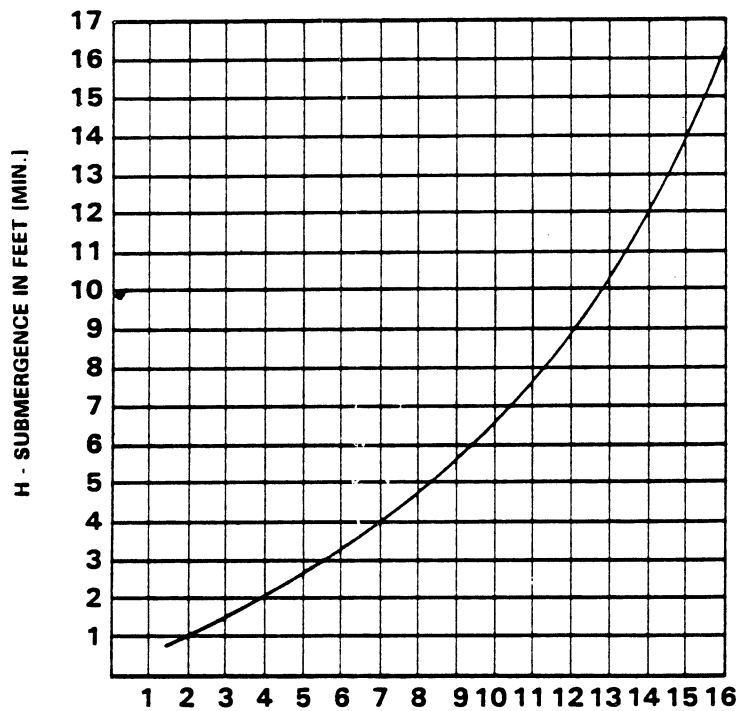
If two suction lines are installed in a single sump, the flow paths may interact, reducing the efficiency of one or both pumps. To avoid this, position the suction inlets so that they are separated by a distance equal to at least three times the diameter of the suction pipe.

Suction Line Positioning

The depth of submergence of the suction line is critical to efficient pump operation. Figure 2 shows recommended minimum submergence vs. velocity.

NOTE

The pipe submergence required may be reduced by installing a standard pipe increaser fitting at the end of the suction line. The larger opening size will reduce the inlet velocity. Calculate the required submergence using the following formula based on the increased opening size (area or diameter).



$$\text{VELOCITY IN FEET PER SEC.} = \frac{\text{QUAN. [G.P.M.] x .321}}{\text{AREA}} \text{ OR } \frac{\text{G.P.M. x .4085}}{D^2}$$

Figure 2. Recommended Minimum Suction Line Submergence Vs. Velocity

DISCHARGE LINES

Siphoning

Do not terminate the discharge line at a level lower than that of the liquid being pumped unless a siphon breaker is used in the line. Otherwise, a siphoning action causing damage to the pump could result.

INSTALLATION

Valves

If a throttling valve is desired in the discharge line, use a valve as large as the largest pipe to minimize friction losses. Never install a throttling valve in a suction line.

With high discharge heads, it is recommended that a throttling valve and a system check valve be installed in the discharge line to protect the pump from excessive shock pressure and reverse rotation when it is stopped.

Bypass Lines

If it is necessary to permit the escape of air to atmosphere during initial priming or in the repriming cycle, install a bypass line between the pump and the discharge check valve. The bypass line should be sized so that it does not affect pump discharge capacity.

Either a Gorman-Rupp automatic air release valve - which will automatically open to allow the pump to prime, and automatically close when priming is accomplished - or a hand-operated shutoff valve should be installed in the bypass line.

NOTE

The bypass line may clog frequently, particularly if the valve remains closed. If this condition occurs, either use a larger bypass line or leave the shutoff valve open during the pumping operation.

Do not terminate the discharge line at a level lower than that of the liquid being pumped unless a siphon breaker is used in the line. Otherwise, a siphoning action could result, causing damage to the pump.

ALIGNMENT

The alignment of the pump and its power source is critical for trouble-free mechanical operation. In either a flexible coupling or V-belt driven system, the driver and pump must be mounted so that their shafts are aligned with and parallel to each other. It is imperative that alignment be checked after the pump and piping are installed, and before operation.

NOTE

Check **Rotation**, Section C, before final alignment of the pump.

When mounted at the Gorman-Rupp factory, driver and pump are aligned before shipment. Misalignment will occur in transit and handling. Pumps **must** be checked and realigned before operation. Before checking alignment, tighten the foundation bolts. The pump casing feet and/or pedestal feet, and the driver mounting bolts should also be tightly secured.

WARNING

```

////////////////////////////////////
//                               //
//  When checking alignment, disconnect the power source to  //
//  ensure that the pump will remain inoperative.           //
//                               //
////////////////////////////////////

```

CAUTION

Adjusting the alignment in one direction may alter the alignment in another direction. Check each procedure after altering alignment.

Coupled Drives

When using couplings, the axis of the power source must be aligned to the axis of the pump shaft in both the horizontal and vertical planes. Most couplings require a specific gap or clearance between the driving and the driven shafts. Refer to the coupling manufacturer's service literature.

Align spider insert type couplings by using calipers to measure the dimensions on the circumference of the outer ends of the coupling hub every 90 degrees. The coupling is in alignment when the hub ends are the same distance apart at all points (see Figure 3A).

Align non-spider type couplings by using a feeler gauge or taper gauge between the coupling halves every 90 degrees. The coupling is in alignment when the hubs are the same distance apart at all points (see Figure 3B).

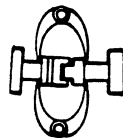


Figure 3A. Aligning Spider-Type Couplings



Figure 3B. Aligning Non-Spider Type Couplings

Check parallel adjustment by laying a straightedge across both coupling rims at the top, bottom, and side. When the straightedge rests evenly on both halves of the coupling, the coupling is in horizontal parallel alignment. If the coupling is misaligned, use a feeler gauge between the coupling and the straightedge to measure the amount of misalignment.

V-Belt Drives

When using V-belt drives, the power source and the pump must be parallel. Use a straightedge along the sides of the pulleys to ensure that the pulleys are properly aligned (see Figure 3C). In drive systems using two or more belts, make certain that the belts are a matched set; unmatched sets will cause accelerated belt wear.

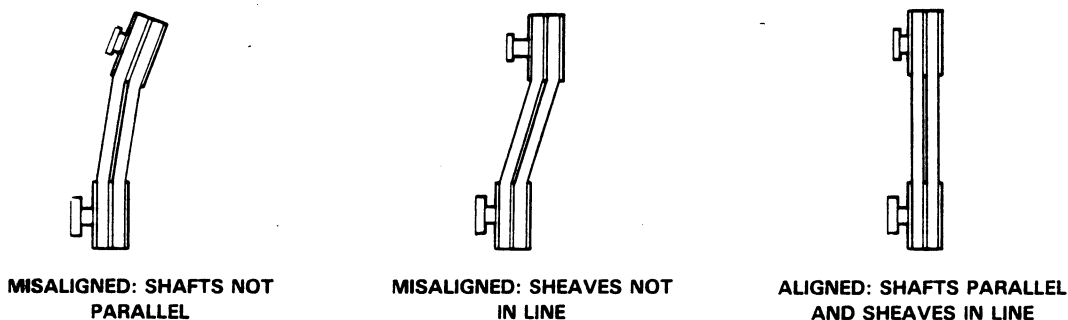


Figure 3C. Alignment of V-Belt Driven Pumps

Tighten the belts in accordance with the belt manufacturer's instructions. If the belts are too loose, they will slip; if the belts are too tight, there will be excessive power loss and possible bearing failure. Select pulleys that will match the proper speed ratio; overspeeding the pump may damage both pump and power source.

WARNING

```
////////////////////////////////////  
//  
// Do not operate the pump without shields and/or guards in //  
// place over rotating parts. Exposed rotating parts can //  
// catch clothing, fingers, or tools, causing severe injury //  
// to personnel. //  
// //  
////////////////////////////////////
```

OPERATION - SECTION C

WARNING

```

////////////////////////////////////
//
// This pump is designed to pump dirty water containing //
// specified entrained solids. Do not attempt to pump vol- //
// atile, flammable or corrosive liquids which may damage //
// the pump or endanger personnel as a result of pump fail- //
// ure. //
// //
////////////////////////////////////

```

CAUTION

Pump speed and operating condition points must be within the continuous performance range shown on the curve. (See Section E, Page 1).

PRIMING

Install the pump and piping as described in INSTALLATION. Make sure that the piping connections are tight, and that the pump is securely mounted. Check that the pump is properly lubricated (see LUBRICATION in MAINTENANCE AND REPAIR).

This pump is self-priming, but the pump should never be operated unless there is liquid in the casing.

CAUTION

Never operate a self-priming pump unless there is liquid in the casing. The pump will not prime when dry. Extended operation of a dry pump will destroy the seal assembly.

Add liquid to the pump casing when:

1. The pump is being put into service for the first time.
2. The pump has not been used for a considerable length of time.
3. The liquid in the pump casing has evaporated.

Once the pump casing has been filled, the pump will prime and reprime as necessary.

WARNING

```

////////////////////////////////////
//
// After filling the pump casing, reinstall and tighten the //
// fill plug. Do not attempt to operate the pump unless //
// all connecting piping is securely installed. Otherwise, //
// liquid in the pump forced out under pressure could cause //
// injury to personnel. //
// //
////////////////////////////////////

```

To fill the pump, remove the pump casing fill cover or fill plug at the top of the casing and add clean liquid until the pump is filled. Replace the fill cover or fill plug before operating the pump.

STARTING

Consult the operations manual furnished with the power source.

Rotation

The correct direction of pump rotation is counterclockwise when facing the impeller. If the pump is operated in the wrong direction, the impeller could become loosened from the shaft and seriously damage the pump.

CAUTION

<p>Before starting the pump, check to make sure rotation is in the proper direction. Otherwise, the impeller could become loosened from the shaft and seriously damage the pump.</p>
--

Consult the operating manual furnished with the power source before attempting to start the power source.

If an electric motor is used to drive the pump, remove V-belts, couplings, or otherwise disconnect the pump from the motor before checking motor rotation. Operate the motor independently while observing the direction of the motor shaft, or cooling fan.

If rotation is incorrect on a three-phase motor, have a qualified electrician interchange any two of the three phase wires to change direction. If rotation is incorrect on a single-phase motor, consult the literature supplied with the motor for specific instructions.

OPERATION

Lines With a Bypass

Either a Gorman-Rupp automatic air release valve or a hand operated shutoff valve may be installed in a bypass line.

If a Gorman-Rupp automatic air release valve has been installed, close the throttling valve in the discharge line. The Gorman-Rupp valve will automatically open to allow the pump to prime, and automatically close when priming has been accomplished. After the pump has been primed, and liquid is flowing steadily from the bypass line, open the discharge throttling valve.

If a hand operated shutoff valve has been installed, close the throttling valve in the discharge line, and open the bypass shutoff valve so that the pump will not have to prime against the weight of the liquid in the discharge line. When the pump has been primed, and liquid is flowing steadily from the bypass line, close the bypass shutoff valve and open the discharge throttling valve.

Lines Without a Bypass

Open all valves in the discharge line and start the power source. Priming is indicated by a positive reading on the discharge pressure gauge or by a quieter operation. The pump may not prime immediately because the suction line must first fill with liquid. If the pump fails to prime within five minutes, stop it and check the suction line for leaks.

After the pump has been primed, partially close the discharge line throttling valve in order to fill the line slowly and guard against excessive shock pressure which could damage pipe ends, gaskets, sprinkler heads, and any other fixtures connected to the line. When the discharge line is completely filled, adjust the throttling valve to the required flow rate.

Leakage

No leakage should be visible at pump mating surfaces, or at pump connections or fittings. Keep all line connections and fittings tight to maintain maximum pump efficiency.

Liquid Temperature And Overheating

The **maximum** liquid temperature for this pump is 212°F. Do not apply it at a higher operating temperature.

Overheating can occur if operated with the valves in the suction or discharge lines closed. Operating against closed valves could bring the liquid to a boil, build pressure, and cause the pump to rupture or explode. If overheating

OPERATION

occurs, stop the pump and allow it to cool before servicing it. Refill the pump casing with cool liquid.

WARNING

```

////////////////////////////////////
//
// Do not remove plates, covers, gauges, pipe plugs, or //
// fittings from an overheated pump. Vapor pressure within //
// the pump can cause parts being disengaged to be ejected //
// with great force. Allow the pump to cool before servic- //
// ing. //
// //
////////////////////////////////////

```

Strainer Check

If a suction strainer has been shipped with the pump or installed by the user, check the strainer regularly, and clean it as necessary. The strainer should also be checked if pump flow rate begins to drop. If a vacuum suction gauge has been installed, monitor and record the readings regularly to detect strainer blockage.

Never introduce air or steam pressure into the pump casing or piping to remove a blockage. This could result in personal injury or damage to the equipment. If backflushing is absolutely necessary, **liquid pressure** must be limited to 50% of the maximum permissible operating pressure shown on the pump performance curve.

Pump Vacuum Check

With the pump inoperative, install a vacuum gauge in the system, using pipe dope on the threads. Block the suction line and start the pump. At operating speed the pump should pull a vacuum of 20 inches or more of mercury. If it does not, check for air leaks in the seal, gasket, or discharge valve.

Open the suction line, and read the vacuum gauge with the pump primed and at operating speed. Shut off the pump. The vacuum gauge reading will immediately drop proportionate to static suction lift, and should then stabilize. If the vacuum reading falls off rapidly after stabilization, an air leak exists. Before checking for the source of the leak, check the point of installation of the vacuum gauge.

STOPPING

Never halt the flow of liquid suddenly. If the liquid being pumped is stopped abruptly, damaging shock waves can be transmitted to the pump and piping system. Close all connecting valves slowly. If the pump is driven by an engine, reduce the throttle speed slowly and allow the engine to idle briefly before stopping.

OPERATION

CAUTION

If application involves a high discharge head, gradually close the discharge throttling valve before stopping the pump.

After stopping the pump, lock out the power source to ensure that the pump will remain inoperative.

Cold Weather Preservation

In below freezing conditions, drain the pump to prevent damage from freezing. Also, clean out any solids by flushing with a hose. Operate the pump for approximately one minute; this will remove any remaining liquid that could freeze the pump rotating parts.

If the pump will be idle for more than a few hours, or if it has been pumping liquids containing a large amount of solids, drain the pump, and flush it thoroughly with clean water. To prevent large solids from clogging the drain port and preventing the pump from completely draining, insert a rod or stiff wire in the drain port, and agitate the liquid during the draining process. Clean out any remaining solids by flushing with a hose.

BEARING TEMPERATURE CHECK

Bearings normally run at higher than ambient temperatures because of heat generated by friction. Temperatures up to 160°F are considered normal for bearings, and they can operate safely to at least 180°F.

Checking bearing temperatures by hand is inaccurate. Bearing temperatures can be measured accurately by placing a contact-type thermometer against the housing. Record this temperature for future reference.

A sudden increase in bearing temperatures is a warning that the bearings are at the point of failing to operate properly. Make certain that the bearing lubricant is of the proper viscosity and at the correct level (see LUBRICATION in MAINTENANCE AND REPAIR). Bearing overheating can also be caused by shaft misalignment and/or excessive vibration.

When pumps are first started, the bearings may seem to run at temperatures above normal. Continued operation should bring the temperatures down to normal levels.

PUMP TROUBLESHOOTING - SECTION D

WARNING

```

////////////////////////////////////
//
// Before attempting to open or service the pump:
//
// 1. Familiarize yourself with this manual.
// 2. Lock out the power source to ensure that the pump
//    will remain inoperative.
// 3. Allow the pump to cool if overheated.
// 4. Vent the pump slowly and cautiously.
// 5. Close the suction and discharge valves.
// 6. Check the temperature before opening any covers,
//    plates, or plugs.
// 7. Drain the pump.
//
////////////////////////////////////
    
```

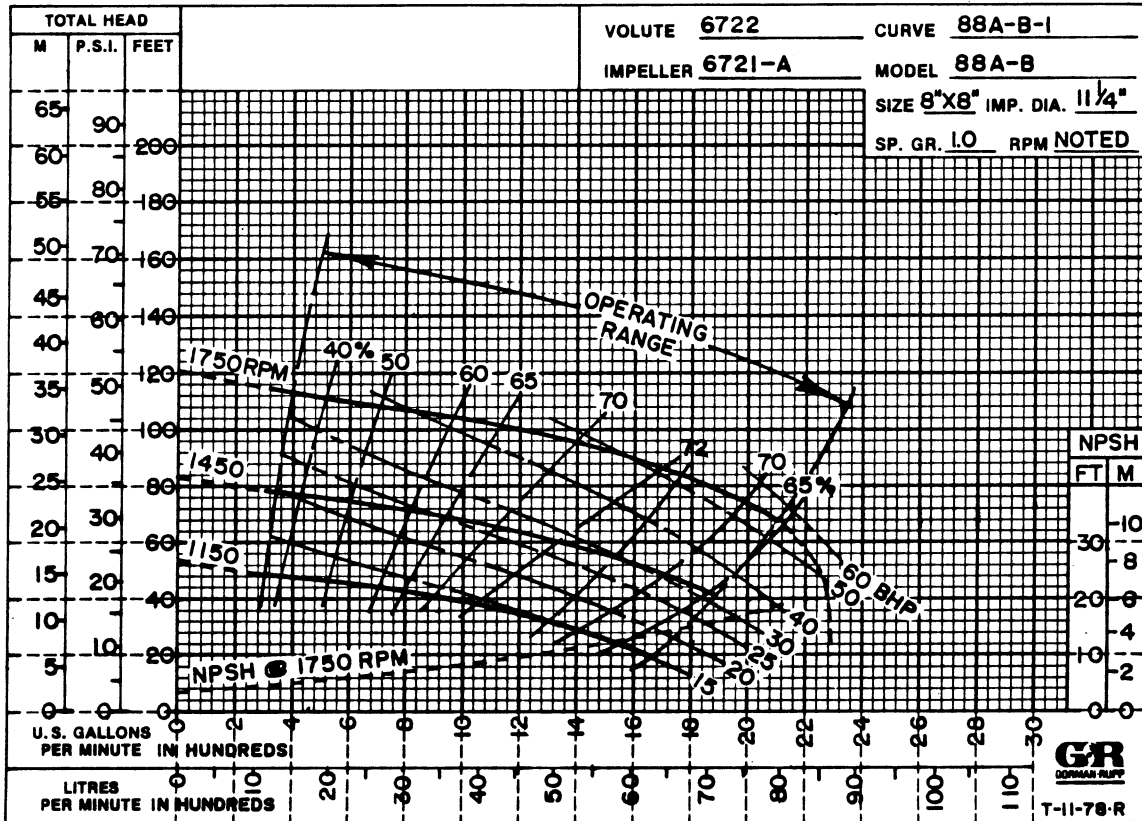
TROUBLE	POSSIBLE CAUSE	PROBABLE REMEDY
PUMP FAILS TO PRIME	Air leak in suction line.	Correct leak.
	Lining of suction hose collapsed.	Replace suction hose.
	Leaking or worn seal or pump gasket.	Check pump vacuum. Replace leaking or worn seal or gasket.
	Suction lift or discharge head too high.	Check piping installation and install bypass line if needed. See INSTALLATION.
PUMP STOPS OR FAILS TO DELIVER RATED FLOW OR PRES-SURE	Air leak in suction line.	Correct leak.
	Suction intake not submerged at proper level or sump too small.	Check installation and correct submergence as needed.
	Impeller or other wearing parts worn or damaged.	Replace worn or damaged parts. Check that impeller is properly centered and rotates freely.
	Impeller clogged.	Free impeller of debris.

TROUBLE	POSSIBLE CAUSE	PROBABLE REMEDY
PUMP STOPS OR FAILS TO DELIVER RATED FLOW OR PRESSURE(cont.)	<p>Pump speed too slow.</p> <p>Discharge head too high.</p> <p>Suction lift too high.</p> <p>Leaking or worn seal or pump gasket.</p> <p>Liquid being pumped too thick.</p>	<p>Check driver output; check belts or couplings for slippage.</p> <p>Install bypass line.</p> <p>Measure lift w/vacuum gauge. Reduce lift and/or friction losses in suction line.</p> <p>Check pump vacuum. Replace leaking or worn seal or gasket.</p> <p>Dilute liquid or heat if possible.</p>
PUMP REQUIRES TOO MUCH POWER	<p>Pump speed too high.</p> <p>Discharge head too low.</p> <p>Liquid solution too thick.</p>	<p>Check driver output; check that sheaves or couplings are correctly sized.</p> <p>Adjust discharge valve.</p> <p>Dilute if possible.</p>
PUMP CLOGS FREQUENTLY	<p>Discharge flow too slow.</p> <p>Suction check valve or foot valve clogged or binding.</p>	<p>Open discharge valve fully to increase flow rate, and run power source at maximum governed speed.</p> <p>Clean valve.</p>
EXCESSIVE NOISE	<p>Cavitation in pump.</p> <p>Pumping entrained air.</p> <p>Pump or drive not securely mounted.</p> <p>Impeller clogged or damaged.</p> <p>Suction and discharge lines not properly supported.</p>	<p>Reduce suction lift and/or friction losses in suction line. Record vacuum and pressure gauge readings and consult local representative or factory.</p> <p>Locate and eliminate source of air bubble.</p> <p>Secure mounting hardware.</p> <p>Clean out debris; replace damaged parts.</p> <p>Check piping installation for proper support.</p>

TROUBLE	POSSIBLE CAUSE	PROBABLE REMEDY
BEARINGS RUN TOO HOT	Bearing temperature is high, but within limits. Low or incorrect lubricant. Pump speed too high. Bearing(s) frozen.	Check bearing temperature regularly to monitor any increase. Check for proper type and level of lubricant. Reduce speed of power source. Disassemble pump and check bearing(s).

PUMP MAINTENANCE AND REPAIR - SECTION E

MAINTENANCE AND REPAIR OF THE WEARING PARTS OF THE PUMP WILL MAINTAIN PEAK OPERATING PERFORMANCE.



*STANDARD PERFORMANCE FOR PUMP MODEL 88A4-B

*Based on 70°F clear water at sea level with minimum suction lift. Since pump installations are seldom identical, your performance may be different due to such factors as viscosity, specific gravity, elevation, temperature, and impeller trim.

If your pump serial number is followed by an "N", your pump is NOT a standard production model. Contact the Gorman-Rupp Company to verify performance or part numbers.

SECTIONAL DRAWING

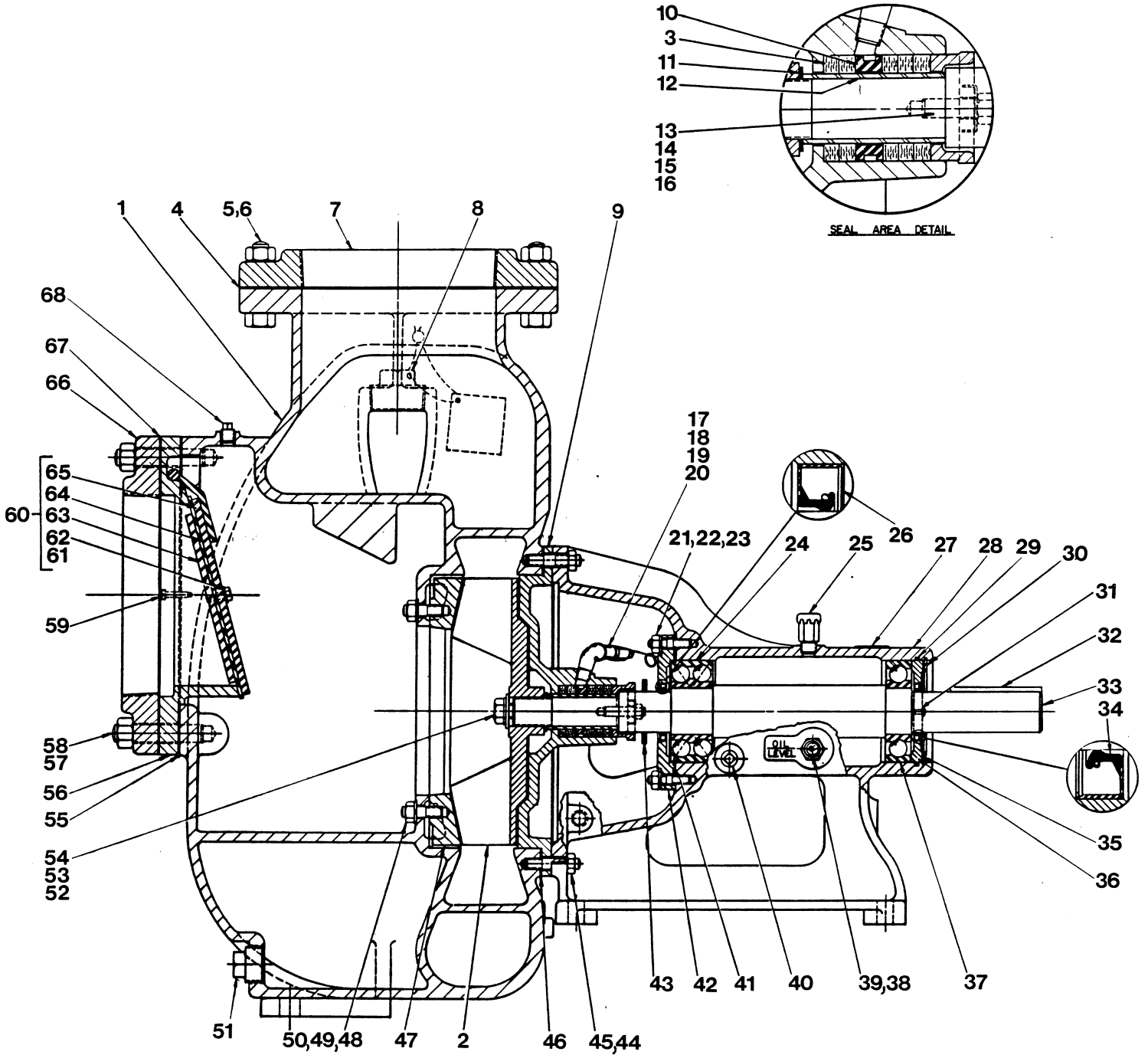


Figure 1. Pump Model 88A4-B

PARTS LIST
Pump Model 88A4-B
 (From S/N 818301 up)

If your pump serial number is followed by an "N", your pump is **NOT** a standard production model. Contact the Gorman-Rupp Company to verify part numbers.

ITEM NO.	PART NAME	PART NUMBER	MATL CODE	QTY	ITEM NO.	PART NAME	PART NUMBER	MATL CODE	QTY
1	PUMP CASING	6722	10010	1	38	SIGHT GAUGE	S01471	-----	1
2	*IMPELLER	6721-A	10010	1	39	PIPE PLUG	P00012	11990	1
3	*PACKING	PP00624 1/2	22050	1	40	PED DRAIN PLUG	P00006	11990	1
4	*DISCH FLANGE GSKT	1759-G	18000	1	41	*O-RING	25152-248	-----	1
5	HX HD CAPSCREW	B01212	15991	8	42	BEARING CAP	38322-418	10010	1
6	HEX NUT	D00012	15991	8	43	SLINGER RING	2352	19120	1
7	DISCHARGE FLANGE	1759	10010	1	44	STUD	C00810	15991	8
8	FILL PLUG ASSY	48271-068	-----	1	45	HEX NUT	D00008	15991	8
9	SEAL PLATE	3022	10010	1	46	*CASING GSKT SET	34-G	18000	1
10	*LANTERN RING	3395	19250	1	47	*WEAR PLATE	7209-A	10010	1
11	*IMP ADJ SHIM SET	37-J	17090	1	48	STUD	C00807	15991	2
12	*SHAFT SLEEVE	10368	17030	1	49	HEX NUT	D00008	15991	2
13	STUD	C00607	15991	2	50	LOCKWASHER	J00008	15991	2
14	SPLIT GLAND CLIP	3218	15991	2	51	CASING DRAIN PLUG	P00020	11990	1
15	DEFORM LOCKNUT	DD00006	15991	2	52	*IMPELLER WASHER	3039-B	15990	1
16	SPLIT PACKING GLAND	3023	10010	1	53	*IMP CAPSCREW	B01004-S	15991	1
17	PIPE COUPLING	AE00004	11990	1	54	*LOCKWASHER	BL00010	15991	1
18	PIPE NIPPLE	T00416	15070	1	55	*CHK VLV SEAT GSKT	7211-G	18000	1
19	ST ELBOW	RS00004	11990	1	56	*CHECK VALVE SEAT	7211	10010	1
20	PIPE PLUG	P00004	11990	1	57	STUD	C01215	15991	8
21	STUD	C00607	15991	6	58	HEX NUT	D00012	15991	8
22	HEX NUT	D00006	15991	6	59	RD HD MACH SCREW	X00404	17090	2
23	LOCKWASHER	J00006	15991	6	60	CHECK VALVE ASSY	7214	-----	1
24	*BALL BEARING	S01030	-----	1	61	-HEX HD CAPSCREW	B00604	17000	2
25	AIR VENT	S01703	-----	1	62	-LOCKWASHER	J00006	17000	2
26	*OIL SEAL	25227-534	-----	1	63	-VALVE WEIGHT	7216	15990	1
27	ROTATION DECAL	2613-CU	00000	1	64 *	-CHK VALVE GSKT	7217	19070	1
28	PEDESTAL	3020-B	10010	1	65	-VALVE WEIGHT	7215	24000	1
29	*O-RING	25152-245	-----	1	66	SUCTION FLANGE	1759	10010	1
30	BRG RETAINING RING	S01165	-----	1	67	*SUCT FLANGE GSKT	1759-G	18000	1
31	SETSCREW	GA#10-01-S	15990	2	68	PIPE PLUG	P00004	11990	1
32	*SHAFT KEY	N00615	15990	1		NOT SHOWN:			
33	*IMPELLER SHAFT	38515-527	16040	1		NAME PLATE	2613-D	13990	1
34	*OIL SEAL	25227-534	-----	1		DRIVE SCREW	BM#04-03	15990	4
35	*BRG SHIM SET	8546	15990	1		SUCT STICKER	6588-AG	00000	1
36	BEARING RETAINER	38322-522	26000	1		DISCH STICKER	6588-BJ	00000	1
37	*BALL BEARING	S01077	-----	1		STRAINER	S02279	-----	1

*INDICATES PARTS RECOMMENDED FOR STOCK

Above Serial Numbers Do Not Apply To Pumps Made In Canada.

CANADIAN SERIAL NO AND UP

PUMP AND SEAL DISASSEMBLY AND REASSEMBLY

This pump requires little service due to its rugged, minimum-maintenance design. However, if it becomes necessary to inspect or replace the wearing parts, follow these instructions which are keyed to the sectional view (see Figure 1) and the accompanying parts list.

Before attempting to service the pump, lock out the power source or take other precautions to ensure the power source will remain inoperative, and close all valves in the suction and discharge lines.

WARNING

```

////////////////////////////////////
// Before attempting to open or service the pump: //
// //
// 1. Familiarize yourself with this manual. //
// 2. Lock out the power source to ensure that the pump //
// will remain inoperative. //
// 3. Allow the pump to cool if overheated. //
// 4. Vent the pump slowly and cautiously. //
// 5. Close the suction and discharge valves. //
// 6. Check the temperature before opening any covers, //
// plates, or plugs. //
// 7. Drain the pump. //
// //
////////////////////////////////////

```

Suction Check Valve Removal

Before attempting to service the check valve (60) remove the pump casing drain plug (51) and the drain pump. Clean and reinstall the drain plug.

For access to the check valve, remove the suction piping. Remove the nuts (58) and separate the suction flange (66) from the check valve seat (56).

Remove the flange gasket (67) and clean the mating surfaces.

Disengage the machine screws (59) and pull the check valve seat (56), gasket (55), and check valve assembly (60) from the suction port.

Remove the hardware (61 and 62) securing the check valve (64) and weights (63 and 65). Inspect the parts for wear or damage and replace as required.

Pump Disassembly

To service the wear plate, impeller, seal assembly, or seal plate, the pump casing must be removed from the base and pedestal. Remove the hardware securing the casing to the base. Remove the nuts (45), and separate the pump casing and gasket set (46) from the seal plate (9) and pedestal (28). Inspect the gasket set for wear or damage and replace as required.

MAINTENANCE AND REPAIR

WARNING

```

////////////////////////////////////
//
// Use lifting and moving equipment in good repair and with //
// adequate capacity to prevent injuries to personnel or //
// damage to equipment. //
// //
////////////////////////////////////

```

Inspect the wear plate (47), and replace if badly scored or worn. To remove the wear plate, disengage the hardware (49 and 50) and pull the wear plate from the pump casing.

Impeller Removal

Remove the impeller capscrew and washers (52, 53 and 54). To loosen the impeller, immobilize the shaft (33) and tap the vanes in a counterclockwise direction (when facing the impeller) with a block of wood or a soft-faced mallet. **Be careful** not to damage the vanes.

Unscrew the impeller and replace it if cracked or badly worn. Slide the impeller adjusting shims (11) from the shaft. To ease reassembly, tag and tie the shims or measure and record their thickness.

Packing Removal

To remove the seal plate (9) and packing (3), first remove the auxiliary lubrication piping (17, 18, 19 and 20) from the seal plate. Remove the locknuts (15) and clips (14) compressing the split packing gland (16). Remove each half of the split packing gland from the seal plate bore.

Carefully slide the seal plate and packing off the shaft. If necessary, use a stiff wire with a hooked end to remove the packing and lantern ring (10) from the seal plate.

NOTE

An alternate method of removing the packing without disassembling the pump is to reach through the pedestal opening and remove the hardware and clips securing the split packing gland. Use a stiff wire with a hooked end to remove the packing and lantern ring from the seal plate bore. Make sure all of the old packing is removed before installing the new packing.

Inspect the shaft sleeve (12) for nicks or scratches. Dress small nicks and burrs with a fine file or emery cloth. The shaft sleeve is a shrink fit on the impeller shaft. If removal is necessary, the sleeve must be uniformly heated and removed with a chisel. **Be careful** not to damage the impeller shaft.

If no further disassembly is required, see **Packing Installation**.

Impeller Shaft And Bearing Disassembly

When the pump is properly operated and maintained, the pedestal should not require disassembly. Disassemble the shaft and bearings **only** when there is evidence of wear or damage.

CAUTION

Shaft and bearing disassembly in the field is not recommended. These operations should be performed only in a properly-equipped shop by qualified personnel.

Remove the slinger ring (43) and shaft key (32) from the shaft.

Use snap ring pliers to remove the bearing retaining ring (30) from the pedestal bore. Remove the bearing shim set (35); tie and tag the shims, or measure and record their thickness.

Remove the setscrews (31) from the bearing retainer (36) and install two machine screws (#10-32 X 1" long). Pry the retainer from the pedestal bore using a screwdriver against the head of the machine screws. **Do not** use the machine screws to jack against the ball bearing. Remove the machine screws and reinstall the setscrews.

Press the oil seal (34) from the bearing retainer, and remove the O-ring (29) from the pedestal bore.

Disengage the hardware (22 and 23) and remove the assembled bearing cover (42) and oil seal (26). Remove the bearing cover O-ring (41). Press the oil seal (26) from the bearing cover.

Place a block of wood against the drive end of the shaft and tap the shaft and assembled bearings (24 and 37) out of the pedestal.

Use a bearing puller to remove the inboard and outboard bearings from the impeller shaft.

Shaft and Bearing Reassembly And Installation

Clean the impeller shaft, pedestal bore, and all component parts (except bearings) with a soft cloth soaked in cleaning solvent. Inspect the parts for wear and replace as necessary.

WARNING

```

////////////////////////////////////
//                               //
// Most cleaning solvents are toxic and flammable. Use //
// them only in a well-ventilated area free from excessive //
// heat, sparks, and flame. Read and follow all prec- //
// autions printed on solvent containers.                //
//                               //
////////////////////////////////////

```

Inspect the shaft for distortion, nicks or scratches and for thread damage on the impeller end. Dress small nicks and burrs with a fine file or honing stone. Replace the impeller shaft if defective.

Clean the bearings thoroughly in **fresh** cleaning solvent. Dry the bearings with filtered compressed air and coat with light oil.

Rotate the bearings by hand to check for roughness or binding and inspect the bearing balls. If rotation is rough, or the balls are discolored, replace the bearings.

CAUTION

Bearings must be kept free of all dirt and foreign material. Failure to do so will greatly shorten bearing life. DO NOT spin dry bearings. This may scratch the balls or races and cause premature bearing failure.

The bearing tolerances provide a tight press fit onto the impeller shaft and a snug slip fit into the pedestal. If the bearings slip on and off easily, the shaft is worn and must be replaced. The pedestal must be replaced if the bearings do not fit snugly.

Lubricate the shaft with light oil and position the outboard bearing (37) on the shaft. Press the bearing onto the shaft until it seats squarely against the shaft shoulder.

CAUTION

When installing the bearings onto the shaft, NEVER press or hit against the outer race, balls, or ball cage. Press ONLY on the inner race.

Position the inboard bearing (24) on the shaft with the retaining ring facing toward the impeller end of the shaft. Press the bearing onto the shaft until it seats squarely against the shaft shoulder.

Slide the shaft and assembled bearings into the pedestal until the retaining ring on the inboard bearing seats against the pedestal.

CAUTION

When installing the shaft and bearings into the bearing bore, push against the outer race. NEVER hit the balls or ball cage.

Install the oil seal (26) in the bearing cover (44) with the lip positioned as shown in Figure 1. Install the bearing cover O-ring (41) in the bearing cover.

Slide the assembled bearing cover and oil seal over the shaft and secure it with the hardware (22 and 23). Be careful not to damage the oil seal lip on the shaft threads.

Install the oil seal (34) in the bearing retainer (36) with the lip positioned as shown in Figure 1. Replace the bearing retainer O-ring (29) in the pedestal and press the bearing retainer into the pedestal until it seats against the bearing. Be careful not to cut the oil seal lip on the shaft keyway. **Be sure** the setscrews in the bearing retainer are positioned horizontally inline.

Install the required number of bearing shims (35). Reinstall the retaining ring (30) and check the shaft endplay.

NOTE

Shaft endplay should be between .002 and .010 inch. Add or remove bearing adjusting shims to obtain this endplay.

Secure the pedestal to the base, and lubricate the bearings as indicated in LUBRICATION.

Packing Installation

Clean the bore of the seal plate, shaft sleeve, and impeller shaft with a soft cloth soaked in cleaning solvent.

WARNING

```

////////////////////////////////////
//
// Most cleaning solvents are toxic and flammable. Use //
// them only in a well-ventilated area free from excessive //
// heat, sparks, and flame. Read and follow all prec- //
// autions printed on solvent containers. //
// //
////////////////////////////////////

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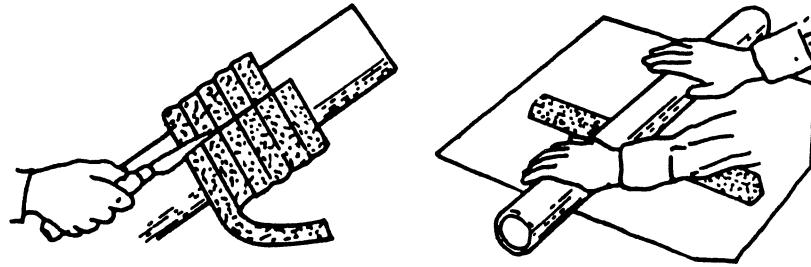
Install the slinger ring (43) on the impeller shaft.

Lay the seal plate on a flat surface with the impeller side facing down, and temporarily install the impeller shaft sleeve into the seal plate bore. If the shaft sleeve was not removed at disassembly, use a dowel or a piece of tubing the same diameter as the sleeve to ease packing installation.

Install new packing rings into the seal plate as shown in Figure 2.

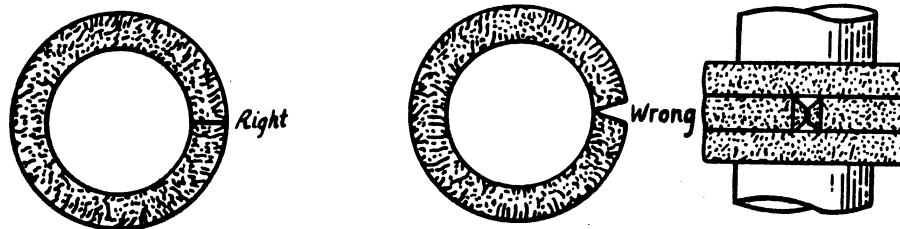
NOTE

It is recommended that replacement packing rings pre-cut to the correct width and length, and packaged in sets (see parts list), be ordered from The Gorman-Rupp Company or your Gorman-Rupp distributor. However, if bulk commercial packing will be used in this unit, prepare and install it in accordance with the steps outlines below in order to ensure that the packing will form a tight seal.



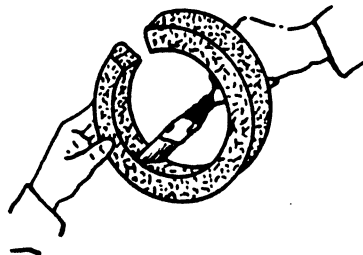
Step 1: Determine how much bulk packing will be required to fill the packing cavity, and wrap it around a rod of the same diameter as the shaft. With the packing wrapped around the rod, cut through each turn as shown.

If the cut rings are too thick and will not fit in the packing cavity, place each turn on a clean newspaper and use a length of pipe, as you would a rolling pin, to roll the ring until the thickness has been reduced. **Never** attempt to flatten a packing ring with a hammer.



Step 2: It is critical that the ends of the cut packing rings meet in a tight parallel fit to ensure proper sealing. Check this fit; it should be correct if the packing was cut while wrapped around a rod, but if the packing was cut while laid out straight, the ends will meet at an angle. **Never** install a packing ring with an angled gap; pressure on adjacent packing rings will cause them to work into the gap and prevent the angled ring from closing properly around the shaft.

Some channel-type packing with a lead core may require a slight gap between packing ring ends to allow for expansion. Consult the packing manufacturer's installation instructions, and follow his recommendations.



Step 3: Lubricate all metallic packings (foil type, lead core, etc.) with the lubricant recommended by the packing manufacturer. In general, swabbing the inside diameter of

this type packing with SAE No. 30 non-detergent oil provides sufficient lubrication.

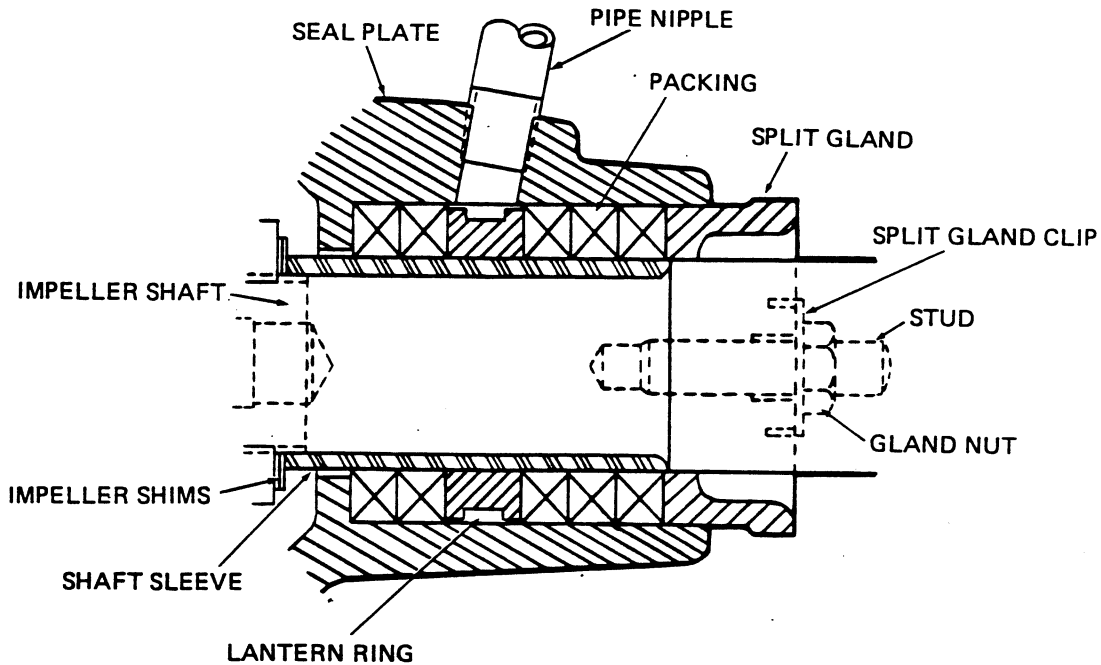


Figure 2. PP00624 1/2 Packing Seal Assembly

Dip the new packing rings in non-detergent oil before installation. Push each packing ring into the seal plate and compress it using a blunt ended sleeve (same diameter as split gland) and mallet. Each successive layer must be compressed and rotated by 90° to prevent excessive leakage. **Be sure** the lantern ring (10) is aligned with the lubrication port when the packing is fully compressed. Add enough packing to fill the seal plate to within $3/8$ inch of the end. until they just hold the packing gland set in position.

If the shaft sleeve was temporarily installed to ease packing installation, carefully slide the sleeve out of the packing.

Heat the sleeve evenly and uniformly using an oil bath, oven or torch. **Quickly** slide the sleeve over the shaft until the chamfered end seats against the shaft shoulder. This operation must be done rapidly **without allowing the sleeve to cool.**

CAUTION

Do not allow the sleeve to hang up part way down the shaft. If this occurs, heat the sleeve enough to be removed and repeat the uniform heating process. DO NOT try to force the sleeve onto the shaft. This can result in damage to the sleeve and/or shaft.

Position the assembled seal plate and packing rings on the impeller shaft and push it on until the seal plate seats against the pedestal. Align the lubrication hole in the seal plate with the opening in the pedestal. Temporarily secure the seal plate to the pedestal using two capscrews and nuts (1/2 UNC X 1 1/2 inch long, not supplied).

Install the packing gland set into the seal plate and secure each half with the mounting hardware and gland clips. Draw up the deform locknuts evenly until they are snug, then back off the nuts

NOTE

Final packing adjustments should be made after the pump has been reassembled.

Reinstall the auxiliary lubrication piping (17, 18, 19 and 20) in the seal plate.

Impeller Installation

Inspect the impeller, and replace it if cracked or badly worn.

Slide the same number of impeller adjusting shims (11) as previously removed onto the shaft and screw the impeller on until tight.

A clearance of .020 to .040 inch between the impeller and the seal plate is necessary for maximum pump efficiency. Measure this clearance, and add or remove impeller shims until it is reached.

NOTE

The seal plate must be tight against the pedestal while setting the back impeller clearance.

Install the impeller capscrew and washers (52, 53 and 54).

Pump Reassembly

If removed for replacement, install the wear plate (47) in the pump casing using the attaching hardware (49 and 50).

Remove the two capscrews temporarily holding the seal plate and install the same thickness of pump casing gaskets (46) as previously removed. Secure the pump casing to the seal plate and pedestal using the nuts (45).

A clearance of .008 to .015 inch between the impeller and the wear plate is also recommended for maximum pump efficiency. This clearance can be measured by reaching through the discharge port with a feeler gauge. Add or subtract pump casing gaskets (46) until the proper clearance is attained.

NOTE

An alternate method of adjusting this clearance is to separate the casing from the pedestal and remove one gasket at a time until the impeller binds against the wear plate when the shaft is turned. After the impeller binds, install additional gaskets to achieve the proper clearance.

Be sure to reinstall any leveling shims used under the pump casing mounting feet before installing the base mounting hardware.

Suction Check Valve Installation

Inspect the check valve components and replace as required. Subassemble the check valve weights and gasket using the attaching hardware (61 and 62).

Install the check valve in the valve seat. Replace the seat gasket and secure the valve seat to the suction port using the round head machine screws (59). Replace the suction flange gasket and secure the suction flange with the hardware (58). Check the operation of the check valve to ensure proper seating and free movement.

Final Pump Reassembly

Be sure the pump is secure to the base and power source.

Install the suction and discharge lines and open all valves. Make certain that all piping connections are tight, properly supported and secure.

Be sure the pump and power source have been properly lubricated, see LUBRICATION.

Fill the pump casing with clean liquid. Reinstall the fill plug and tighten it.

Refer to **OPERATION**, Section C, before putting the pump back into service.

Final Packing Adjustment

Start the pump and tighten the packing gland nuts evenly while the pump is operating. A slight flow of liquid through the packing (approximately 50 drops per

minute) must be maintained for lubrication. Do not overtighten the gland nuts and cut off this flow. After the gland has been adjusted, stop the pump. The shaft should rotate freely. If it does not, the gland is too tight.

If the old packing has been reinstalled and the flow of liquid through the packings cannot be controlled by adjusting the gland, the old packing must be replaced.

LUBRICATION

Packing Assembly

The packing in the seal plate is lubricated by the liquid being pumped or by a flow of fresh liquid from an external source. When pumping clear liquids, proper lubrication can be achieved by controlling the packing compression (**See Final Packing Adjustment**) to permit a slight flow of liquid through the packings.

When pumping non-lubricating liquids, fresh liquid should be supplied through the auxiliary piping (17, 18, 19 and 20) in the seal plate. Be sure the liquid supplied to the seal is compatible with the liquid being pumped, and that its flow is controlled to prevent dilution.

Bearings

The pedestal was fully lubricated when shipped from the factory. Check the oil level regularly through the sight gauge (38) and maintain it at the midpoint of the gauge. When lubrication is required, remove the air vent (25) and add SAE No. 30 non-detergent oil through the opening. **Do not** over-lubricate. Over-lubrication can cause the bearings to overheat, resulting in premature bearing failure.

NOTE

The white reflector in the sight gauge must be positioned horizontally to provide proper drainage.

Under normal conditions, drain the pedestal once each year and refill with clean oil. Change the oil more frequently if the pump is operated continuously or installed in an environment with rapid temperature change.

CAUTION

Monitor the condition of the bearing lubricant regularly for evidence of rust or moisture condensation. This is especially important in areas where variable hot and cold temperatures are common.

For cold weather operation, consult the factory or a lubricant supplier for the recommended grade of oil.

Power Source

Refer to the literature accompanying the power source or contact your local power source representative for the manufacturer's recommendations.

**For U.S. and International Warranty Information,
Please Visit www.grpumps.com/warranty
or call:
U.S.: 419-755-1280
International: +1-419-755-1352**

**For Canadian Warranty Information,
Please Visit www.grcanada.com/warranty
or call:
519-631-2870**