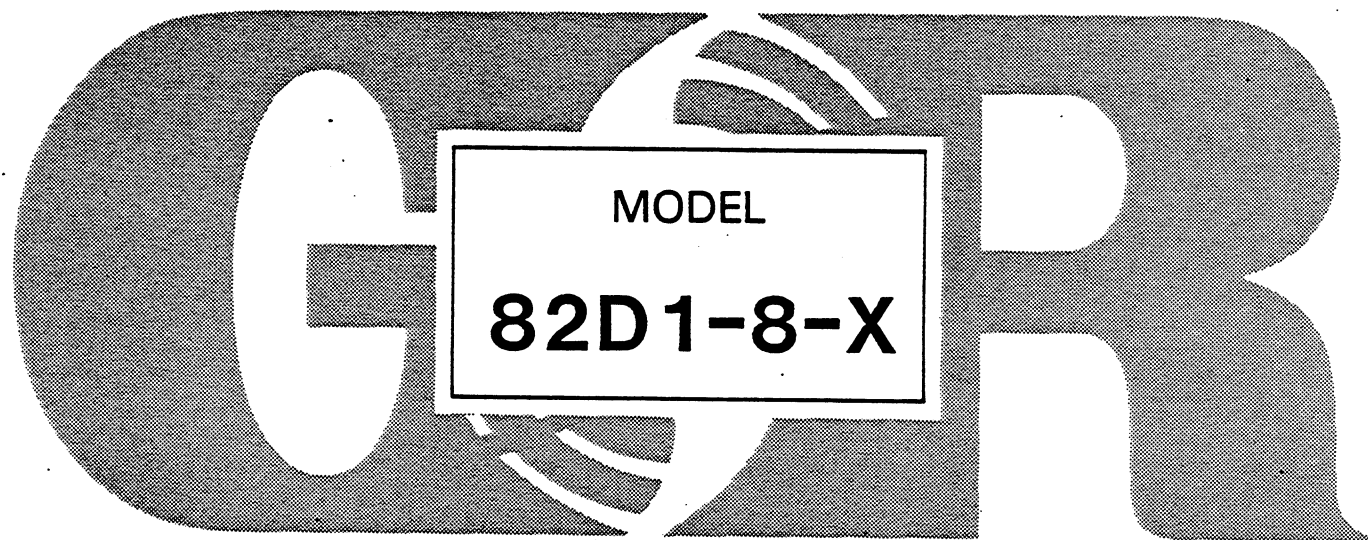


---

# 80 SERIES™

---

## INSTALLATION, OPERATION, PARTS LIST, AND MAINTENANCE MANUAL



**THE GORMAN-RUPP COMPANY • MANSFIELD, OHIO**

GORMAN-RUPP OF CANADA LIMITED • ST. THOMAS, ONTARIO, CANADA

Printed in U.S.A.

© Copyright by the Gorman-Rupp Company 1985

## TABLE OF CONTENTS

INTRODUCTION . . . . .	I-1
WARNINGS - SECTION A . . . . .	A-1
INSTALLATION - SECTION B . . . . .	B-1
Pump Dimensions . . . . .	B-1
PREINSTALLATION INSPECTION . . . . .	B-2
POSITIONING PUMP . . . . .	B-3
Lifting . . . . .	B-3
Mounting . . . . .	B-3
SUCTION AND DISCHARGE PIPING . . . . .	B-3
Materials . . . . .	B-4
Line Configuration . . . . .	B-4
Connections to Pump . . . . .	B-4
Gauges . . . . .	B-4
SUCTION LINES . . . . .	B-4
Fittings . . . . .	B-4
Strainers . . . . .	B-5
Sealing . . . . .	B-5
Suction Lines In Sumps . . . . .	B-5
Suction Line Positioning . . . . .	B-6
DISCHARGE LINES . . . . .	B-6
Siphoning . . . . .	B-6
Valves . . . . .	B-7
Bypass Lines . . . . .	B-7
GROUNDING . . . . .	B-7
OPERATION - SECTION C . . . . .	C-1
PRIMING . . . . .	C-1
STARTING . . . . .	C-2
OPERATION . . . . .	C-2
Lines With a Bypass . . . . .	C-2
Lines Without a Bypass . . . . .	C-2
Leakage . . . . .	C-3
Liquid Temperature And Overheating . . . . .	C-3
Strainer Check . . . . .	C-3
Pump Vacuum Check . . . . .	C-4
STOPPING . . . . .	C-4
Cold Weather Preservation . . . . .	C-4
PUMP TROUBLESHOOTING - SECTION D . . . . .	D-1
PUMP MAINTENANCE AND REPAIR - SECTION E . . . . .	E-1
PERFORMANCE CURVE . . . . .	E-1
PUMP MODEL - PARTS LIST . . . . .	E-3
PUMP MODEL - PARTS LIST . . . . .	E-5
ENGINE - PARTS LIST . . . . .	E-7
PUMP AND SEAL DISASSEMBLY AND REASSEMBLY . . . . .	E-8
Suction Check Valve Disassembly . . . . .	E-9
Pump Disassembly . . . . .	E-9
Seal Disassembly . . . . .	E-9
Seal Installation . . . . .	E-10
Pump Reassembly . . . . .	E-12
Suction Check Valve Reassembly . . . . .	E-12
LUBRICATION . . . . .	E-13
Seal Assembly . . . . .	E-13
Engine . . . . .	E-13
ENGINE MODIFICATIONS . . . . .	E-13

INTRODUCTION

This Installation, Operation, and Maintenance Manual is designed to help you achieve the best performance and longest life from your Gorman-Rupp pump.

This pump is an 80 Series, "Shield-A-Spark™", self-priming centrifugal model. It is specially designed for pumping water, gasoline, and other petroleum products in a non-flammable atmosphere. The area must be well ventilated and free of combustible hazards. The engine furnished incorporates such safety features as splash guards, shielded ignition, and spark arresting muffler. The complete model has been U.L. listed and approved by the State Fire Marshal of California.

If there are any questions regarding the pump or its application which are not covered in this manual or in other literature accompanying this unit, please contact your Gorman-Rupp distributor, or write:

The Gorman-Rupp Company	or	Gorman-Rupp of Canada Limited
P.O. Box 1217		70 Burwell Road
Mansfield, Ohio 44901-1217		St. Thomas, Ontario N5P 3R7

For information or technical assistance on the engine, contact the engine manufacturer's local dealer or representative.

The following are used to alert maintenance personnel to procedures which require special attention, to those which could damage equipment, and to those which could be dangerous to personnel:

NOTE.

Instructions to aid in installation, operation, and maintenance or which clarify a procedure.

CAUTION

Instructions which must be followed to avoid causing damage to the product or other equipment incidental to the installation. These instructions describe the requirements and the possible damage which could result from failure to follow the procedures.

WARNING

```

////////////////////////////////////
//                               //
// These instructions must be followed to avoid causing in- //
// jury or death to personnel, and describe the procedure //
// required and the injury which could result from failure //
// to follow the procedure. //
//                               //
////////////////////////////////////

```

WARNINGS

WARNINGS - SECTION A

THESE WARNINGS APPLY TO 80 SERIES SHIELD-A-SPARK ENGINE DRIVEN PUMPS. REFER TO THE MANUAL ACCOMPANYING THE ENGINE BEFORE ATTEMPTING TO BEGIN OPERATION.

WARNING

Warning text: The engine used in this pump is not standard. It has been modified for pumping gasoline and other petroleum products in a well ventilated, non-flammable atmosphere free of combustible hazards. It cannot be further modified without affecting performance and safety factors. The shield and spark arresting modifications must be inspected and maintained regularly while the unit is in use. Refer to the manual accompanying the engine before attempting to start the engine.

WARNING

Warning text: Before attempting to open or service the pump: 1. Familiarize yourself with this manual. 2. Switch off the engine ignition or disconnect the spark plug to ensure that the pump will remain inoperative. 3. Allow the pump to cool if overheated. 4. Vent the pump slowly and cautiously. 5. Close the suction and discharge valves. 6. Check the temperature before opening any covers, plates, or plugs. 7. Drain the pump.

WARNING

Warning text: This pump is designed to handle water, gasoline, and other petroleum products in a non-flammable atmosphere. Do not attempt to pump corrosive materials or any liquids which may damage the pump or endanger personnel as a result of pump failure.

WARNINGS

WARNING

```

////////////////////////////////////
//
// After the pump has been installed, make certain that the //
// pump and all piping or hose connections are secure be- //
// fore operation. //
// //
////////////////////////////////////

```

WARNING

```

////////////////////////////////////
//
// Do not operate the pump against a closed discharge valve //
// for long periods of time. This could bring the liquid //
// to a boil, build pressure, and cause the pump to rupture //
// or explode. //
// //
////////////////////////////////////

```

WARNING

```

////////////////////////////////////
//
// Do not remove plates, covers, gauges, pipe plugs, or //
// fittings from an overheated pump. Vapor pressure within //
// the pump can cause parts being disengaged to be ejected //
// with great force. Allow the pump to cool before servic- //
// ing. //
// //
////////////////////////////////////

```

WARNING

```

////////////////////////////////////
//
// Fuel used by internal combustion engines presents an ex- //
// treme explosion and fire hazard. Make certain that all //
// fuel lines are securely connected and free of leaks. //
// Never refuel a hot or running engine. Avoid overfilling //
// the fuel tank. Always use the correct type of fuel. //
// //
////////////////////////////////////

```

WARNING

```

////////////////////////////////////
//
// Do not operate an internal combustion engine in an ex- //
// plosive atmosphere. When operating internal combustion //
// engines in an enclosed area, make certain that exhaust //
// fumes are piped to the outside. These fumes contain //
// carbon monoxide, a deadly gas that is colorless, //
// tasteless, and odorless. //
// //
////////////////////////////////////

```

---

---

WARNING

```
////////////////////////////////////  
//  
// Before operating or servicing the pump, be certain prop- //  
// er safety practices are followed. Provide adequate ven- //  
// tilation, prohibit smoking, wear static-resistant //  
// clothing and shoes. Clean up all fuel spills immediate- //  
// ly after occurrence. //  
// //  
////////////////////////////////////
```

WARNING

```
////////////////////////////////////  
//  
// Never tamper with the governor to gain more power. The //  
// governor establishes safe operating limits that should //  
// not be exceeded. Limit maximum continuous performance //  
// to 3600 RPM //  
// //  
////////////////////////////////////
```

## INSTALLATION - SECTION B

Since pump installations are seldom identical, this section offers only general recommendations and practices required to inspect, position, and arrange the pump and piping.

Most of the information pertains to a standard **static lift application** where the pump is positioned above the free level of liquid to be pumped.

If installed in a **flooded suction application** where the liquid is supplied to the pump under pressure, some of the information such as mounting, line configuration, and priming must be tailored to the specific application. Since the pressure supplied to the pump is critical to performance and safety, **be sure** to limit the incoming pressure to 50% of the maximum permissible operating pressure as shown on the pump performance curve.

For further assistance, contact your Gorman-Rupp distributor or the Gorman-Rupp Company.

### Pump Dimensions

See Figure 1 for the approximate physical dimensions of this pump.

## OUTLINE DRAWING

DIMENSIONS: INCHES  
[MILLIMETERS]

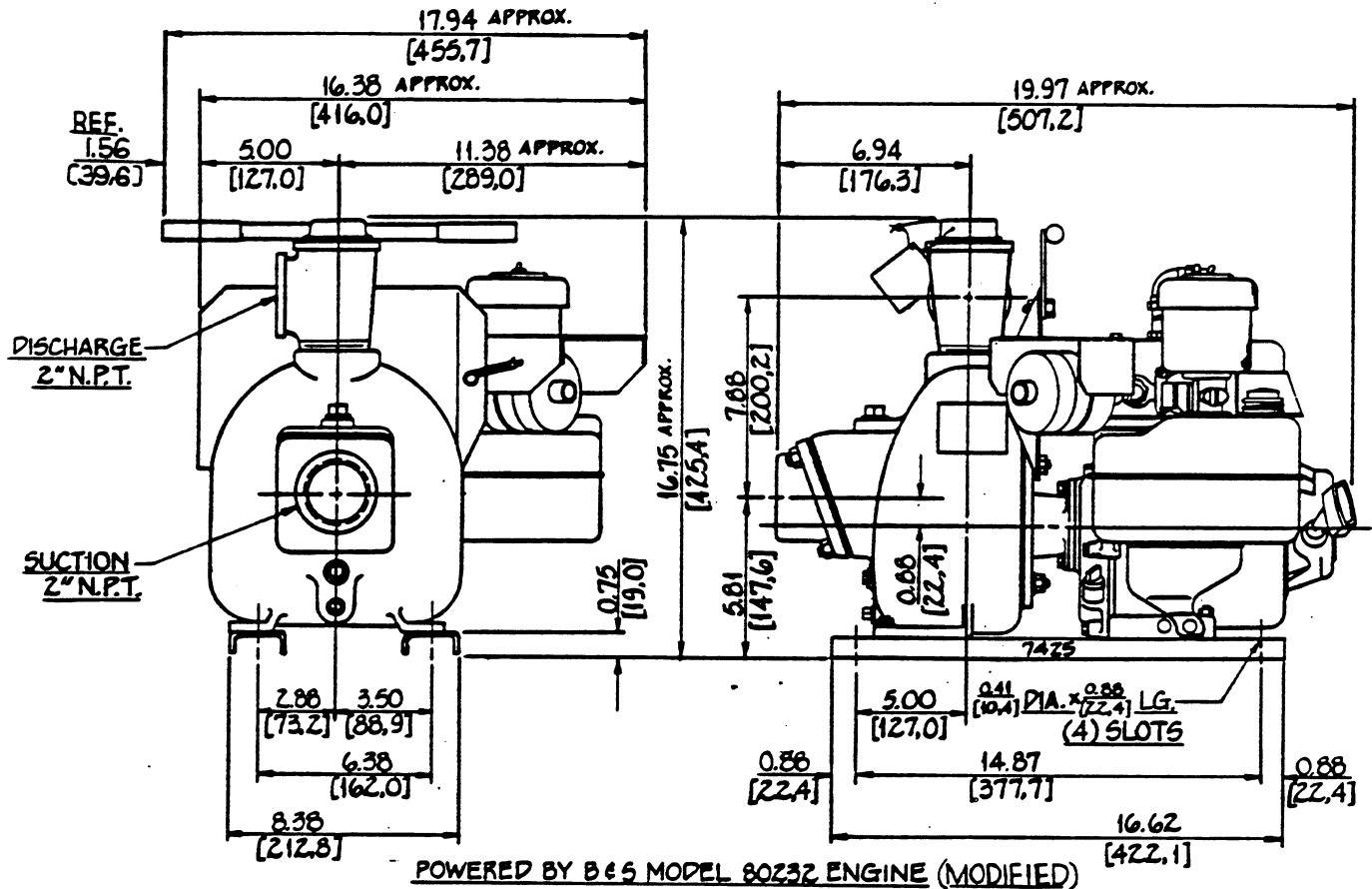


Figure 1. Pump Model 82D1-8-X

## PREINSTALLATION INSPECTION

The pump assembly was inspected and tested before shipment from the factory. Before installation, inspect the pump for damage which may have occurred during shipment. Check as follows:

- Inspect the pump for cracks, dents, damaged threads, and other obvious damage.
- Check for and tighten loose bolts, nuts, capscrews, and other attaching hardware. Since gaskets tend to shrink after drying, check for and tighten loose nuts and capscrews securing mating surfaces.
- Carefully read all tags, decals, and markings on the pump assembly, and follow the instructions indicated.



---

---

## INSTALLATION

---

---

- d. Check all lubricant levels and lubricate as necessary. Refer to LUBRICATION in the MAINTENANCE AND REPAIR section of this manual and perform duties as instructed.
- e. If the pump and engine have been stored for more than 12 months, some of the components or lubricants may have exceeded their maximum shelf life. These must be inspected or replaced to ensure maximum pump service.
- f. Check all special engine modifications such as spark arresting muffler, safety shield, and the ground wire assembly for loose mounting hardware. Tighten the engine head bolts to 11.6 ft. lbs. (140 inch lbs.) using an alternating pattern.

If the maximum shelf life on any item has been exceeded, or if anything appears to be abnormal, contact your Gorman-Rupp distributor or the factory to determine the repair or updating policy. Do not put the pump into service until appropriate action has been taken.

### POSITIONING PUMP

#### Lifting

This pump is designed to be light weight and portable with a two-man carry handle provided. The total pump weight is approximately 52 pounds, not including accessories or engine fuel. Customer installed equipment such as suction and discharge hoses must be removed before attempting to lift.

#### CAUTION

The pump assembly can be seriously damaged if the cables or chains used to lift and move the unit are improperly wrapped around the pump.

#### Mounting

Locate the pump in an accessible place as close as practical to the liquid being pumped. Level mounting is essential for proper operation. The pump may have to be supported or shimmed to provide for level operation or to eliminate vibration.

#### SUCTION AND DISCHARGE PIPING

Pump performance is adversely effected by increased suction lift, discharge elevation, and friction losses. See the performance curve and governor setting information on Page E-1 to be sure your overall application allows pump to operate within the safe operation range.

---

---

## INSTALLATION

---

---

### Materials

Either pipe or hose may be used for suction and discharge lines; however, the materials must be compatible with the liquid being pumped. If hose is used in suction lines, it must be the rigid-wall, reinforced type to prevent collapse under suction. Using piping couplings in suction lines is not recommended.

### Line Configuration

Keep suction and discharge lines as straight as possible to minimize friction losses. Make minimum use of elbows and fittings, which substantially increase friction loss. If elbows are necessary, use the long-radius type to minimize friction loss.

### Connections to Pump

Before tightening a connecting flange, align it exactly with the pump port. Never pull a pipe line into place by tightening the flange bolts and/or couplings.

Lines near the pump must be independently supported to avoid strain on the pump which could cause excessive vibration, decreased bearing life, and increased shaft and seal wear. If hose-type lines are used, they should have adequate support to secure them when filled with liquid and under pressure.

### Gauges

Most pumps are drilled and tapped for installing discharge pressure and vacuum suction gauges. If these gauges are desired for pumps that are not tapped, drill and tap the suction and discharge lines not less than 18 inches from the suction and discharge ports and install the lines. Installation closer to the pump may result in erratic readings.

## SUCTION LINES

To avoid air pockets which could affect pump priming, the suction line must be as short and direct as possible. When operation involves a suction lift, the line must always slope upward to the pump from the source of the liquid being pumped; if the line slopes down to the pump at any point along the suction run, air pockets will be created.

### Fittings

Suction lines should be the same size as the pump inlet. If reducers are used in suction lines, they should be the eccentric type, and should be installed with

---

---

## INSTALLATION

---

---

the flat part of the reducers uppermost to avoid creating air pockets. Valves are not normally used in suction lines, but if a valve is used, install it with the stem horizontal to avoid air pockets.

### Strainers

If a strainer is furnished with the pump, be certain to use it; any spherical solids which pass through a strainer furnished with the pump will also pass through the pump itself.

If a strainer is not furnished with the pump, but is installed by the pump user, make certain that the total area of the openings in the strainer is at least three or four times the cross section of the suction line, and that the openings will not permit passage of solids larger than the solids handling capability of the pump.

This pump is designed to handle up to 5/8-inch diameter spherical solids.

### Sealing

Since even a slight leak will affect priming, head, and capacity, especially when operating with a high suction lift, all connections in the suction line should be sealed with pipe dope to ensure an airtight seal. Follow the sealant manufacturer's recommendations when selecting and applying the pipe dope. The pipe dope should be compatible with the liquid being pumped.

### Suction Lines In Sumps

If a single suction line is installed in a sump, it should be positioned away from the wall of the sump at a distance equal to one and one-half times the diameter of the suction line.

If there is a liquid flow from an open pipe into the sump, the flow should be kept away from the suction inlet because the inflow will carry air down into the sump, and air entering the suction line will reduce pump efficiency.

If it is necessary to position inflow close to the suction inlet, install a baffle between the inflow and the suction inlet at a distance one and one-half times the diameter of the suction pipe. The baffle will allow entrained air to escape from the liquid before it is drawn into the suction inlet.

If two suction lines are installed in a single sump, the flow paths may interact, reducing the efficiency of one or both pumps. To avoid this, position the suction inlets so that they are separated by a distance equal to at least three times the diameter of the suction pipe.

Suction Line Positioning

The depth of submergence of the suction line is critical to efficient pump operation. Figure 2 shows recommended minimum submergence vs. velocity.

NOTE

The pipe submergence required may be reduced by installing a standard pipe increaser fitting at the end of the suction line. The larger opening size will reduce the inlet velocity. Calculate the required submergence using the following formula based on the increased opening size (area or diameter).

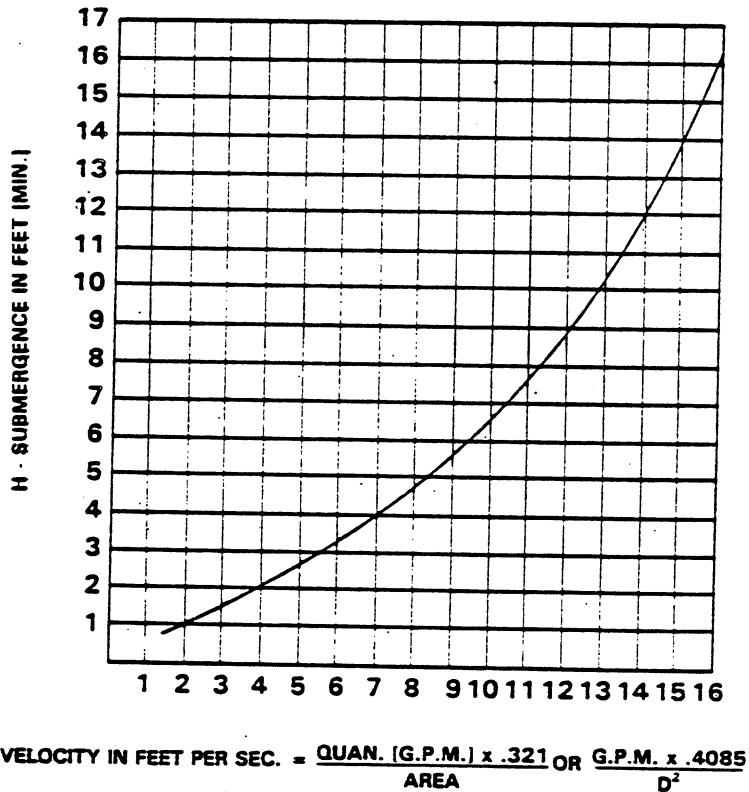


Figure 2. Recommended Minimum Suction Line Submergence Vs. Velocity

DISCHARGE LINES

Siphoning

Do not terminate the discharge line at a level lower than that of the liquid being pumped unless a siphon breaker is used in the line. Otherwise, a siphoning action causing damage to the pump could result.

---

---

**INSTALLATION**

---

---

**Valves**

A check valve in the discharge line is normally recommended, but it is not necessary in low discharge head applications.

If a throttling valve is desired in the discharge line, use a valve as large as the largest pipe to minimize friction losses. Never install a throttling valve in a suction line.

With high discharge heads, it is recommended that a throttling valve and a system check valve be installed in the discharge line to protect the pump from excessive shock pressure and reverse rotation when it is stopped.

**CAUTION**

If application involves a high discharge head, gradually close the discharge throttling valve before stopping the pump.

**Bypass Lines**

If it is necessary to permit the escape of air to atmosphere during initial priming or in the repriming cycle, install a bypass line between the pump and the discharge check valve. The bypass line should be sized so that it does not affect pump discharge capacity.

Either a Gorman-Rupp automatic air release valve - which will automatically open to allow the pump to prime, and automatically close when priming is accomplished - or a hand-operated shutoff valve should be installed in the bypass line.

**NOTE**

The bypass line may clog frequently, particularly if the valve remains closed. If this condition occurs, either use a larger bypass line or leave the shutoff valve open during the pumping operation.

Do not terminate the discharge line at a level lower than that of the liquid being pumped unless a siphon breaker is used in the line. Otherwise, a siphoning action could result, causing damage to the pump.

**GROUNDING**

To eliminate electrostatic build-up by the liquid being pumped, the unit must be grounded by attaching the ground wire assembly to a ground rod. Install the ground rod in accordance with the National Electrical Codes and all local codes. Be sure the clamp or fastener has made a tight electrical connection with the rod.

---

---

**CAUTION**

Inspect and test the ground wire assembly for conductivity. Replace broken or frayed wire before resuming operation.

OPERATION

OPERATION - SECTION C

WARNING

```

////////////////////////////////////
//
// This pump is designed to handle water, gasoline, and //
// other petroleum products in a non-flammable atmosphere. //
// Do not attempt to pump corrosive materials or any liq- //
// uids which may damage the pump or endanger personnel as //
// a result of pump failure. //
// //
////////////////////////////////////

```

WARNING

```

////////////////////////////////////
//
// Before operating or servicing the pump, be certain prop- //
// er safety practices are followed. Provide adequate ven- //
// tilation, prohibit smoking, wear static-resistant //
// clothing and shoes. Clean up all fuel spills immediate- //
// ly after occurrence. //
// //
////////////////////////////////////

```

PRIMING

Install the pump piping as described in INSTALLATION. Make sure that the piping connections are tight, and that the pump is securely mounted. Check that the pump is properly lubricated (see LUBRICATION in MAINTENANCE AND REPAIR).

This pump is self-priming, but the pump should never be operated unless there is liquid in the pump casing.

CAUTION

Never operate a self-priming pump unless there is liquid in the pump casing. The pump will not prime when dry. Extended operation of a dry pump will destroy the seal assembly.

Add liquid to the casing when:

1. The pump is being put into service for the first time.
2. The pump has not been used for a considerable length of time.
3. The liquid in the casing has evaporated.

Once the pump casing has been filled, the pump will prime and reprime as necessary.

---



---

**WARNING**

```

////////////////////////////////////
//
// After filling the casing, reinstall and tighten the fill //
// plug. Do not attempt to operate the pump unless all //
// connecting piping is securely installed. Otherwise, //
// liquid in the pump forced out under pressure could cause //
// injury to personnel. //
// //
////////////////////////////////////

```

To fill the pump, remove the pump casing fill cover or fill plug at the top of the casing and add clean liquid until the pump is filled. Replace the fill cover or fill plug before operating the pump.

**STARTING**

Consult the operations manual furnished with the engine.

Be sure the pump unit is properly grounded before operation. See instructions in **GROUNDING** section.

**OPERATION****Lines With a Bypass**

Either a Gorman-Rupp automatic air release valve or a hand operated shutoff valve may be installed in a bypass line.

If a Gorman-Rupp automatic air release valve has been installed, close the throttling valve in the discharge line. The Gorman-Rupp valve will automatically open to allow the pump to prime, and automatically close when priming has been accomplished. After the pump has been primed, and liquid is flowing steadily from the bypass line, open the discharge throttling valve.

If a hand operated shutoff valve has been installed, close the throttling valve in the discharge line, and open the bypass shutoff valve so that the pump will not have to prime against the weight of the liquid in the discharge line. When the pump has been primed, and liquid is flowing steadily from the bypass line, close the bypass shutoff valve and open the discharge throttling valve.

**Lines Without a Bypass**

Open all valves in the discharge line and start the power source. Priming is indicated by a positive reading on the discharge pressure gauge or by a quieter operation. The pump may not prime immediately because the suction line must first fill with liquid. If the pump fails to prime within five minutes, stop it and check the suction line for leaks.



---



---

## OPERATION

---



---

After the pump has been primed, partially close the discharge line throttling valve in order to fill the line slowly and guard against excessive shock pressure which could damage pipe ends, gaskets, sprinkler heads, and any other fixtures connected to the line. When the discharge line is completely filled, adjust the throttling valve to the required flow rate.

### Leakage

No leakage should be visible at pump mating surfaces, or at pump connections or fittings. Keep all line connections and fittings tight to maintain maximum pump efficiency.

### Liquid Temperature And Overheating

The maximum liquid temperature for this pump is 160°F, however most petroleum products such as gasoline are more efficiently handled at ambient temperatures. Do not apply it at a higher operating temperature.

Overheating can occur if operated with the valves in the suction or discharge lines closed. Operating against closed valves could bring the liquid to a boil, build pressure, and cause the pump to rupture or explode. If overheating occurs, stop the pump and allow it to cool before servicing it. Refill the casing with cool liquid.

### WARNING

```

////////////////////////////////////
//                               //
// Do not remove plates, covers, gauges, pipe plugs, or //
// fittings from an overheated pump. Vapor pressure within //
// the pump can cause parts being disengaged to be ejected //
// with great force. Allow the pump to cool before servic- //
// ing.                               //
//                               //
////////////////////////////////////

```

### Strainer Check

If a suction strainer has been shipped with the pump or installed by the user, check the strainer regularly, and clean it as necessary. The strainer should also be checked if pump flow rate begins to drop. If a vacuum suction gauge has been installed, monitor and record the readings regularly to detect strainer blockage.

**Never** introduce air or steam pressure into the pump casing or piping to remove a blockage. This could result in personal injury or damage to the equipment. If backflushing is absolutely necessary, liquid pressure must be limited to 50% of the maximum permissible operating pressure shown on the pump performance curve.

---

---

## Pump Vacuum Check

### NOTE

Petroleum products are very sensitive to changes in temperature. Warmer temperatures elevate the product vapor pressure resulting in low vacuum readings. Do not mistake temperature problems for faulty pump installation or performance.

With the pump inoperative, install a vacuum gauge in the system, using pipe dope on the threads. Block the suction line and start the pump. At operating speed the pump should pull a vacuum of 15 to 17 inches of mercury when handling fuel. When handling water it should pull 20 inches or more of mercury. If it does not, check for air leaks in the seal, gasket, or discharge valve.

Open the suction line, and read the vacuum gauge with the pump primed and at operating speed. Shut off the pump. The vacuum gauge reading will immediately drop proportionate to static suction lift, and should then stabilize. If the vacuum reading falls off rapidly after stabilization, an air leak exists. Before checking for the source of the leak, check the point of installation of the vacuum gauge.

### STOPPING

Never halt the flow of liquid suddenly. If the liquid being pumped is stopped abruptly, damaging shock waves can be transmitted to the pump and piping system. Close all connecting valves slowly. On engine driven pumps, reduce the throttle speed slowly and allow the engine to idle briefly before stopping.

### CAUTION

If application involves a high discharge head, gradually close the discharge throttling valve before stopping the pump.

After stopping the pump, switch off the engine ignition to ensure that the pump will remain inoperative.

### Cold Weather Preservation

In below freezing conditions, drain the pump to prevent damage from freezing. Also, clean out any solids by flushing with a hose. Operate the pump for approximately one minute; this will remove any remaining liquid that could freeze the pump rotating parts.

If the pump will be idle for more than a few hours, or if it has been pumping liquids containing a large amount of solids, drain the pump, and flush it thor-

---

---

---

oroughly with clean water. To prevent large solids from clogging the drain port and preventing the pump from completely draining, insert a rod or stiff wire in the drain port, and agitate the liquid during the draining process. Clean out any remaining solids by flushing with a hose.

TROUBLESHOOTING

PUMP TROUBLESHOOTING - SECTION D

WARNING

```

////////////////////////////////////
//
// Before attempting to open or service the pump:
//
// 1. Familiarize yourself with this manual.
// 2. Switch off the engine ignition or disconnect the
// spark plug to ensure that the pump will remain
// inoperative.
// 3. Allow the pump to cool if overheated.
// 4. Vent the pump slowly and cautiously.
// 5. Close the suction and discharge valves.
// 6. Check the temperature before opening any covers,
// plates, or plugs.
// 7. Drain the pump.
//
////////////////////////////////////
    
```

TROUBLE	POSSIBLE CAUSE	PROBABLE REMEDY
PUMP FAILS TO PRIME	Air leak in suction line.	Correct leak.
	Product vapor pressure too high.	Cool pump and product suction line.
	Lining of suction hose collapsed.	Replace suction hose.
	Suction check valve or foot valve clogged or binding.	Clean valve.
	Leaking or worn seal or pump gasket.	Check pump vacuum. Replace leaking or worn seal or gasket.
	Pump speed too slow.	Check engine output; consult engine operation manual.
	Discharge head too high.	Install bypass line.
	Suction lift too high.	Measure lift w/vacuum gauge. Reduce lift and/or friction losses in suction line.
Strainer clogged.	Check strainer and clean if necessary.	

TROUBLE	POSSIBLE CAUSE	PROBABLE REMEDY
PUMP STOPS OR FAILS TO DELIVER RATED FLOW OR PRESSURE	<p>Air leak in suction line.</p> <p>Suction intake not submerged at proper level or sump too small.</p> <p>Lining of suction hose collapsed.</p> <p>Impeller or other wearing parts worn or damaged.</p> <p>Impeller clogged.</p> <p>Pump speed too slow.</p> <p>Discharge head too high.</p> <p>Suction lift too high.</p> <p>Leaking or worn seal or pump gasket.</p>	<p>Correct leak.</p> <p>Check installation and correct submergence as needed.</p> <p>Replace suction hose.</p> <p>Replace worn or damaged parts. Check that impeller is properly centered and rotates freely.</p> <p>Free impeller of debris.</p> <p>Check engine output; consult engine operation manual.</p> <p>Install bypass line.</p> <p>Measure lift w/vacuum gauge. Reduce lift and/or friction losses in suction line.</p> <p>Check pump vacuum. Replace leaking or worn seal or gasket.</p>
PUMP REQUIRES TOO MUCH POWER	<p>Pump speed too high.</p> <p>Discharge head too low.</p> <p>Liquid solution too thick.</p>	<p>Check engine output.</p> <p>Adjust discharge valve.</p> <p>Dilute if possible.</p>
PUMP CLOGS FREQUENTLY	<p>Discharge flow too slow.</p> <p>Suction check valve or foot valve clogged or binding.</p>	<p>Open discharge valve fully to increase flow rate, and run engine at maximum governed speed.</p> <p>Clean valve.</p>

## TROUBLESHOOTING

---

---

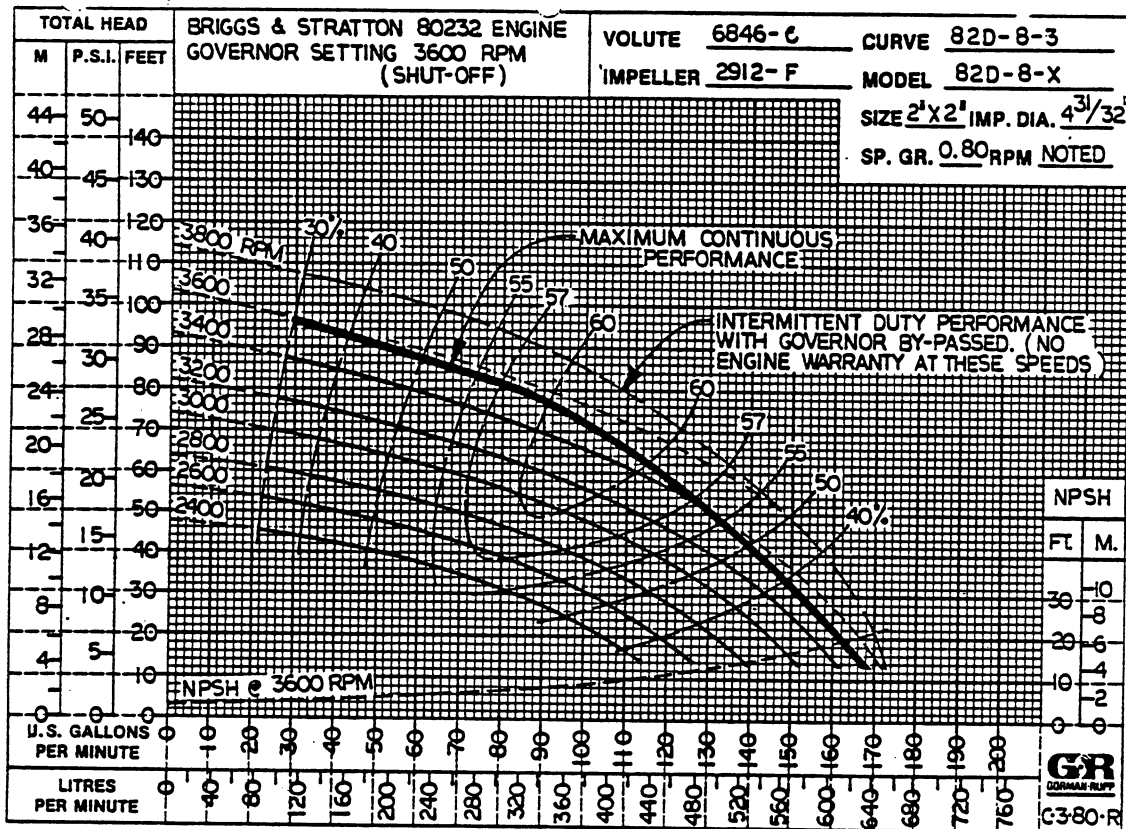
---

TROUBLE	POSSIBLE CAUSE	PROBABLE REMEDY
EXCESSIVE NOISE	Cavitation in pump.	Reduce suction lift and/or friction losses in suction line. Record vacuum and pressure gauge readings and consult local representative or factory.
	Pumping entrained air.	Locate and eliminate source of air bubble.
	Pump or drive not securely mounted.	Secure mounting hardware.
	Impeller clogged or damaged.	Clean out debris; replace damaged parts.

MAINTENANCE AND REPAIR

PUMP MAINTENANCE AND REPAIR - SECTION E

MAINTENANCE AND REPAIR OF THE WEARING PARTS OF THE PUMP WILL MAINTAIN PEAK OPERATING PERFORMANCE.



**\*STANDARD PERFORMANCE FOR PUMP MODEL 82D1-8-X**

\*Based on 70°F clear water at sea level with minimum suction lift, corrected to &SPGR. specific gravity. Since pump installations are seldom identical, your performance may be different due to such factors as viscosity, specific gravity, elevation, temperature, and impeller trim.

If your pump serial number is followed by an "N", your pump is NOT a standard production model. Contact the Gorman-Rupp Company to verify performance or part numbers.

SECTIONAL DRAWING

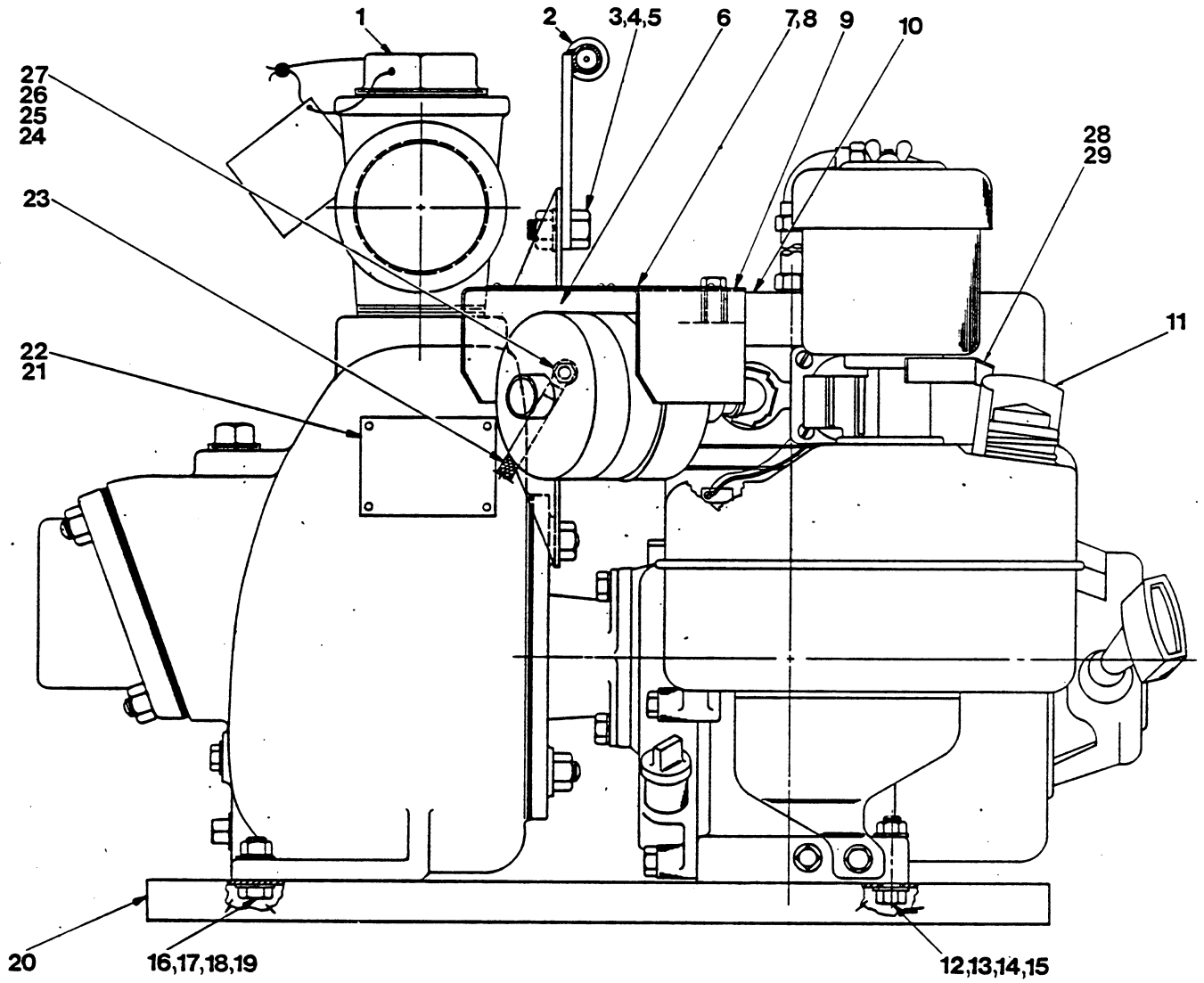


Figure 1. Pump Model 82D1-8-X



MAINTENANCE AND REPAIR

**PARTS LIST**  
**Pump Model 82D1-8-X**  
 (From S/N 824682 up)

If your pump serial number is followed by an "N", your pump is NOT a standard production model. Contact the Gorman-Rupp Company to verify part numbers.

ITEM NO.	PART NAME	PART NUMBER	MATL CODE	QTY
1	PUMP END ASSY	82D1-(PEO)	-----	1
2	TWO-MAN HANDLE ASSY	44723-016	24150	1
3	HEX HD CAPSCREW	B00603	15991	2
4	LOCKWASHER	J00006	15991	2
5	HEX NUT	D00006	15991	2
6	ENGINE SHIELD	34165-002	15020	1
7	SHIELD-A-SPARK PLATE	38816-106	13990	1
8	POP RIVET	11703-D	13990	4
9	MUFFLER SHIELD ASSY	42331-008	24150	REF
10	MODIFIED ENGINE ASSY	GRP41-09C	-----	1
11	FILL CAP GUARD ASSY	42381-051	24150	REF
12	HEX HD CAPSCREW	B00506	15991	2
13	FLAT WASHER	K00005	15991	2
14	LOCKWASHER	J00005	15991	2
15	HEX NUT	D00005	15991	2
16	HEX HD CAPSCREW	B00505	15991	2
17	FLAT WASHER	K00005	15991	4
18	LOCKWASHER	J00005	15991	2
19	HEX NUT	D00005	15991	2
20	BASE CHANNEL	7425	15990	2
21	NAME PLATE	38812-040	13990	1
22	DRIVE SCREW	BM#04-03	15990	4
23	* GROUND WIRE ASSY	13830	-----	1
24	HEX HD CAPSCREW	B00402 1/2	15991	1
25	FLAT WASHER	K00004	15991	2
26	LOCKWASHER	J00004	15991	1
27	HEX NUT	D00004	15991	1
28	RD HD MACHINE SCREW	X#10-01 1/2S	15991	REF
29	LOCKWASHER	J#00010	15991	REF
NOT SHOWN:				
	ENGINE TAG	6588-Y	00000	1

\*INDICATES PARTS RECOMMENDED FOR STOCK

Above Serial Numbers Do Not Apply To Pumps Made In Canada.

CANADIAN SERIAL NO. .... AND UP

SECTIONAL DRAWING

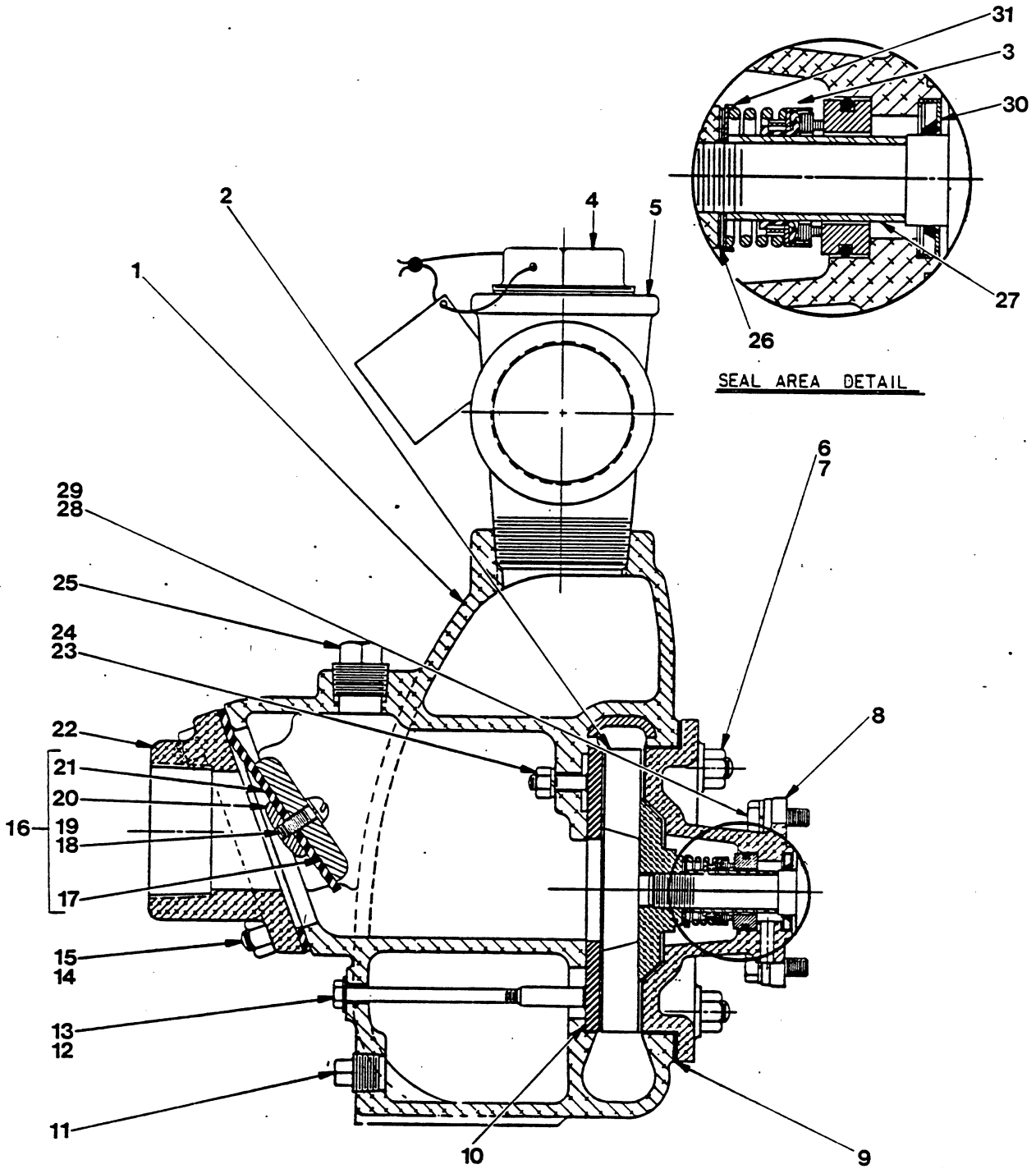


Figure 2. Pump End Assembly 82D1-8-X

PARTS LIST  
Pump Model 82D1-8-X

ITEM NO.	PART NAME	PART NUMBER	MATL CODE	QTY
1	PUMP CASING	6846-C	13040	1
2	* IMPELLER	2912-F	13040	1
3	* SEAL ASSY	25271-841	-----	1
4	FILL PLUG ASSY	48271-068	-----	1
5	DISCH SERVICE TEE	US00032	11990	1
6	VOLUTE STUD	C00606	15991	4
7	HEX NUT	D00006	15991	4
8	INTERMEDIATE BRACKET	6732-A	13010	1
9	* CASING GASKET SET	504-GA	20000	1
10	* WEAR PLATE ASSY	2643-A	15990	1
11	CASING DRAIN PLUG	P00008	11990	1
12	HEX HD CAPSCREW	B00414	15991	1
13	* FIBER WASHER	KF00004	18040	1
14	SUCT FLANGE STUD	C00606	15991	4
15	HEX NUT	D00006	15991	4
16	CHECK VALVE ASSY	1361-A	-----	1
17	* LARGE VALVE WEIGHT	19-B	10010	1
18	RD HD MACHINE SCREW	X00403	17090	1
19	LOCKWASHER	J00004	17090	1
20	* SMALL VALVE WEIGHT	1354	10010	1
21	* CHECK VALVE GSKT	1361-G	19070	1
22	SUCTION FLANGE	1361	13110	1
23	LOCKWASHER	J00004	15991	1
24	HEX NUT	D00004	15991	-1
25	ACCESSORY PLUG	P00012	11990	1
26	* IMPELLER SHIM SET	513-A	17090	1
27	* SHAFT SLEEVE	2353	17020	1
28	HEX HD CAPSCREW	B00503 1/2-S	15991	4
29	LOCKWASHER	J00005	15991	4
30	* OIL SEAL	S01401	-----	1
31	* SPRING CENTERING WASHER	12658	17100	1

\*INDICATES PARTS RECOMMENDED FOR STOCK

SECTIONAL DRAWING

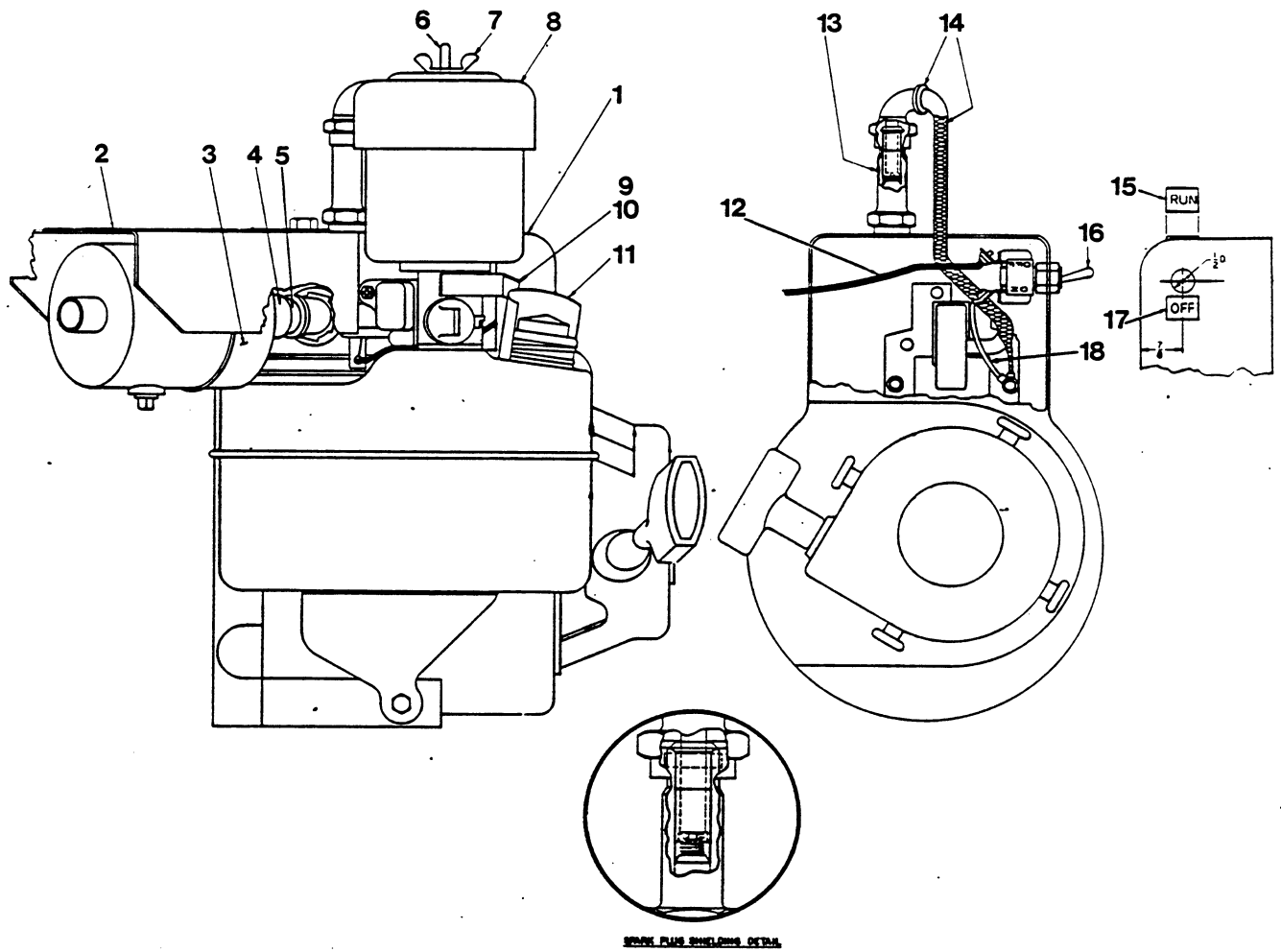


Figure 3. Spark Arresting Modifications To Engine

**PARTS LIST**  
Spark Arresting Modifications To Engine

ITEM NO.	PART NAME	PART NUMBER	MATL CODE	QTY
1	BRIGGS AND STRATTON 80232 ENGINE	201-B-10	-----	1
2	MUFFLER SHIELD ASSY	42331-008	24150	1
3	* SPARK ARRESTING MUFFLER	29334-202	-----	1
4	PIPE COUPLING	AE00008	11990	1
5	PIPE NIPPLE	T00008	15070	1
6	AIR CLEANER MOUNTING STUD	29172-152	-----	1
7	WING NUT	BB00004	15991	1
8	* AIR CLEANER	29334-084	-----	1
9	RD HD MACHINE SCREW	X#10-01 1/2S	15991	1
10	LOCKWASHER	J#00010	15991	1
11	FUEL SPLASH GUARD	42381-051	24150	1
12	GROUND WIRE	47332-038	-----	1
13	* SPARK PLUG	S01809	-----	1
14	* SPARK PLUG SHIELDING	S01810	-----	1
15	INSTRUCTION STICKER (RUN)	38816-034	-----	1
16	TOGGLE SWITCH	S01961	-----	1
17	INSTRUCTION STICKER (OFF)	38815-009	-----	1
18	* GROUND WIRE ASSY	47311-052	24040	1

\*INDICATES PARTS RECOMMENDED FOR STOCK

MAINTENANCE AND REPAIR

PUMP AND SEAL DISASSEMBLY AND REASSEMBLY

This pump requires little service due to its rugged, minimum-maintenance design. However, if it is necessary to inspect or replace the wearing parts, follow these instructions which are keyed to the sectional views (see Figures 1, 2, and 3) and the accompanying parts lists.

Before attempting to service the pump, remove the suction and discharge hoses and disconnect the spark plug to ensure that the engine will remain inoperative.

For service information on the engine, consult the engine literature provided or contact your local Briggs and Stratton engine representative.

WARNING

Before attempting to open or service the pump:
1. Familiarize yourself with this manual.
2. Switch off the engine ignition or disconnect the spark plug to ensure that the pump will remain inoperative.
3. Allow the pump to cool if overheated.
4. Vent the pump slowly and cautiously.
5. Close the suction and discharge valves.
6. Check the temperature before opening any covers, plates, or plugs.
7. Drain the pump.

WARNING

The engine used in this pump is not standard. It has been modified for pumping gasoline and other petroleum products in a well ventilated, non-flammable atmosphere free of combustible hazards. It cannot be further modified without affecting performance and safety factors. The shield and spark arresting modifications must be inspected and maintained regularly while the unit is in use. Refer to the manual accompanying the engine before attempting to start the engine.

WARNING

Before operating or servicing the pump, be certain proper safety practices are followed. Provide adequate ventilation, prohibit smoking, wear static-resistant clothing and shoes. Clean up all fuel spills immediately after occurrence.

---

---

## Suction Check Valve Disassembly

### See Figure 2

Drain the pump by removing the drain plug (11). Clean and reinstall the drain plug. Separate the suction flange (22) from the pump casing (1) by removing the nuts (15).

Disassemble the check valve assembly (16) by removing the machine screw (18) and lockwasher (19). Inspect the valve weights (17 and 20) and check valve gasket (21) for damage or wear. Replace any unserviceable part.

## Pump Disassembly

### See Figure 2

Remove the mounting hardware (16, 17, 18, 19, Figure 1) securing the pump to the base channels (20, Figure 1).

Remove nuts (7) securing the casing assembly to the intermediate (8). Remove the two-man handle and engine shield (2 and 6, Figure 1) and separate the pump casing from the intermediate.

Remove the gasket set (9) from the casing studs. Tie and tag the gasket set.

Inspect the wear plate assembly (10), and replace it if badly scored or worn. To remove the wear plate assembly, remove the capscrew (12) and fiber washer (13) located below the suction port. -Disengage the nut (24) and lockwasher (23) from the wear plate stud. Tap the wear plate assembly free of the casing.

Unscrew the impeller (2) by turning it counterclockwise. It may be necessary to tap the vanes with a soft hammer or block of wood to loosen the impeller. **Be careful** not to damage the impeller vanes with the hammer. Use caution when unscrewing the impeller from the shaft; tension on the seal spring will be released as the impeller is removed.

Remove the impeller adjusting shims (26). For ease of reassembly, tag and tie the shims.

## Seal Disassembly

### (See Figure 2)

Remove the spring centering washer (31) and seal spring, then pull the shaft sleeve along with the rotating portion of the seal from the engine shaft. Slide a stiff wire with a hooked end along the shaft and pull the stationary seat from the intermediate bore.

## MAINTENANCE AND REPAIR

## NOTE

By removing the hardware (28 and 29) and separating the intermediate (8) from the engine, the seal assembly can be pulled from the shaft as a complete unit. Then press the stationary seat from the intermediate bore from the backside.

Inspect the oil seal (30), and replace it as necessary.

## Seal Installation

(See Figure 2 and 4)

Clean the seal cavity and shaft with a cloth soaked in fresh cleaning solvent.

## WARNING

```

////////////////////////////////////
//
// Most cleaning solvents are toxic and flammable. Use //
// them only in a well-ventilated area free from excessive //
// heat, sparks, and flame. Read and follow all prec- //
// autions printed on solvent containers. //
//
////////////////////////////////////

```

The seal is not normally reused because wear patterns on the finished faces cannot be realigned during reassembly. This could result in premature failure. If necessary to reuse an old seal in an emergency, carefully wash all metallic parts in fresh cleaning solvent and allow to dry thoroughly.

Handle the seal parts with extreme care to prevent damage. Be careful not to contaminate precision finished faces; even fingerprints on the faces can shorten seal life. If necessary, clean the faces with a non-oil based solvent and a clean lint free tissue. Wipe **lightly** in a concentric pattern to avoid scratching the faces.

Inspect the seal components for wear, scoring, grooves, and other damage that might cause leakage. Clean and polish the shaft sleeve, or replace it if there are nicks or cuts on either end. If any components are worn, replace the complete seal; **never mix old and new seal parts.**

If a replacement seal is being used, remove it from the container and inspect the precision finished faces to ensure that they are free of any foreign matter.

To ease installation of the seal, lubricate the O-rings and shaft sleeve with water or a very small amount of oil, and apply a drop of light lubricating oil on the finished faces. Assemble the seal as follows, (see Figure 4).



## MAINTENANCE AND REPAIR

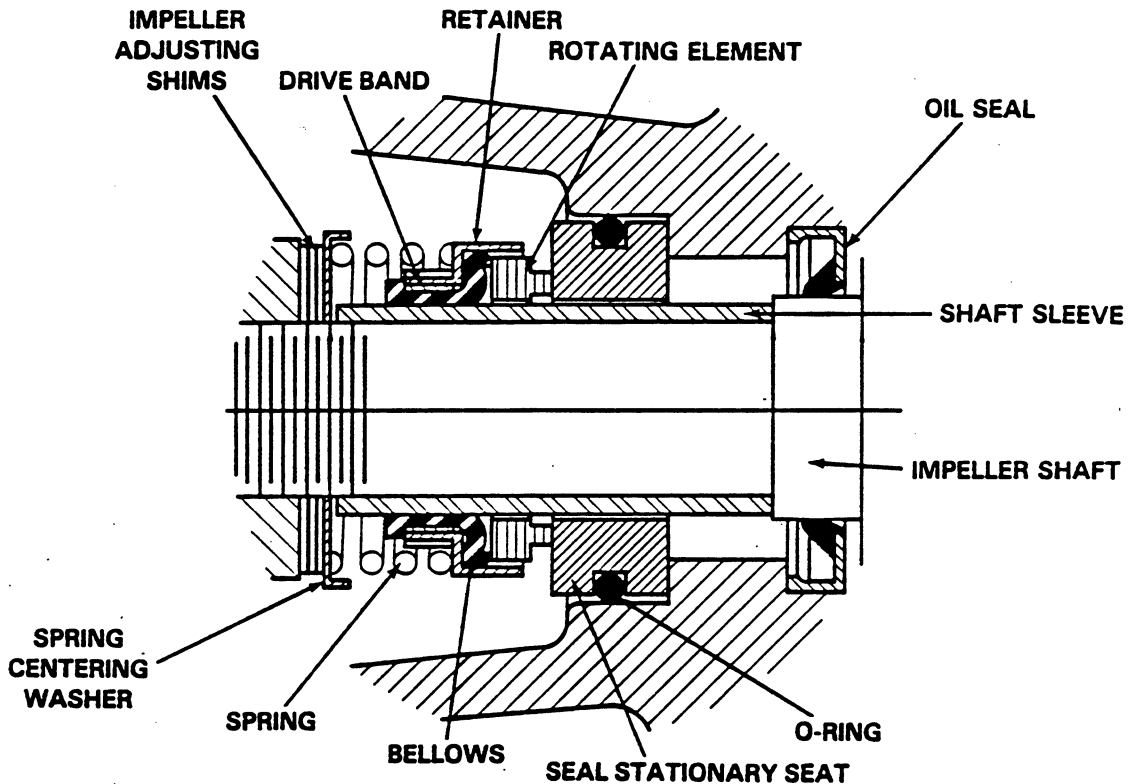


Figure 4. 25271-841 Seal Assembly

## CAUTION

This seal is not designed for operation at temperatures above 160°F, however most petroleum products such as gasoline are more efficiently handled at ambient temperatures. Do not use at higher operating temperatures.

If the intermediate was removed, replace the oil seal (30), then lay the intermediate on a flat surface with the impeller side facing up.

Subassemble the O-ring onto the stationary element and press this subassembly into the intermediate bore until it seats squarely against the shoulder. Secure the intermediate to the engine.

## NOTE

When reinstalling the intermediate, make sure the drain hole located behind the seal cavity points downward.

Subassemble the rotating element into the retainer and bellows, then slide these parts onto the shaft sleeve until the face of the rotating element is just flush with the chamfered end of the sleeve.

## MAINTENANCE AND REPAIR

---

---

Position the sleeve and seal parts on the shaft and push the sleeve through the seal until the chamfered end seats firmly against the shaft shoulder.

Slide the seal spring into position and reinstall the spring centering washer (31).

### Pump Reassembly

(See Figure 2)

Inspect the impeller, and replace it if cracked or badly eroded.

Reinstall the impeller adjusting shims (26) and the impeller. A clearance of .010 to .020 inch between the impeller and the intermediate is necessary for maximum pump efficiency. Measure this clearance, and add or subtract impeller shims until it is reached.

If the wear plate assembly (10) was removed, position it squarely against the casing shoulder and secure it with mounting hardware (12, 13, 23 and 24). Replace the fiber washer (13) if badly worn.

Replace the casing gasket set (9), and secure the pump casing to the intermediate. A clearance of .008 to .015 inch between the impeller and the wear plate assembly (10) is also recommended for maximum pump efficiency. This clearance can be reached by adding or subtracting gaskets in the casing gasket set until the impeller binds against the wear plate when the shaft is turned. After the impeller binds, add .010 inch of gaskets.

In final pump assembly, reinstall the handle and the engine shield (2 and 6, Figure 1), and reassemble the hardware (16, 17, 18, 19, Figure 1) securing the pump to the base channels.

### NOTE

When reinstalling the muffler shield (9, Figure 1) torque the engine head bolts to 11.6 ft. lbs. (140 inch lbs.). Recheck torque after 5 hours of pump operation.

### Suction Check Valve Reassembly

(See Figure 2)

Assemble the valve weights to each side of the check valve gasket (21) and secure the parts together using machine screw (18) and lockwasher (19).

Position the check valve assembly into the suction port with the large weight (17) facing toward the impeller, and the small weight (20) facing toward the suction flange. Install the suction flange and secure the complete assembly with nuts (15).

Check the operation of the suction check valve to ensure proper seating and free movement. Reinstall the suction and discharge piping.

**MAINTENANCE AND REPAIR**

---

---

---

Before starting the pump, check that the piping is secure, fill the casing with liquid, open all connecting valves, and install ground cable assembly to grounding rod.

**LUBRICATION****Seal Assembly**

This seal is lubricated by the medium being pumped.

**Engine**

See the engine manufacturer's lubrication recommendations.

**ENGINE MODIFICATIONS**

The engine used on this pump is not a standard commercial model. It has been specially modified by Gorman-Rupp for pumping gasoline and other petroleum products in a well ventilated, non-flammable atmosphere, free of combustible hazards. Further modifications may not be made without jeopardizing the integrity of the safety features. See Figure 3 for acceptable replacement parts..





**For U.S. and International Warranty Information,  
Please Visit [www.grpumps.com/warranty](http://www.grpumps.com/warranty)  
or call:  
U.S.: 419-755-1280  
International: +1-419-755-1352**

**For Canadian Warranty Information,  
Please Visit [www.grcanada.com/warranty](http://www.grcanada.com/warranty)  
or call:  
519-631-2870**