

**B** 18294

DISCHARGE  
1.50 NOMINAL WITH  
4 HOLES .62/[15,8] DIA.  
EQUALLY SPACED ON A  
3.88/[98,6] DIA. B.C.

SUCTION:  
1.50 NOMINAL WITH  
4 HOLES .62/[15,8] DIA.  
EQUALLY SPACED ON A  
3.88/[98,6] DIA. B.C.

.19  
[4,8] SQ X .88  
[22,4] LG KEYWAY

11.00  
[279,4]  
APPROX.

1.00  
[25,4]

5.12  
[130,2]

.63  
[15,8] DIA

1.72  
[43,7]

4.12  
[108,0]

3.00  
[76,2]

6.00  
[152,4]

7.25  
[184,2]

8.50  
[215,9]

.44  
[11,2] DIA.  
4 HOLES  
.62  
[15,9]

2.80  
[71,1]

.50  
[12,7]


6.93  
[176,0] APPROX.

3.50  
[88,9]

2.19  
[55,6]

12.63  
[320,8] APPROX.

DIMENSIONS:  
INCHES  
[MILLIMETERS]

	<b>THE GORMAN-RUPP CO.</b> MANSFIELD, OHIO ST. THOMAS, ONTARIO		DRAWN BY CSI	SCALE 1/2	MODEL 81 1/2D-B / 81 1/2E-B
	DATE 3-24-09	REVISED	OUTLINE NUMBER 18294		